

Polaris

Model	Years	No. Cyl.	Bore x Stroke (mm)	Displ. (cc)	Over Size (mm)	Top End Kit	Price Per Kit	Individual Piston Includes: Rings, pins & clips	Price Per Piston	Repl. Ring Set	Repl. Pin	Repl. Retainer Clip	Top End Gasket Kit	Bottom End Gasket Kit & Seals	Top End Bearing	Main Bearing L.H. PTO	Main Bearing L.H. Center	Main Bearing R.H. Center	Main Bearing R.H. Mag.	
Fuji Motor Indy Sport 340 Indy Sport GT 340 Sprint 340 CB • FC	1988-89 1989-90 1986-89	2	62 x 55.6	336	0.25 0.50 1.00			2316M06225 2316M06250 2316M06300	\$112.00	2451CS 2461CS 2480CS \$17.28	S270 \$16.90	CW16 \$2.00		WB1111 \$10.49	B1016 \$16.96	B5002 \$12.98			B5002 \$12.98	
Fuji Motor 340 Classic 340 Transport Indy 340 Indy 340 Deluxe Indy 340 Edge Indy 340 Sport Touring Indy 340 Touring Indy Lite Indy Sport 340 Indy Sport GT 340 Indy Sport GT 340 Lite Touring Sprint 340 Sprint 440 FC CI (EC34-2PM02A)	2003-06 2008 1999-04 1999-03 2003-07 1999-00 1999-07 1991-98 1990 1989-90 1995-96 1998 1986-89 1990	2	62.3 x 55.6	336	0.50 1.00			2316M06250 2316M06300	\$112.00	2461CS 2480CS \$17.28	S270 \$16.90	CW16 \$2.00		WB1111 \$10.49	B1016 \$16.96	B5002 Sprint 340 (all) & Indy Sport GT (1989-90) \$12.98				B5002 \$12.98
Fuji Motor Indy 400 CI • LC • PL (2353M06775 uses S459 piston pin)	1984-91	2	65 x 60	404 410 432	0.50 1.00 2.75	SK1007 SK1008	B.O.D. \$293.72	2325M06550 2325M06600 2353M06775	B.O.D. \$122.00 B.O.D.	2579CS 2598CS 2668CS \$17.28	S280 S280 S459 \$16.90	CW18 \$2.00	W5096 \$49.72	WB1112 1994-95 \$20.95	B1014 \$18.09	B5002 \$12.98				B5002 \$12.98
Fuji Motor (Single Ring Piston) EC44TX CI	1973-80	2	67.75 x 60	435 439 452	0.25 0.50 1.50			2318M06800 2318M06825 2318M06925	\$122.00 \$122.00 \$132.00	2677CS 2687CS 2727CS \$17.28	S272 \$16.90	CW18 \$2.00			B1014 \$18.09	B5002 \$12.98			B5002 \$12.98	
Fuji Motor (Single Ring Piston) Indy 440 Sport Touring Indy Sport 440 Indy Super Sport 440 Indy Trail 440 Indy Trail Deluxe 440 Indy Transport Indy XCF Long Track 440 Long Track Reverse 440 SS 440 CI • FC • PL	1995-99 1991-99 1994-97 1984-86 1993 1996-99 1997-98 1984-90 1987 1985-86	2	67.72 x 60	432 435 439 452	Std. 0.28 0.53 1.53	SK1010 - SK1011 -	\$284.37	2318M06772 2318M06800 2318M06825 2318M06925	\$122.00 \$122.00 \$122.00 \$132.00	2668CS 2677CS 2687CS 2727CS \$17.28	S272 \$16.90	CW18 \$2.00	W5101 \$40.37	WB1111 \$10.49	B1014 \$18.09	B5002 Long Track \$12.98	B5002 440 Long Track \$12.98	B5002 440 Long Track \$12.98	B5002 Long Track \$12.98	
Fuji Motor (Dual Ring Piston) Indy 440 Sport Touring Indy Sport 440 Indy Super Sport 440 Indy Trail 440 Indy Trail Deluxe 440 Indy Transport Indy XCF Long Track 440 Long Track Reverse 440 SS 440 CI • FC • PL	1995-99 1991-99 1994-97 1984-86 1993-93 1996-99 1997-98 1984-90 1987 1985-86	2	67.72 x 60	432 439 452	Std. 0.53 1.53	SK1201 SK1202 SK1203	\$264.37 \$284.73	2343M06772 2343M06825 2343M06925	\$112.00 \$122.00 \$122.00	2668CD 2687CD 2727CD \$34.55	S459 \$16.90	CW18 \$2.00	W5101 \$40.37	WB1112 \$20.95	B1014 \$18.09	B5002 \$12.98	B5002 440 Long Track \$12.98	B5002 440 Long Track \$12.98	B5002 Long Track \$12.98	
Fuji Motor (Dual Ring Piston) Cross Country 440 Indy 440 Indy 440 LC Indy 440 SKS Indy 440 XC Indy 440 XCR CI • LC • PL (EC45-PL091)	1995-96 1992-98 1996-97 1993-95 1991-91 1992-94	2	67.72 x 60	432 439 452	Std. 0.53 1.53	SK1123 SK1124 SK1125	\$283.62 \$303.62	2343M06772 2343M06825 2343M06925	\$112.00 \$122.00	2668CD 2687CD 2727CD \$34.55	S459 \$16.90	CW18 \$2.00	W5412 \$59.62	WB1112 \$20.95	B1014 \$18.09					

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CI = Cast Iron Bore
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PL = Pro-Lite®
RI = Reed Induction
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• **Top End Kits include:** Matched and balanced forged pistons, rings, taper wall piston pins, retainer clips, and gasket kit
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Fuji Motor Indy 440 XC Indy 440 XCR Indy 440 XCR SP Indy 440 XCR SP NB • LC • PL (Will not fit 1997 XCR440)	1996-97 1995-96 1994 1996	2	68.25 x 60	439	Std.	SK1178	\$283.62	2362M06825	\$112.00	2687CD \$34.55	S459 \$16.90	CW18 \$2.00	W5554 \$59.62	WB1112 \$20.95	B1014 \$18.09				
Liberty Motor Indy 440 XCR NB • LC • PL (Will not fit XCR Edge engine)	1998-99	2	66 x 64	438	Std.	SK1274	\$291.79	2401M06600	\$112.00	2598CD \$34.55	S423 \$16.90	CW20 \$2.00	W5709 \$67.79	WB1113 \$56.84	B1039 \$18.09				
Liberty Motor 440 Pro X EC • LC • NB • PL	2001-04	2	66 x 64	438	Std.	SK1337	\$339.38	2443M06600	\$132.00	2598CD \$34.55	S423 \$16.90	CW20 \$2.00	W6202 \$75.38	WB1114 \$18.91	B1039 \$18.09				
Liberty Motor 440 IQ EC • LC • NB • PL	2005-07	2	66 x 64	438	Std.	SK1390	\$340.66	2443M06600	\$132.00	2598CD \$34.55	S423 \$16.90	CW20 \$2.00	W6880 \$76.66	WB1114 \$18.91	B1039 \$18.09				
Fuji Motor 500 Classic Touring Indy SuperTrak Indy Super Sport 488 Indy Trail 488 Indy Trail 488 RMK Indy Trail Deluxe 488 Indy Trail Touring CI • FC • PL • SC (EC50PM043, EC50PPM051) (Will not fit Widetrack models)	1998 1991-94 1997-98 1986-99 1998 1995-96 1995-99	2	72 x 60	488 491 495 502 509	Std. 0.25 0.50 1.00 1.50	SK1076 - SK1077 SK1078 SK1079	\$314.78 - \$334.78	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350	\$138.00 - \$148.00	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S459 \$16.90	CW18 \$2.00	W5099 \$38.78	WB1111 \$10.49	B1014 \$18.09				
Fuji Motor 500 Classic Indy 500 Indy 500 EFI Indy 500 RMK Indy 500 SKS CI • LC • PL • SC (EC45PL097) (Will not fit Widetrack models)	1989-97 1989-97 1992-97 1996-97 1991-97	2	72 x 60	488 491 495 502 509	Std. 0.25 0.50 1.00 1.50	SK1064 - SK1065 SK1066 SK1067	\$325.72 - \$345.72	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350	\$138.00 - \$148.00	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S459 \$16.90	CW18 \$2.00	W5153 .059" thick head gasket \$49.72	WB1099 1989-00 \$19.38 WB1100 2001-06 \$14.89	B1014 \$18.09				
Fuji Motor Indy 500 RMK 500 Classic 500 Classic Touring 500 Classic Indy 500 CI • LC • PL • SC (EC45PL097) (Will not fit Widetrack models)	1998-99 1998-02 1999-03 2004-06 1998-06	2	72 x 60	488 491 495 502 509	Std. 0.25 0.50 1.00 1.50	SK1369 - SK1370 SK1371 SK1372	\$325.72 - \$345.72	2345M07200 2345M07225 2345M07250 2345M07300 2345M07350	\$138.00 - \$148.00	2835CD 2844CD 2854CD 2874CD 2894CD \$34.55	S459 \$16.90	CW18 \$2.00	W6427 (.023" thick) MLS Head Gasket \$49.72	WB1099 1989-00 \$19.38 WB1100 2001-06 \$14.89	B1014 \$18.09				
Liberty Motor 500 Classic 500 XC SP Indy 500 RMK Indy 500 XC LC • PL CI & NB - Fits both Cast Iron & Nikasil bore	2003-03 1999-07 2000-02 1999-02	2	70.5 x 64	500 507	Std. 0.50	SK1281 SK1282	\$331.79	2406M07050 2406M07100	\$132.00	2776CD 2795CD \$34.55	S423 \$16.90	CW20 \$2.00	W5711 \$67.79	WB1114 \$18.91	B1039 \$18.09				
Fuji Motor 550 Classic Indy 550 Sport Touring Indy Super Sport 550 Indy 550 Trail RMK Indy 550 Trail Touring CI • PL • SC	2003-04 1999-05 1999-03 1999-08 2000,03-09	2	73 x 65	544 552 559	Std. 0.50 1.00	SK1305 SK1306 SK1307	\$302.44 \$342.44	2417M07300 2417M07350 2417M07400	\$122.00 \$142.00	2874KD 2895KD 2913KD \$30.85	S278 \$16.90	CW18 \$2.00	W5946 1999-07 \$58.44	WB1149 1999-03 \$11.11 WB1150 2003-06 (after 8/12/02) \$12.76	B1014 \$18.09				

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Fuji Motor Indy 580 XLT Indy XLT Special CI • LC • PL	1993-94 1993-94	3	64 x 60	579 586 597	Std. 0.50 1.00	SK1145 SK1146	\$431.08	2347M06400 2347M06450 2347M06500	\$128.00 B.O.D.	2520CD 2539CD 2559CD \$34.55	S255 \$16.90	CW16 \$2.00	W5336 \$47.08	WB1115 \$19.83	B1021 \$16.96	B5002 \$12.98				Arctic Cat
Fuji Motor Indy 600 XCR Indy Triumph Indy XLT 600 Indy XLT 600 RMK Indy XLT 600 SKS Indy XLT Classic Indy XLT Special Indy XLT Touring CI • PL • SC (Piston port engine)	1995-97 2000 1995-97 1996-97 1996 1998-99 1997-99 1996-99	3	65 x 60	597 607 616 652	Std. 0.50 1.00 1.50	SK1167 SK1168 SK1169 SK1278	\$451.26 \$481.26 B.O.D.	2358M06500 2358M06550 2358M06600 2358M06650	\$128.00 \$138.00 B.O.D.	2559CD 2579CD 2598CD 2618CD \$34.55	S255 \$16.90	CW16 \$2.00	W5444 \$67.26	WB1115 \$19.83	B1021 \$16.96	B5002 \$12.98				Polaris
Fuji Motor Indy 600 XCR SE Indy 600 XCR SP NB • PL • RI (EC59PL01, EC59PL02)	1997 1996-98	3	62.5 x 65	598	Std.	SK1190	\$451.26	2365M06250	\$128.00	2461CD \$34.55	S477 \$16.90	CW18 \$2.00	W5499 \$67.26	WB1116 \$27.08	B1014 \$18.09					Yamaha
Liberty Motor 600 RMK Indy 600 Classic Indy 600 XC Indy 600 XC Deluxe Indy 600 XC SP NB • PL	1998-01 2001 1998-99 2000 1999	2	74.5 x 68	593	Std.	SK1314	\$314.13	2426M07450	\$122.00	2933KD \$30.85	S631 \$16.90	CW20 \$2.00	W5600 \$70.13		B1039 \$18.09					Kawasaki, John Deere, Moto Ski
600 Liberty Motor - Carbureted EC • NB • PL • SC	2000-06	2	77.25 x 64	600	Std.	SK1321	\$351.26	2437M07725	\$142.00	3040KD \$30.85	S650 \$16.90	CW20 \$2.00	W6082 \$67.26	WB1118 Teflon Seals \$60.37	B1031 \$18.09					Rings & Accessories
600 Liberty Motor - Carbureted CI • PL • SC	2007-09	2	77.25 x 64	600	Std.	SK1408	\$364.45	2437M07725	\$142.00	3040KD \$30.85	S650 \$16.90	CW20 \$2.00	W6583 H.O. IQ \$80.45	WB1118 Teflon Seals \$60.37	B1031 \$18.09					Promo items
600 Liberty Motor CFI (Clean Fire Injected) EC • NB • PL • SC	2007-08	2	77.25 x 64	600	Std.	SK1409	\$404.45	2462M07725	\$162.00	3040KD \$30.85	S650 \$16.90	CW20 \$2.00	W6592 \$80.45	WB1118 Teflon Seals \$60.37	B1031 \$18.09					Custom Order Form
600 Liberty Motor CFI (Clean Fire Injected) CI • PL • SC	2009-15	2	77.25 x 64	600	Std.	SK1410	\$404.45	2462M07725	\$162.00	3040KD \$30.85	S650 \$16.90	CW20 \$2.00	W6942 \$80.45	WB1118 Teflon Seals \$60.37	B1031 \$18.09					Terms & Conditions
Fuji Motor Indy 650 Indy 650 RXL Indy 650 SKS CI • PL Must bore cases to install 1.50 & 2.25 oversizes (650 & 650 RXL, 1990 ONLY.)	1988-90 1990 1991-96	3	67.75 x 60	649 654 658 668 678 693	Std. 0.25 0.50 1.00 1.50 2.25	SK1089 - SK1090 - SK1092 SK1093	\$451.26 \$481.26	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	\$128.00 \$138.00	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD \$34.55	S459 \$16.90	CW18 \$2.00	W5102 67.75-69.25mm \$67.26 W5251 70mm \$67.26		B1014 \$18.09					
Fuji Motor Indy 650 Indy 650 RXL CI • PL (Must bore cases to install 2.25)	1991-96 1991-97	3	67.75 x 60	649 654 658 668 678 693	Std. 0.25 0.50 1.00 1.50 2.25	SK1131 - SK1132 SK1133 SK1134 SK1135	\$451.26 \$481.26	2346M06775 2346M06800 2346M06825 2346M06875 2346M06925 2346M07000	\$128.00 \$138.00	2668CD 2677CD 2687CD 2707CD 2727CD 2756CD \$34.55	S459 \$16.90	CW18 \$2.00	W5306 67.75-69.25mm \$67.26 W5313 70mm \$67.26		B1014 \$18.09					

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Fuji Motor Indy 680 Ultra Indy Ultra SE Indy Ultra SKS Indy Ultra SP Indy Ultra SPX Indy Ultra Touring NB • PL	1996-98 1997 1997 1996-97 1997 1998	3	66.6 x 65	680	Std.	SK1191	\$468.16	2366M06660	\$128.00	2623CD \$34.55	S280 \$16.90	CW18 \$2.00	W5505 \$84.16	WB1116 \$27.08	B1014 \$18.09				
Liberty Motor - EFI (2005-08) 700 Classic 700 Fusion 700 RMK series 700 Touring	2005-06 2005-06 2005-06 2005-06	2	77.5 x 80	755	Std.	SK1362	\$373.85	2448M07750	\$138.00	3051KD \$37.02	S640 \$16.90	CW22 \$2.00	W6597 \$97.85	WB1097 \$63.81	B1030 \$18.09				
Liberty Motor - Carb  700 Classic 700 Classic Touring 700 Pro X 700 Pro X2 700 RMK 700 SKS 700 Switchback XC700 XC700 SP EC • NB • PL • SC	2001-04 2003-04 2003-04 2004 1997-05 1999-03 2004 1998-03 1999-05	2	81 x 68	700 718	Std. 1.00	SK1272 SK1353	\$344.60	2399M08100 2399M08200	\$138.00	3189KD \$29.82 3227KD \$30.85	S631 \$16.90	CW20 \$2.00	W5550 \$68.60	WB1121 \$19.79	B1031 \$18.09				
Liberty Motor OVERBORE to 754cc 700 Classic 700 Classic Touring 700 Pro X 700 Pro X2 700 RMK 700 SKS 700 Switchback XC700 XC700 SP EC • MR • NB • PL (Crankcase cleanup required)	2001-04 2003-04 2003-04 2004 1997-04 1999-03 2004 1998-03 1999-05	2	81 x 68	754	3.00	SK1289	\$344.60	2408M08400	\$138.00	3307KD \$30.85	S631 \$16.90	CW20 \$2.00	W5550 \$68.60	WB1121 \$19.79	B1031 \$18.09				
Fuji Motor Indy 700 XCR NB • PL	1999	3	67.6 x 65	700	Std.	SK1288	\$433.79	2409M06760	\$122.00	2658KD \$30.85	S477 \$16.90	CW18 \$2.00	W5714 \$67.79		B1014 \$18.09				
700 Dragon 700 Dragon RMK (Dual Ring Piston) EC • NB • PL	2007-10 2007-10	2	81 x 68	700	Std.	SK1385	\$384.45	2457M08100	\$152.00	3189KD \$29.82	S631 \$16.90	CW20 \$2.00	W6592 \$80.45	WB1161 \$64.23	B1031 \$18.09				
Fuji Motor  Indy Storm 800 PL • XPS Coated • NB - 1996-98 only (1996-98 models have Nikasil bore) (sleeving or replating req'd for oversizes)	1994-98	3	72 x 65	794 805 816 827 861	Std. 0.50 1.00 1.50 3.00	SK1159 - SK1161 - SK1186	\$477.12 \$507.12	2355M07200 2355M07250 2355M07300 2355M07350 2355M07500	\$138.00 \$148.00	2835CD 2854CD 2874CD 2894CD 2953TD CD \$34.55 TD \$35.77	S511 \$16.90	CW18 \$2.00	W5408 72-73.5mm \$63.12 W5452 75mm \$63.12	WB1119 \$16.67	B1014 \$18.09				
Fuji Motor 800 XCR NB • PL • XPS Coated	1999-03	3	72 x	794	Std.	SK1296	\$463.79	2404M07200	\$132.00	2835CD \$34.55	S511 \$16.90	CW18 \$2.00	W5728 \$67.79	WB1120 \$20.38	B1014 \$18.09				

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Liberty Motor (2001-05) 800 Classic 800 Edge Touring  800 Pro X 800 RMK 800 SKS 800 Switchback Indy 800 LE Indy 800 Snow Check Special Indy 800 XC SP EC • NB • PL • SC	2004 2004-05 2003-04 2002-05 2003 2004-05 2001 2001 2001-05	2	85 x 70	794 813	Std. 1.00	SK1315 SK1345	\$334.52	2428M08500 2428M08600	\$132.00	3347KD 3367KD 3385KD \$30.85	S640 \$16.90	CW22 \$2.00	W5943 \$70.52	WB1121 \$19.79	B1030 \$18.09				
Dragon 800 RMK EC • PL • SC 	2008-09	2	85 x 70		Std.	SK1382	\$338.39	2456M08500	\$132.00	3347KD \$30.85	S694 \$16.90	CW22 \$2.00	W6689 \$97.83		B1030 \$18.09				
800 RMK EC • PL • SC 	2010-15	2	85 x 70	794	Std.	SK1396 (Fits 2011-12) SK1398 (Fits 2013-15)	\$335.39	2459M08500	\$132.00	3347KD \$30.85	S694 \$16.90	CW22 \$2.00	W6890 (Fits 2011-12) W6938 (Fits 2013-15) \$71.39		B1030 \$18.09				
Liberty Motor 900 Fusion 900 RMK 900 Switchback EC	2005-06 2005-06 2005-06	2	83 x 80	866	Std.	SK1359	\$341.83	2447M08300	\$122.00	3268KD \$30.85	S640 \$16.90	CW22 \$2.00	W6377 \$97.83	WB1122 Teflon Seals \$60.77	B1030 \$18.09				
Turbo IQ IQ FS, FST IQ Switchback IQ Touring Dragon SC (8.5:1 Comp. Ratio) 	2006-14	2	85 x 66	749	Std.	SK1393	\$378.00	40021M08500	\$189.00	8500XX \$30.24	S656 \$13.15	CW28 \$3.30							



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