



Motorcycle • 2-Stroke



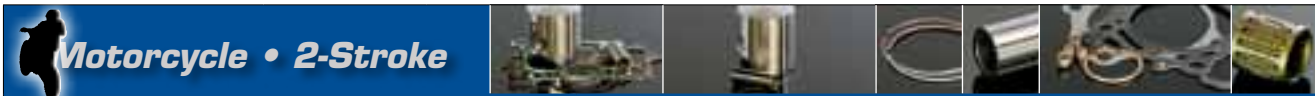
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- Aprilia
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Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Yamaha												
PW50	1985-15	40	40.00	PK1157	\$110.34	653M04000	\$88.00	1574CD	S630	W5531	B1084	
		x	40.25	PK1159	\$114.34	653M04025	\$92.00	1585CD	CW10	\$22.34	\$15.82	
		39.2	40.50			653M04050		1594CD				
				40.75			653M04075		1604CD			
				41.00			653M04100		1614CD			
		41.50		PK1161		653M04150		1634CD				
		42.00		PK1162		653M04200		1654CD				
		42.00		PK1163								
MX80 TY80 GT1	1980-82	47	47.00			222M04700	\$108.00	1850CS	S538		B1042	
	1974-75	x	47.50			222M04750		1869CS	CW12		\$16.96	
	1973-75	42	48.00			222M04800		1890CS				
		48.50				222M04850	\$118.00	1909CS				
PW80 BW80	1991-06 1986-90	47	47.00			649M04700	\$98.00	1850CD	S538	W5560	B1042	
		x	47.50			649M04750		1869CD	CW12	all years \$28.08	\$16.96	
		45.6	48.00			649M04800		1890CD				
				48.50		PK1561	\$173.40	649M04850	\$108.00	1909CD		
		49.00		PK1562		649M04900		1929CD				
YZ80	1974-75	47	47.00			222M04700	\$108.00	1850CS	S538		B1042	
		x	47.50			222M04750		1869CS	CW12		\$16.96	
		42	48.00			222M04800		1890CS				
				48.50			222M04850	\$118.00	1909CS			
YZ80	1976-80	49	49.00			457M04900	\$108.00	1929CD	S538		B1042	
		x	49.50			457M04950		1949CD	CW12		\$16.96	
		42	50.00			457M05000		1969CD				
				50.50			457M05050	\$118.00	1988CD			
YZ80	1981	49	49.00			465M04900	\$108.00	1929CD	S538		B1043	
		x	49.50			465M04950		1949CD	CW12		\$16.96	
		42	51.00			465M05100	\$118.00	2008CD				
YZ80	1982-83	47	47.00			*477M04700	B.O.D.	1850CD	S538	W4050	B1043	
		x	47.50			477M04750	\$108.00	1869CD	CW12	1983 \$21.33	\$16.96	
		45.6	48.00			477M04800		1890CD				
				48.50			477M04850	\$118.00	1909CD			
				49.00			477M04900		1929CD			
YZ80	1984	48	48.50			508M04850	\$108.00	1909CS	S538	W4051	B1015	
		x	49.00			508M04900		1929CS	CW12	\$21.33	\$15.82	
		45.6	50.00			508M05000	\$118.00	1969CS				
YZ80	1985	48	48.00			520M04800	\$108.00	1890CS	S538	W4052	B1015	
		x	48.50	PK1706	\$149.42	520M04850		1909CS	CW12	\$25.60	\$15.82	
		45.6	49.00			520M04900		1929CS				
				49.50			520M04950	\$118.00	1949CS			
				50.00			520M05000		1969CS			
YZ80	1986-87	48	48.00			520M04800	\$108.00	1890CS	S538	W5284	B1015	
		x	48.50			520M04850		1909CS	CW12	\$25.60	\$15.82	
		45.6	49.00			520M04900		1929CS				
				49.50			520M04950	\$118.00	1949CS			
				50.00			520M05000		1969CS			
YZ80	1988-92	48	48.00	PK1710	\$149.42	569M04800	\$108.00	1890CS	S538	W5284	B1015	
		x	48.50	PK1711		569M04850		1909CS	CW12	\$25.60	\$15.82	
		45.6	49.00	PK1712		569M04900		1929CS				
				49.50	PK1713	\$159.42	569M04950	\$118.00	1949CS			
		50.00	PK1714		569M05000		1969CS					
YZ80 Pro-Lite® International Bore	1993-01	46	46.00	PK1715	\$139.42	671M04600	\$98.00	1810CS	S517	W5353	B1012	
		x	47.8						CW14	\$25.60	\$15.82	
YZ80 Pro-Lite® Ceramic Composite	1993-01	47	47.00	PK1553	\$139.42	646M04700	\$98.00	1850CS	S517	W5353	B1012	
		x	47.50	PK1554		646M04750	\$98.00	1869CS	CW14	\$25.60	\$15.82	
		47.8	48.00	PK1555		646M04800	\$98.00	1890CS				
				48.50			*646M04850	B.O.D.	1909CS			
				49.00	PK1557	\$149.42	646M04900	\$108.00	1929CS			

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
YZ80 Ceramic Composite ArmorGlide® skirt coat <i>Crankcase clearance req'd</i>	1993-01	52.5 x 47.8	52.50	PK1186	\$179.42	767M05250	\$138.00	2067CSA <i>Titanium nitride coated</i>	S288 CW14	W5353 \$25.60	B1012 \$15.82
YZ85 Pro-Lite® Ceramic Composite	2002-15	47.5 x 47.8	47.50 48.00 48.50 49.50	PK1202 PK1203 PK1204 PK1205	\$142.25 \$152.25	805M04750 805M04800 805M04850 805M04950	\$98.00 \$108.00	1869CS 1890CS 1909CS 1949CS	S517 CW14	W5983 \$28.43	B1012 \$15.82
YZ85 Ceramic Composite ArmorGlide® skirt coat <i>Crankcase clearance req'd</i>	2002-15	52.5 x 47.8	52.50	PK1343	\$182.25	767M05250	\$138.00	2067CSA <i>Titanium nitride coated</i>	S288 CW14	W5983 \$28.43	B1012 \$15.82
DT100 LT100 LT100-2 LT100-3 MX100		52 x 45.6	52.00 52.50 53.00 53.50 54.00			235M05200 235M05250 235M05300 235M05350 235M05400	\$112.00 \$132.00	2047CD 2067CD 2087CD 2106CD 2126CD	S288 CW14		B1012 \$15.82
YZ100	1976-83	50 x 50	50.00 51.00 52.00			455M05000 455M05100 455M05100	\$112.00	1969CD 2008CD 2047CD	S637 CW16		B1016 \$16.96
RT100	1990-00	52 x 45.6	52.00 52.50 53.00 54.00			771M05200 771M05250 771M05300 *771M05400	\$102.00 B.O.D.	2047CD 2067CD 2087CD 2126CD	S288 CW14		B1012 \$15.82
AT2 125 AT3 125 DT125 IT125 MX125	1980-86 1980-86 1973 & up 1980-86 1980-86	56 x 50	56.00 56.50 57.00 57.50 58.00			236M05600 236M05650 236M05700 236M05750 236M05800	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD 2284CD	S270 CW16		B1016 \$16.96
TZR 125 DTR125 DTR125E TDR125 TDR240 Reed Cutout <i>International Bore - Not available in U.S</i>	1987-92 1988-96 1990-96 1990-92 1988-92	56 x 50.7	56.00 56.25 56.50 56.75 57.00 57.25 57.50			679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	\$142.00 \$152.00	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	S270 CW16		B1008 \$16.96
DT125 AT2 125 AT3 125 DT125LC RD125LC DT125 Tenere Pro-Lite® Two Reed Holes <i>International Bore - Not available in the U.S</i>	1975-76 1972-76 1972-76 1980-91 1982-92 1989-92	56 x 50.7	56.00 56.50 57.00 57.50			684M05600 684M05650 684M05700 684M05750	\$128.00 \$148.00	2205CD 2224CD 2244CD 2264CD	S270 CW16		B1016 \$16.96
YZ125	1976-82	56 x 50	56.00 56.50 57.00 57.50 58.00			435M05600 435M05650 435M05700 435M05750 435M05800	\$128.00 \$148.00	2205CS 2224CS 2244CS 2264CS 2284CS	S270 CW16		B1016 \$16.96
YZ125	1983	56 x 50	56.00 57.50			503M05600 503M05750	\$128.00 \$148.00	2205CS 2264CS	S270 CW16	W4053 \$25.60	B1016 \$16.96
YZ125	1984	56 x 50	56.50 57.00 57.50 58.00			512M05650 512M05700 512M05750 512M05800	\$128.00 \$148.00	2224CS 2244CS 2264CS 2284CS	S270 CW16	W4053 \$25.60	B1016 \$16.96

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Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
YZ125 <i>Power Valve must be modified for .040 or larger</i>	1985	56 x 50	57.00 58.00			521M05700 521M05800	\$128.00 \$148.00	2244CS 2284CS	S270 CW16	W5285 \$35.57	B1016 \$16.96
YZ125 Pro-Lite® <i>Power Valve must be modified for .040 or larger</i>	1986-88	56 x 50	56.00 56.50 57.00 57.50 58.00	PK1809 PK1805 PK1806	\$180.53	559M05600 559M05650 559M05700 559M05750 559M05800	\$128.00 \$148.00	2205CS 2224CS 2244CS 2264CS 2284CS	S514 CW16	W4904 \$35.57	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1989	56 x 50	56.00 56.50 57.00			582M05600 *582M05650 582M05700	\$128.00 B.O.D. \$128.00	2205CS 2224CS 2244CS	S270 CW16	W5167 \$35.57	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1990-92	56 x 50.7	56.00 56.50 57.00			594M05600 *594M05650 594M05700	\$118.00 B.O.D. \$118.00	2205CS 2224CS 2244CS	S514 CW16	W5229 W5354 1990-91 1992 \$34.15 \$34.15	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1993	56 x 50.7	56.00 56.50 57.00	PK1803	\$169.11	629M05600 *629M05650 629M05700	\$118.00 B.O.D. \$118.00	2205CS 2224CS 2244CS	S514 CW16	W5354 \$34.15	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1994-96	54 x 54.5	54.00 54.50 55.00 56.00	PK1700 PK1701 PK1703	\$169.11 \$193.11	647M05400 647M05450 647M05500 647M05600	\$118.00 \$142.11	2126CS 2146CS 2165CS 2205CS	S514 CW16	W5420 \$34.15	B1016 \$16.96
YZ125 Pro-Lite® Ceramic Composite	1997	54 x 54.5	54.00			693M05400	\$118.00	2126CS	S467 CW15	W5420 \$34.15	B1038 \$15.82
YZ125 <i>Racers Choice GP Style</i> Electra Coated <i>No intake window. Pinned on centerline. Longer skirt than stock.</i>	1997-04	54 x 54.5	54.00 56.00			765M05400 765M05600	\$152.00	2126CS 2205CS	S632 CW15	W5420 W5981 1997 2002 \$34.15 \$36.98 W5677 W6140 1998-01 2003-04 \$31.91 \$36.98	B1038 1997-00 \$15.82 B1001 2001-04 \$15.82
YZ125 <i>Racers Choice Flat Top Conversion</i> <i>No intake window ArmorGlide® skirt coat</i>	1997-04	54 x 54.5	54.00 56.00			762M05400 762M05600	\$152.00 \$162.00	2126CSA 2205CS <i>CSA are titanium nitride coated</i>	S632 CW15	W5420 W5981 1997 2002 \$34.15 \$36.98 W5677 W6140 1998-01 2003-04 \$31.91 \$36.98	B1001 \$15.82
YZ125 Pro-Lite® Ceramic Composite	1998-00	54 x 54.5	54.00 54.50 55.00 56.00	PK1173 PK1174 PK1175 PK1176	\$165.73 \$189.73	726M05400 726M05450 726M05500 726M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5677 \$31.91	B1038 1998-00 \$15.82
YZ125 Pro-Lite® Ceramic Composite	2001	54 x 54.5	54.00 54.50 55.00 56.00	PK1348 PK1349 PK1350 PK1351	\$165.73 \$189.73	726M05400 726M05450 726M05500 726M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5677 \$31.91	B1001 2001 \$15.82
YZ125 Pro-Lite®	2002	54 x 54.5	54.00 54.50 55.00 56.00	PK1191 PK1192 PK1194	\$170.80 \$194.80	797M05400 797M05450 797M05500 797M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W5981 \$36.98	B1001 \$15.82
YZ125 Pro-Lite®	2003-04	54 x 54.5	54.00 54.50 55.00 56.00	PK1344 PK1345 PK1346 PK1347	\$170.80 \$194.80	797M05400 797M05450 797M05500 797M05600	\$118.00 \$142.00	2126CST 2146CS 2165CS 2205CS	S467 CW15	W6140 \$36.98	B1001 \$15.82
YZ125 Pro-Lite®	2005-15	54 x 54.5	54.00 56.00	PK1571 PK1572	\$165.62 \$189.62	845M05400 845M05600	\$118.00 \$142.00	2126CS 2205CS	S668 CW15	W6331 \$31.80	B1001 \$15.82

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 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke														
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing			
Yamaha														
Racers Choice GP Style YZ125 Electra Coated ArmorGlide® skirt coat • No intake window. • Pinned on centerline. • Crankcase clearance required for 57mm & large bore dipmeter	2005-15	54 x 54.5	54.00 56.00 58.00	PK1390 PK1391 PK1392	\$199.62 \$209.62	846M05400 846M05600 846M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA <i>CSA rings are titanium nitride coated</i>	S668 CW15	W6331 \$31.80	B1001 \$15.82			
175CT-2 175CT-3 175DT 175MX	thru '77 thru '77 1979-81 1979-82	66 x 50	66.00 66.50 67.00 67.50 68.00			471M06600 471M06650 471M06700 471M06750 471M06800	\$128.00 \$148.00	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96			
IT175 YZ175	1976-81	66 x 50	66.00 66.50 67.00 67.50 68.00			374M06600 374M06650 374M06700 374M06750 374M06800	\$128.00 \$148.00	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1021 \$16.96			
RT180	1990-00	64.5 x 54	64.50 65.00 65.50 66.00			772M06450 772M06500 772M06550 *772M06600	\$118.00 B.O.D.	2539CD 2559CD 2579CD 2598CD	S486 CW16		B1021 \$16.96			
IT200	1984-86	66 x 57	66.00 66.50 67.00 67.50 68.00			522M06600 522M06650 522M06700 522M06750 522M06800	\$152.00 \$172.00	2598CD 2618CD 2638CD 2658CD 2677CD	S259 CW16		B1005 \$16.96			
DT200 "R" Pro-Lite® Canadian Model - Not available in the U.S.	1989-91	66 x 57	66.00 66.50 67.00 67.50 68.00			599M06600 599M06650 599M06700 599M06750 599M06800	\$142.00 \$152.00	2598CD 2618CD 2638CD 2658CD 2677CD	S271 CW16	W5913 \$28.43	B1008 \$16.96			
WR200	1992-98	66.8 x 57	66.80 67.00 68.50			818M06680 818M06700 818M06850	\$142.00 \$152.00	2628CD 2638CD 2697CD	S271 CW16					
DT250 IT250 MX250 YZ250	1974-79 1978-80 1973-75 1976-79	70 x 64	70.00 70.50 71.00 71.50 72.00			234M07000 234M07050 234M07100 234M07150 234M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1003 \$16.96			
IT250 YZ250	1981-82 1980-82	70 x 64	70.00 70.50 71.00 71.50 72.00			452M07000 452M07050 452M07100 452M07150 452M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1003 \$16.96			
IT250 Pro-Lite®	1983	68 x 68	68.00 68.50 69.00 69.50 70.00			515M06800 515M06850 515M06900 *515M06950 515M07000	\$162.00 B.O.D. \$182.00	2677CD 2697CD 2717CD 2736CD 2756CD	S511 CW18		B1014 \$18.09			
YZ250 Pro-Lite® Power Valve must be modified for .040 or larger	1983-87	68 x 68	68.00 68.50 69.00 69.50 70.00			560M06800 560M06850 560M06900 560M06950 560M07000	\$162.00 \$182.00	2677CD 2697CD 2717CD 2736CD 2756CD	S511 CW18	W5128 1986-87 \$41.28	B1014 \$18.09			
YZ250 Pro-Lite® Power Valve must be modified for .040 or larger 1991 - Ceramic Composite	1988-91	68 x 68	68.00 68.50 69.00 69.50 70.00	PK1695 PK1696 PK1697	\$209.40	605M06800 605M06850 605M06900 605M06950 605M07000	\$152.00 \$182.00	2677CD 2697CD 2717CD 2736CD 2756CD	S508 CW18	W5168 \$39.85	B1014 \$18.09			
YZ250 Racers Choice Single Ring	1992-98	68 x 68	68.00	PK1699	\$239.40	736M06800	\$152.00	2677CS	S508 CW18	W5168 1992-94 \$39.85	W5467 1995-98 \$42.97	B1014 \$18.09		

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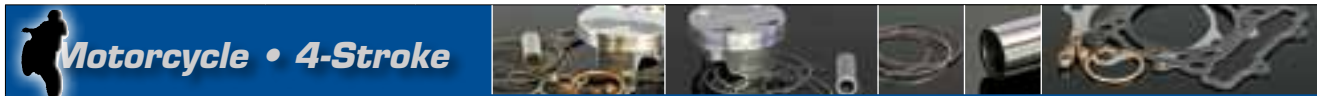

Swag
Electronics

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
YZ250 Pro-Lite® Ceramic Composite	1992-94	68	68.00	PK1563	\$209.94	677M06800	\$152.00	2677CD	S508	W5168	B1014
		x	68.50	PK1564		677M06850		2697CD			
		68	69.00	PK1565		677M06900		2717CD			
			70.00	PK1566	\$239.40	677M07000	\$182.00	2756CD	CW18	\$39.85	\$18.09
YZ250 Pro-Lite® Ceramic Composite	1995-98	68	68.00	PK1567	\$213.06	677M06800	\$152.00	2677CD	S508	W5467	B1014
		x	68.50	PK1568		677M06850		2697CD			
		68	69.00	PK1569		677M06900		2717CD			
			70.00	PK1570	\$243.06	677M07000	\$182.00	2756CD	CW18	\$42.97	\$18.09
YZ250 Pro-Lite® Ceramic Composite	1999-01	66.4	66.40	PK1573	\$189.95	804M06640	\$152.00	2614CD	S508	W5744	B1003
		x	68.50	PK1574		804M06850		2697CD			
		72							CW18	\$39.85	\$16.96
YZ250 Pro-Lite® Ceramic Composite	2002-15	66.4	66.40	PK1198	\$211.64	804M06640	\$152.00	2614CD	S508	W5978	B1003
		x	67.00	PK1199		804M06700		2638CD			
		72	67.50	PK1200		804M06750		2658CD			
			68.50	PK1201		804M06850		2697CD			
				PK1704	\$251.64	808M06640	\$192.00	2614CSA	S508	\$42.68	\$16.96
YZ250 Single Ring Electra Coated ArmorGlide® skirt coat		x	72					Titanium nitride coated	CW18		
YZ250 300cc Big Bore Cyl., cyl. head & powervalve modifications required. ArmorGlide® skirt coat	1999-15	66.4	72.00			878M07200	\$192.00	2835CDA	S508		B1003
		x	72					Titanium nitride coated	CW18		\$16.96
WR250 Pro-Lite® Power Valve must be modified for .040 or larger. 1991 - Ceramic Composite.	1988-91	68	68.00			605M06800	\$152.00	2677CD	S508	W5168	B1014
		x	68.50			605M06850		2697CD			
		68	69.00			605M06900		2717CD			
			69.50			605M06950		2736CD			
			70.00			605M07000		2756CD			
							\$182.00	2756CD		\$39.85	\$18.09
WR250 Pro-Lite® Ceramic Composite	1992-94	68	68.00	PK1563	\$209.94	677M06800	\$152.00	2677CD	S508	W5168	B1014
		x	68.50	PK1564		677M06850		2697CD			
		68	69.00	PK1565		677M06900		2717CD			
			70.00	PK1566	\$239.94	677M07000	\$182.00	2756CD	CW18	\$39.85	\$18.09
WR250 Pro-Lite® Ceramic Composite	1995-98	68	68.00	PK1567	\$213.06	677M06800	\$152.00	2677CD	S508	W5467	B1014
		x	68.50	PK1568		677M06850		2697CD			
		68	69.00	PK1569		677M06900		2717CD			
			70.00	PK1570	\$243.06	677M07000	\$182.00	2756CD	CW18	\$42.97	\$18.09
DT400 MX400	1975-78	85	85.00			232M08500	\$172.00	3347TD	S277		B1003
		x	85.50			232M08550		3366TD			
	1975-76	70	86.00			232M08600		3386TD			
			86.50			232M08650		3405TD			
							\$182.00	3405TD		\$16.96	
IT400 YZ400	1977-78	85	85.00			394M08500	\$172.00	3347TD	S277		B1003
		x	85.50			394M08550		3366TD			
		70	86.00			394M08600		3386TD			
				86.50				394M08650			
			87.00			394M08700	\$182.00	3425TD		\$16.96	
IT465 YZ465	1981-82	85	85.50			451M08550	\$192.00	3366TD	S277		B1014
		X	86.00			451M08600		3386TD			
	1980-81	82	86.50			451M08650		3405TD			
							\$202.00	3405TD	CW18		\$18.09
IT490 YZ490	1983-84	87	87.00			478M08700	\$192.00	3425TD	S277	W4055	B1014
		x	87.50			478M08800		3445TD			
	1982-83	82	88.00			478M08800		3465TD			
			88.50			478M08850		3484TD			
			89.00			478M08900	\$202.00	3504TD		\$40.15	\$18.09
YZ490 Pro-Lite®	1984-90	87	87.00	PK1817	\$252.25	546M08700	\$192.00	3425TD	S277	W5286	B1014
		x	87.50	PK1818		546M08750		3445TD			
WR500 Pro-Lite®	1992-93	82	88.00	PK1819	\$262.25	546M08800	\$202.00	3465TD	CW18		
			88.50	PK1820		546M08850		3484TD			
			89.00	PK1821		546M08900		3504TD			

Fuel Management
Crankshafts
Valves Train
Clutch
Top End:
Aprilia
Arctic Cat
BMW
Cagiva
Can-Am
Ducati
Gas Gas
GM Speedway
Honda
Husaberg
Husqvarna
Jawa
Indian
Kawasaki
KTM
Polini
Polaris
Rotax, ATK
Suzuki
Triumph
VOR
Yamaha
PWC
Sleeves
Rings
Accessories

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
• Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
• Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
TTR90E 11:1 High Comp.	2003-06	47 x 51.8	47.00 47.50			4840M04700 4840M04750	\$128.00	1850XE 1870XE	S592 CW13	W6332 \$42.56
TTR125 11:1 Comp.	2000-09	54 x 54	54.00 54.50 55.00	PK1682 PK1683 PK1684	\$157.41	4752M05400 4752M05450 4752M05500	\$128.00	2126XE 2146XE 2165XE	S571 CW15	W5962 \$31.30
TTR250 10.5:1 Comp.	1999-06	73 x 59.6	73.00 73.50 74.00 74.50 75.00			4689M07300 4689M07350 4689M07400 4689M07450 4689M07500	\$162.00 \$182.00	2874XC 2894XC 2913XC 2933XC 2953XC	S524 CW18	W5894 \$31.30
XT250 10.5:1 Comp. ArmorGlide® skirt coat	2013-14	74 x 58	74.00			4951M07400	\$182.00	2913XA	S688 CW17	
XT250 13:1 Comp. ArmorGlide® skirt coat	2013-14	74 x 58	74.00 76.00			40078M07400 40078M07600	\$182.00	2913XA 2992XG	S688 CW17	
WR250F 12.7:1 Comp. (77mm) 13.2:1 Comp. (79mm) Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1241 PK1242	\$256.72 \$292.72	4872M07700 4872M07900	\$184.00 \$220.00	7700XU 3110XG	S742 CW16	W5921 \$72.72
WR250F 12.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2001-13	77 x 53.6	83.00		\$849.35	4982M08300	\$230.00	3268XG	S677 CW16	W6677 \$66.62
WR250F 12.5:1 Comp. Nikasil Bore	2005-13	77 x 53.6	77.00	PK1401	\$256.72	4882M07700	\$184.00	7700XU	S742 CW16	W5921 \$72.72
WR250F 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2005-13	77 x 53.6	77.00	PK1384	\$292.72	4881M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72
WR250F NEW! 13.5:1 Stock Comp. Nikasil Bore	2015	77 x 53.6	77.00	PK1899	\$274.95	40116M07700	\$190.00	7700YC	S677 CW16	W6929 \$84.95
WR250F NEW! 14:1 High Comp. Nikasil Bore	2015	77 x 53.6	77.00	PK1911	\$309.95	40127M07700	\$220.00	7700YC	S677 CW16	W6929 \$84.95
WR250F NEW! 14:1 High Comp. Boxed Forging ArmorPlating™ DLC coated pin Titanium Nitride Rings ArmorGlide® skirt coat	2015	77 x 53.6	77.00			RC903M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677 CW16	W6929 \$84.95
YZ250F 12.7:1 Comp. (77mm) 13.2:1 Comp. (79mm) Nikasil Bore	2001-04	77 x 53.6	77.00 79.00	PK1241 PK1242	\$256.72 \$292.72	4872M07700 4872M07900	\$184.00 \$220.00	7700XU 3110XG	S742 CW16	W5921 \$72.72
YZ250F 13.5:1 Comp. (77mm) Gas Ported ArmorGlide® skirt coat Nikasil Bore	2001-04	77 x 53.6	77.00	PK1382	\$292.72	4858M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72
YZ250F 12.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2001-11	77 x 53.6	83.00		\$849.35	4982M08300	\$230.00	3268ZG	S677 CW16	W6677 \$66.62
YZ250F 12.5:1 Comp. Nikasil Bore	2005-07	77 x 53.6	77.00	PK1401	\$256.72	4882M07700	\$184.00	7700XU	S742 CW16	W5921 \$72.72

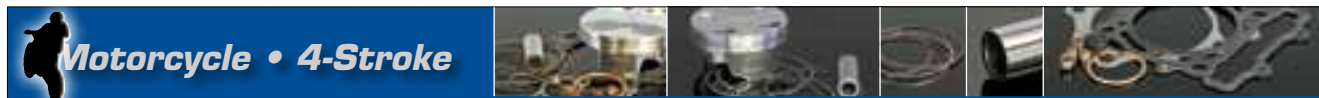


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Yamaha											
YZ250F 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2005-07	77 x 53.6	77.00	PK1384	\$292.72	4881M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72	
YZ250F 13.5:1 Stock Comp. ArmorGlide® skirt coat Nikasil Bore	2008-11	77 x 53.6	77.00	PK1844	\$262.72	4952M07700 4952M07900	\$190.00	7700XU 3110XG	S742 CW16	W5921 \$72.72	
YZ250F 14:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2008-11	77 x 53.6	77.00	PK1845	\$292.72	4976M07700	\$220.00	7700YC	S742 CW16	W5921 \$72.72	
YZ250F <small>WINNER'S CHOICE</small> 14:1 High Comp. Boxed ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2008-11	77 x 53.6	77.00			RC880M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677 CW16	W5921 \$72.72	
YZ250F 13.5:1 Stock Comp. Nikasil Bore	2012-13	77 x 53.6	77.00	PK1902	\$262.72	40072M07700	\$190.00	7700XU	S742 W6883	W5921 \$72.72	
YZ250F 14:1 High Comp. Nikasil Bore	2012-13	77 x 53.6	77.00	PK1903	\$292.72	40094M07700	\$220.00	7700XU	S742 W6883	W5921 \$72.72	
YZ250F YZ250FX 13.5:1 Stock Comp. Nikasil Bore	2014-15 2015	77 x 53.6	77.00	PK1899	\$274.95	40116M07700	\$190.00	7700YC	S677 CW16	W6929 \$84.95	
YZ250F <small>NEW!</small> YZ250FX 14:1 High Comp. Nikasil Bore	2014-15 2015	77 x 53.6	77.00	PK1911	\$309.95	40127M07700	\$220.00	7700YC	S677 CW16	W6929 \$84.95	
YZ250F <small>WINNER'S CHOICE</small> YZ250FX <small>NEW!</small> 14:1 High Comp. Boxed Forging ArmorPlating™ DLC coated pin Titanium Nitride Rigs ArmorGlide® skirt coat	2014-15 2015	77 x 53.6	77.00			RC903M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677 CW16	W6929 \$84.95	
TT350 XT350 9:1 Comp.	1985-98 1985-00	86 x 59.6	86.00 87.00 87.50			4674M08600 4674M08700 4674M08750	\$142.00 \$152.00	3386XC 3425XC 3445XC	S475 CW19	W5751 \$24.16	
WR400F YZ400F 12.5:1 Comp.	1998-00 1998-99	92 x 60.1	92.00 94.00			4649M09200 4649M09400	\$190.00	3622XR 3741XS	S600 CW18	92mm W5678 \$53.17	
WR400F YZ400F 13.5:1 High Comp.	1998-00 1998-99	92 x 60.1	92.00 94.00			4650M09200 4650M09400	\$216.00	3622XR 3741XR	S560 CW18	92mm W5678 \$53.17	
WR426 YZ426 12.5:1 Stock Comp.	2000-02	95 x 60.1	95.00 96.50 97.00	PK1810	\$248.04	4693M09500 *4693M09650 4693M09700	\$196.00 B.O.D.	3741XS 9650XS 3819XS	S615 CW19	W5882 \$52.04	
WR426 YZ426 13.5:1 High Comp.	2000-02	95 x 60.1	95.00 96.50 97.00			4694M09500 *4694M09650 4694M09700	\$222.00 B.O.D. \$250.00	3741XS 9650XS 3819XS	S615 CW19	95mm W5882 \$52.04	97mm W5960 \$67.24

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Yamaha											
WR450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide® skirt coat	2003-06	95 X 63.4	95.00 97.00	PK1357 PK1358	\$288.75 \$323.82	4785M09500 4785M09700	\$196.00 \$222.00	3741XS 3819XS	S600 CW18	95mm W6129 \$97.39	97mm W6130 \$101.82
WR450F 13:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2003-06	95 X 63.4	95.00 97.00	PK1361	\$314.75	4786M09500 4786M09700	\$222.00	3741XS 3819XS	S600 CW18	95mm W6129 \$97.39	97mm W6130 \$101.82
WR450F 12.5:1 Stock Comp. Nikasil Bore	2007-15	95 X 63.4	95.00 97.00	PK1359 PK1360	\$292.84 \$318.84	4785M09500 4785M09700	\$196.00 \$222.00	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84	97mm W6421 \$96.84
WR450F 13:1 High Comp. Nikasil Bore	2007-15	95 X 63.4	95.00 97.00	PK1363	\$318.34	4786M09500 4786M09700	\$222.00	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84	97mm W6421 \$96.84
YZ450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide® skirt coat	2003-05	95 X 63.4	95.00 97.00	PK1357 PK1358	\$288.75 \$323.82	4785M09500 4785M09700	\$196.00 \$222.00	3741XS 3819XS	S600 CW18	95mm W6129 \$97.39	97mm W6130 \$101.82
YZ450F 13:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2003-05	95 X 63.4	95.00 97.00	PK1361	\$314.75	4786M09500 4786M09700	\$222.00	3741XS 3819XS	S600 CW18	95mm W6129 \$97.39	97mm W6130 \$101.82
YZ450F 12.5:1 Stock Comp. Nikasil Bore	2006-09	95 X 63.4	95.00 97.00	PK1359 PK1360	\$292.84 \$318.84	4785M09500 4785M09700	\$196.00 \$222.00	3741XS 3819XS	S600 CW18	95mm W6420 \$96.84	97mm W6421 \$96.84
YZ450F 13.5:1 High Comp. Nikasil Bore	2006-09	95 X 63.4	95.00 97.00	PK1363	\$318.43	4786M09500 4786M09700	\$222.00	3741XS	S600 CW18	95mm W6420 \$96.84	97mm W6421 \$96.84
YZ450F 12.5:1 Stock Comp. Nikasil Bore ArmorGlide® skirt coat	2010-13	97 X 60.8	97.00	PK1872	\$247.86	40001M09700	\$196.00	3819XS	S759 CW18	W6691 \$51.86	
YZ450F 13.5:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2010-13	97 X 60.8	97.00	PK1873	\$273.86	40002M09700	\$222.00	3819XS	S759 CW18	W6691 \$51.86	
YZ450F <small>MEMBER OF Racers Office</small> 13.5:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2010-13	97 X 60.8	97.00			RC879M09700	\$282.00	9700ZSA <i>Titanium nitride coated</i>	S759C CW18	W6691 \$51.86	
YZ450F 12.5:1 Standard Comp. Nikasil Bore ArmorGlide® skirt coat	2014-15	97 X 60.8	97.00	PK1900	\$247.86	40111M09700	\$196.00	9700ZS	S759 CW18	W6691 \$83.30	
YZ450F NEW! 13.5:1 High Comp. Nikasil Bore ArmorGlide® skirt coat	2014-15	97 X 60.8	97.00	PK1912	\$273.86	40121M09700	\$222.00	9700ZS	S759 CW18	W6691 \$83.30	
YZ450F <small>MEMBER OF Racers Office</small> 14:1 High Comp. ArmorPlating™ NEW! DLC coated pin Titanium Nitride Rings ArmorGlide® skirt coat	2010-15	97 X 60.8	97.00			RC904M09700	\$282.00	9700ZSA <i>Titanium nitride coated</i>	S759C CW18	W6691 \$51.86	
SR500	1978-81	87	87.00			4764M08700	\$196.00	3425XC	S553	W5688	
TT500	1976-81	X	87.50			4764M08750		3445XC		\$32.73	
XT500	1978-81	84	88.00			4764M08800		3465XC	CW20		
European models		88.50				4764M08850	\$222.00	3484XC			
9:1 Stock Comp.		89.00				4764M08900		3504XC			

Motorcycle • 4-Stroke



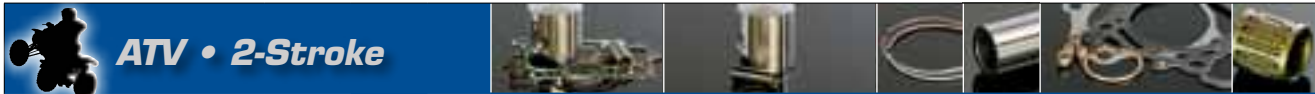
- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
SR500	1978-81	87	87.00			4045M08700	\$196.00	3425XC	S553	W5688
TT500	1976-81	x	87.50			4045M08750		3445XC		\$32.73
XT500	1978-81	84	88.00			4045M08800		3465XC	CW20	
10:1 Comp.			88.50			4045M08850	\$222.00	3484XC		
			89.00			4045M08900		3504XC		
SR500	1978-81	90	90.00			4783M09000	\$222.00	3544XC	S553	W5688
TT500	1976-81	x								\$32.73
XT500	1978-81	84							CW20	
3mm Big Bore Stock Comp. 9:1										
SR500	1978-81	90	90.00			4190M09000	\$222.00	3544XC	S553	W5688
TT500	1976-81	x								\$32.73
XT500	1978-81	84							CW20	
3mm Big Bore 11:1 Comp.										
XT500		87	87.00			4767M08700	\$196.00	3425XC	S553	W5688
TT500		x	87.50			4767M08750		3445XC		\$32.73
SR500		84	88.00			4767M08800		3465XC	CW20	
12:1 Comp.			88.50			4767M08850	\$222.00	3474XC		
			89.00			4767M08900		3504XC		
TT600 Chrome Bore	1984-04	95	95.00			4619M09500	\$196.00	3740XJ	S550	W5689
11.5:1 Comp.		x	96.00			4596M09600		3780XH		\$32.73
		84							CW22	
XT600	1984-04	95	95.00			4797M09500	\$182.00	3740XH	S550	W5689
SRX600	1984-96	x	96.00			4797M09600		3780XH		1984-87
Tenere600	1984-96	84	97.00			4797M09700		3819XH	CW22	1988-04
Stock Comp.										\$32.73
										\$58.63
XT600	1984-04	95	95.00			4596M09500	\$196.00	3740XH	S550	W5689
SRX600	1984-96	x	96.00			4596M09600		3780XH		1984-87
Tenere600	1984-96	84							CW22	1988-04
11.5:1 Comp.										\$32.73
										\$58.63
XT600	1984-04	95	98.00			4607M09800	\$196.00	3858XH	S550	W5689
SRX600	1984-96	x								1984-87
Tenere600	1984-96	84							CW22	1988-04
10:1 Comp.										\$32.73
										\$58.63
XT600	1984-04	95	101.00			4607M10100	\$222.00	3977XH	S550	W5754
SRX600	1984-96	x								1984-87
Tenere600	1984-96	84							CW22	1988-04
10.75:1 Comp. <i>Crankcase clean-up required</i>										\$32.73
										\$36.00



PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

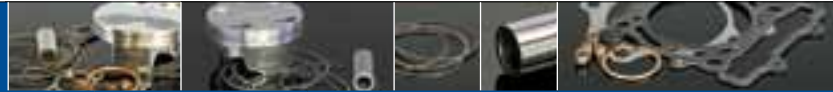


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Yamaha											
YT125	1980-86	56	56.00			236M05600	\$128.00	2205CD	S270	W5067	B1016
		x	56.50			236M05650		2224CD		\$24.16	\$16.96
		50	57.00			236M05700		2244CD	CW16		
			57.50			*236M05750	B.O.D.	2264CD			
			58.00			*236M05800	B.O.D.	2284CD			
YT175	1982-84	66	66.00			471M06600	\$128.00	2598CD	S259	W5068	B1021
		x	66.50			471M06650		2618CD		\$24.16	\$16.96
		50	67.00			471M06700		2638CD	CW16		
			67.50			*471M06750	B.O.D.	2658CD			
			68.00			*471M06800	B.O.D.	2677CD			
YFS200 Blaster Pro-Lite®	1988-06	66	66.00			573M06600	\$108.00	2598CD	S486	W5232	B1005
		x	66.25	PK1089	\$166.24	573M06625		2608CD		1988-06	\$16.96
		57	66.50	PK1090		573M06650		2618CD	CW16	\$41.28	
			66.75	PK1091		573M06675		2628CD			
			67.00	PK1092		573M06700		2638CD			
			67.25	PK1093	\$176.24	573M06725	\$118.00	2648CD			
			67.50	PK1094		573M06750		2658CD			
			67.75	PK1095		573M06775		2668CD			
			68.00	PK1096		573M06800		2677CD			
			68.25	PK1097		573M06825		2687CD			
YTZ250 Tri Z Pro-Lite® Liquid Cooled	1985-86	68	68.00			515M06800	\$162.00	2677CD	S511	W5493	B1014
		x	68.50			515M06850		2697CD		1985-89	\$18.09
		68	69.00			515M06900		2717CD	CW18	\$39.85	
			69.50			515M06950	\$182.00	2736CD			
			70.00			515M07000		2756CD			
YFZ350 Banshee Twin Cylinder Pro-Lite® Liquid Cooled	1987-06	64	64.00	PK139	\$310.77	513M06400	\$118.00	2520CD	S486	64-65.5mm 66-66.5mm	B1005
		x	64.25	PK153		513M06425		2530CD		W5231 W5474	\$16.96
		54	64.50	PK140		513M06450		2539CD	CW16	\$35.57	
			64.75	PK144		513M06475		2549CD			
			65.00	PK141		513M06500		2559CD			
			65.25	PK145	\$333.12	513M06525	\$128.00	2569CD			
			65.50	PK142		513M06550		2579CD			
			66.00	PK143		513M06600		2598CD			
			66.25	PK146		513M06625		2608CD			
			66.50	PK147		513M06650		2618CD			
YFZ350 Banshee Long Rod Kit (+5mm) Twin Cylinder Liquid Cooled <i>Must use Long Rod Crank</i>	1987-06	64	64.00	PK148	\$312.24	795M06400	\$118.00	2520CD	S486	64-65.5mm 66-66.5mm	B1005
		x	64.50	PK149		795M06450		2539CD		W5231 W5474	\$16.96
		54	65.00	PK150		795M06500		2559CD	CW16	\$35.57	
			65.50	PK151	\$334.73	795M06550	\$128.00	2579CD			
			66.00	PK152		795M06600		2598CD			
YFZ350 Banshee Long Rod Stroker Kit Twin Cylinder Liquid Cooled <i>Must use Long Rod Crank</i>	1987-06	64	64.00			795M06400	\$118.00	2520CD	S486	W6093	B1005
		x	64.50			795M06450		2539CD		\$89.73	\$16.96
		58	65.00			795M06500		2559CD	CW16		
			65.50			795M06550	\$128.00	2579CD			
			66.00			795M06600		2598CD			
YFZ350 Banshee Twin Cylinder Liquid Cooled Electra Coated	1987-06	64	64.00			842M06400	\$142.00	2520CD	S486	W5231	B1005
		x	64.25			842M06425		2530CD		\$35.57	\$16.96
		54	64.50			842M06450		2539CD	CW16		
			65.00			842M06500		2559CD			
			65.50			842M06550		2579CD			

*Build On Demand - Contact WiseCo for pricing, batch minimums, and lead times.



ATV • 4-Stroke

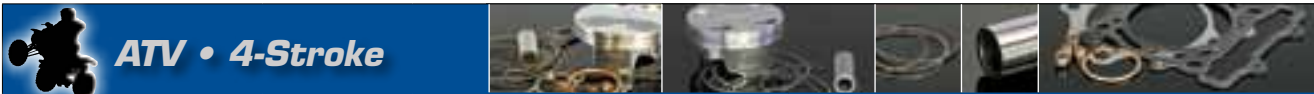


- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Yamaha											
YFM80R Raptor	2002-08	47	47.00	PK1678	\$163.87	4841M04700	\$128.00	1850XE	S592	W6335	W6336
YFM80 Grizzly	2005-08	x	47.50	PK1679		4841M04750		1870XE		48mm	50mm
YFM80 Badger 11:1 Comp.	1985-01	45.6	48.00	PK1680		4841M04800		1890XE	CW13		\$46.82
			50.00	PK1681	\$175.56	4841M05000	\$138.00	1969XE			
YFM125R Raptor 11:1 Comp.	2011-13	54	54.00			40068M05400	\$138.00	2126XE	S571	W6925	
ArmorGlide® skirt coat		x	54.50			40068M05450		2146XE		\$28.95	
		54	55.00			40068M05500		2165XE	CW15		
YFM125R Raptor 13:1 Comp.	2011-13	54	54.00			40071M05400	\$152.00	2126XE	S571	W6925	
ArmorGlide® skirt coat		x	54.50			40071M05450		2146XE		\$28.95	
		54	55.00			40071M05500		2165XE	CW15		
YTM 200 YFM 200 Moto-4 10.25:1 Comp.	1984-85 1987-88	67 x	67.00 67.50			4292M06700	\$138.00	2638XC	S256	W5069	
		55.7	68.00			4292M06750		2658XC		1984-85	
						4292M06800		2677XC	CW16	\$36.00	
YTM 225 YTM 225 Moto-4 10.25:1 Comp.	1984-88 1987-88	70 x	70.00 70.50			4312M07000	\$152.00	2756XC	S259	W5070	
		58	71.00			4312M07050		2776XC		1984-86	
						4312M07100		2795XC	CW16	\$42.34	
YFM250 Timberwolf YFB250 Bear Tracker YFM250 Bruin YFM250 Big Bear 8.7:1 Comp. <i>Cylinder boring required for oversizes.</i>	1990-00 2000-04 2005-06 2007-09	71 x 58	71.00 71.50 72.00	PK1054 PK1055 PK1056	\$195.39	4675M07100	\$152.00	2759XC	S271	W5745	
						4675M07150		2815XC		1992-09	
						4675M07200		2835XC	CW16	\$56.45	
YFM250R Raptor 10.5:1 Comp.	2008-13	74 x 58	74.00			4951M07400	\$182.00	2913XA	S688	W6634	
									CW17	\$64.15	
YFM250R Raptor 13:1 Comp.	2008-13	74 x 58	74.00 76.00			40078M07400	\$182.00	2913XA	S688	W6634	W6635
						40078M07600		2992XA		74mm	76mm
									CW17	\$64.15	
YFM250R Raptor Race Only 11:1 High Comp. 300cc Big Bore <i>Requires 4425FB Sleeve</i> ArmorGlide® skirt coat	2008-13	74 x 58	81.00			4958M08100	\$182.00	3189XG	S688	W6636	
									CW17	\$64.15	
YFM350 Warrior YFM350 Grizzly YFM350R Raptor YFM350 WT Big Bear BW350T Moto-4 10.25:1 Comp. ArmorGlide® skirt coat	1987-04 2007-14 2005-13 1989-99 1999 1999	83 x 64.5	83.00 83.50 84.00	PK1018 PK1019 PK1020	\$202.75	4419M08300	\$152.00	3268XC	S376	W5746	
						4419M08350		3287XC		Fits all except YFM350 Grizzly	
						4419M08400		3307XC	CW19	\$52.66	
YFM350 Warrior YFM350 Grizzly YFM350R Raptor YFM350 WT Big Bear BW350T Moto-4 11:1 Comp. ArmorGlide® skirt coat	1987-04 2007-14 2005-13 1989-99 1999 1999	83 x 64.5	83.00 83.50 84.00			40109M08300	\$182.00	3268XC	S376	W5746	
						40109M08350		3287XC		Fits all except YFM350 Grizzly	
						40109M08400		3307XC	CW19	\$52.66	
YFM350 Warrior YFM350 Grizzly YFM350R Raptor YFM350 WT Big Bear BW350T Moto-4 12:1 Comp. ArmorGlide® skirt coat	1987-04 2007-14 2005-13 1989-99 1999 1999	83 x 64.5	83.00 83.50 84.00			40123M08300	\$182.00	3268XC	S376	W5746	
						40123M08350		3287XC		Fits all except YFM350 Grizzly	
						40123M08400		3307XC	CW19	\$52.66	

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

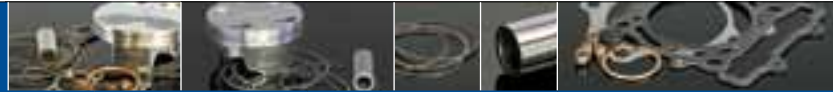


Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
YFM400 Kodiak YFM400 Big Bear 8.6:1 Comp.	1993-99 2000-12	83 x 71.5	83.00 83.50 84.00	PK1777 PK1778 PK1779	\$218.60	4676M08300 4676M08350 4676M08400	\$152.00	3268XC 3287XC 3307XC	S376 CW19	W5746 1993-05 \$52.66
YFM400 Kodiak 10.25:1 Comp. ArmorGlide® skirt coat <i>Cyl. boring req'd for oversizes</i>	2000-08	84.5 x 71.5	84.50 85.00 85.50			40076M08450 40076M08500 40076M08550	\$152.00	8450XX 8500XX 8550XX	S820 CW20	
YFM450 Grizzly YFM450 Kodiak YXR450 Rhino YFM450 Wolverine 11:1 Comp. ArmorGlide® skirt coat	2007-11 2003-06 2006-09 2006-10	84.5 x 75	84.50 85.00 85.50			4939M08450 4939M08500 4939M08550	\$182.00	8450XX 8500XX 8550XX	S520 CW20	
YFZ450 12:1 Std. Comp. ArmorGlide® skirt coat	2004-05	95 x 62	95.00 96.00	PK1071 PK1072	\$256.84 \$288.92	4865M09500 4865M09600	\$196.00 \$222.00	3741XS 9600XS	S641 CW20	95mm W6129 \$97.39 96mm W6248 \$66.92
YFZ450 13:1 High Comp. 96mm is 450 class legal Nikasil Bore ArmorGlide® skirt coat	2004-05	95 x 62	95.00 96.00	PK1064 PK1065	\$319.39 \$288.92	4835M09500 4835M09600	\$222.00	3741XS 9600XS	S641 CW20	95mm W6129 \$97.39 96mm W6248 \$66.92
YFZ450 11.4:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-05	95 x 62	98.00			4906M09800	\$250.00	3858XS	S641 CW20	W6414 \$104.56
YFZ450 YFZ450X YFZ450R 11.4:1 Comp. ArmorGlide® skirt coat	2006-13 2011 2009-15	95 x 63.4	95.00 96.00			4865M09500 4865M09600	\$196.00 \$222.00	3741XS 9600XS	S641 CW20	YFZ450 95mm W6129 \$97.39 96mm W6248 \$66.92 YFZ450R 95mm W6420 \$96.84 96mm W6421 \$96.84
YFZ450 YFZ450X YFZ450R 12.4:1 High Comp.	2006-13 2011 2009-15	95 x 63.4	95.00 96.00			4835M09500 4835M09600	\$222.00	3741XS 9600XS	S641 CW20	YFZ450 95mm W6129 \$97.39 96mm W6248 \$66.92 YFZ450R 95mm W6420 \$96.84 96mm W6421 \$96.84
YFZ450 (will not fit R models) 11.4:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2006-13	95 x 63.4	98.00			4906M09800	\$250.00	3858XS	S641 CW20	W6414 \$104.56
YFZ450 YFZ450X YFZ450R 14:1 High Comp.	2006-13 2011 2009-15	95 x 63.4	95.00			4929M09500	\$222.00	9500ZS	S641 CW20	YFZ450 W6129 \$97.39 YFZ450R W6420 \$96.84
YFM550 Grizzly 10.25:1 Comp.	2009-13	92 x 84	92.00			40104M09200	\$182.00	9200XX	S626 W5860	
YFM600 Grizzly Stock Comp.	1998-01	95 x 84	95.00 96.00 97.00	PK1057 PK1058 PK1059	\$240.63	4797M09500 4797M09600 4797M09700	\$182.00	3740XH 3780XH 3819XH	S550 CW22	W5726 \$58.63
YFM600 Grizzly 10:1 Comp.	1998-01	95 x 84	98.00			4607M09800	\$196.00	3858XH	S550 CW22	W5726 \$58.63
YFM600 Grizzly 10.75:1 Comp. <i>Crankcase clean-up required</i>	1998-01	95 x 84	101.00			*4607M10100	B.O.D.	3977XH	S550 CW22	W5727 \$36.00

*Build On Demand - Contact WiseCo for pricing, batch minimums, and lead times.



ATV • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Yamaha										
YFM600 Grizzly 11.5:1 Comp.	1998-01	95 x 84	95.00 96.00			4596M09500 4596M09600	\$196.00	3740XH 3780XH	S550 CW22	W5726 \$58.63
YFM660F Grizzly YXR660 Rhino 9.9:1 Comp. ArmorGlide® skirt coat	2002-08 2005-07	100 x 84	100.00 100.50 101.00 102.00	PK1435 PK1436 PK1437 PK1438	\$271.07 \$287.12	4966M10000 4966M10050 4966M10100 4966M10200	\$182.00 \$202.00	3937XS 10050XS 10100XS 10200XS	S570 CW22	101mm W6428 102mm W6429 \$110.58
YFM660F Grizzly YXR660 Rhino 11:1 Comp. ArmorGlide® skirt coat	2002-08 2005-07	100 x 84	100.00 100.50 101.00	PK1112 PK1113 PK1114	\$315.65	4737M10000 4737M10050 4737M10100	\$202.00	3937XS 10050XS 10100XS	S570 CW22	101mm W6428 \$110.58
YFM660F Grizzly YXR660 Rhino Big Bore 11:1 Comp. ArmorGlide® skirt coat	2002-08 2005-07	102 x 84	102.00	PK1115	\$336.18	4811M10200	\$222.00	4014GFX	S655 CW22	W6429 102mm \$110.58
YFM660R Raptor 9.9:1 Comp. ArmorGlide® skirt coat	2001-05	100 x 84	100.00 100.50 101.00 102.00	PK1431 PK1432 PK1433 PK1434	\$258.69 \$274.74	4966M10000 4966M10050 4966M10100 4966M10200	\$182.00 \$202.00	3937XS 10050XS 10100XS 10200XS	S570 CW22	101mm W6017 102mm W6315 \$98.20 \$98.20
YFM660R Raptor 11:1 Comp. ArmorGlide® skirt coat	2001-05	100 x 84	100.00 100.50 101.00	PK1060 PK1061 PK1062	\$303.27	4737M10000 4737M10050 4737M10100	\$202.00	3937XS 10050XS 10100XS	S570 CW22	101mm W6017 102mm W6315 \$98.20 \$98.20
YFM660R Raptor Big Bore 11:1 Comp. ArmorGlide® skirt coat	2001-05	102 x 84	102.00	PK1063	\$323.80	4811M10200	\$222.00	4014GFX	S655 CW22	W6315 \$98.20
YFM700R Raptor 9.2:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2006-14	102 x 84	102.00 103.00	PK1415 PK1416	\$269.86	4902M10200 4902M10300	\$182.00	10200XS 10300XS	S724 W5860	W6570 \$97.47
YFM700R Raptor ArmorGlide® skirt coat 11:1 Comp. Nikasil Bore	2006-14	102 x 84	102.00 103.00	PK1417 PK1418	\$316.48	4903M10200 4903M10300	\$202.00	10200XS 10300XS	S724 W5860	W6570 \$97.47
YFM700 Grizzly YXR700 Rhino 9.2:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2007-13 2008-09	102 x 84	102.00 103.00	PK1419 PK1420	\$269.86	4902M10200 4902M10300	\$182.00	10200XS 10300XS	S724 W5860	W6569 \$97.47
YFM700 Grizzly YXR700 Rhino 11:1 Comp. ArmorGlide® skirt coat Nikasil Bore - Cyl. sleeving or replating req'd for oversizes.	2007-13 2008-09	102 x 84	102.00 103.00	PK1421 PK1422	\$316.48	4903M10200 4903M10300	\$202.00	10200XS 10300XS	S724 W5860	W6569 \$97.47
YFM700 Grizzly YXM700 Viking YFM700R Raptor 10:1 Comp. ArmorGlide® skirt coat Nikasil Bore - Cyl. sleeving or replating req'd for oversizes.	2014-15 2014-15 2015	102 x 84	102.00 103.00			40119M10200 40119M10300	\$182.00	10200XS 10300XS	S724 W5860	

- Swag
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- Clutch
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- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.





Street Bikes



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Yamaha

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
YSR50	1987-92	40 x 39	40.00 41.00 42.00	49cc 51.5cc 54cc			727M04000 727M04100 *727M04200	\$88.00 B.O.D.	1574CD 1614CD 1654CD	S563 CW12	W5704 1987-92 \$23.12 B1042 \$16.96
YSR50 Big Bore 3mm Oversize	1987-92	40 x 39	43.00 44.00	56.6cc 59.3cc			598M04300 598M04400	\$92.00 \$102.00	1693CD 1732CD	S634 CW12	W5228 1987-92 \$22.34
TRZ125 NEW! DTR125 DTR125E TDR125 TDR240 Reed Cutout	1987-92 1988-96 1990-96 1990-92 1988-92	56 x 50.7	56.00 56.25 56.50 56.75 57.00 57.25 57.50	124.9cc			679M05600 679M05625 679M05650 679M05675 679M05700 679M05725 679M05750	\$142.00 \$152.00	2205CD 2215CD 2224CD 2234CD 2244CD 2254CD 2264CD	S270 CW16	
RD200	1974-76	52 x 46	52.00 52.50 53.00 54.00	195 199 203 211			771M05200 771M05250 771M05300 *771M05400	\$102.00 B.O.D.	2047CD 2067CD 2087CD 2126CD	S486 CW14	B1042 \$16.96
RD350 Reed induction RD400	1973-75 1976-79	64 x 54	64.00 64.50 65.00 65.50 66.00	348cc 353cc 358cc 364cc 370cc	K129 K130 K131 *K132 K133	\$287.15 B.O.D. \$311.67	393M06400 393M06450 393M06500 393M06550 393M06600	\$142.00 \$152.00	2520CD 2539CD 2559CD 2579CD 2598CD	S486 CW16	W5561 Top End Gasket (350 only) \$55.12 B1021 Top End Bearing \$16.96
RZ350	1982-90	64 x 54	64.00 64.25 64.50 64.75 65.00 65.25 65.50 66.00 66.25 66.50	348cc 350cc 353cc 356cc 358cc 361cc 364cc 370cc 372cc 375cc	PK134 PK135 PK136 PK137 PK138	\$310.19 \$341.41	513M06400 513M06425 513M06450 513M06475 513M06500 513M06525 513M06550 513M06600 513M06625 513M06650	\$118.00 \$128.00	2520CD 2530CD 2539CD 2549CD 2559CD 2569CD 2579CD 2598CD 2608CD 2520CD	S486 CW16	W5562 Top End Gasket \$50.29 B1005 Top End Bearing \$16.96
FZR600 4-valve	1989-99	60 x 54.7	Stock	619cc	*R619	B.O.D.	*4478M06000	B.O.D.	2362XA	S554 CW16	W5181 Head Gasket \$90.56 W6072 Optional Base Gasket \$34.75
YZF-R6 13.5:1 Comp. Cylinder deglazing only	2001-05	65.5 x 44.5	65.50	600cc	CK159	\$725.00	4854M06550	\$160.00	25787XA	S554 CW16	W6323 Optional Steel Spring Head Gasket \$90.56
YZF-R6 13.5:1 Comp. Cylinder boring and replating required	2001-05	65.5 x 44.5	66.50	618cc	CK160	\$725.00	4854M06650	\$160.00	2618XA	S554 CW16	W6323 Optional Steel Spring Head Gasket \$90.56
YZF-R6 13.5:1 Comp. Cylinder resleeving and replating required	2001-05	65.5 x 44.5	67.50	637cc	CK197	\$725.00	4854M06750	\$160.00	2658XA	S554 CW16	W6688 2003-05 Head Gasket \$81.76
YZF-R6 13.4:1 Comp. Cylinder deglazing only	2006-14	67 x 42.5	67.00	599cc	CK206	\$700.00	4967M06700	\$160.00	2638XA	S571 CW15	W6638 Head Gasket \$83.61
YZF-R6 13.4:1 Comp. Cylinder boring and replating required	2006-14	67 x 42.5	69.00	636cc	CK207	\$695.00	4967M06900	\$160.00	2717XA	S571 CW15	W6639 Head Gasket \$83.61

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Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

• Premium pump fuel required for high compression ratios up to 13.5:1.

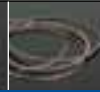
• Increased Octane (race fuel) required for comp. ratios over 13.5:1.

												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Yamaha												
XS650 20mm piston pin. Type 447 <i>Resleeving required - sleeve part no. 3066FA</i>	1974-81	75 x 74	80.00	770cc	CK200	B.O.D.	8635P80	\$160.00	3150XC	S553 CW20	W6576 Head Gasket \$59.46	
XS650 20mm piston pin. Type 447 <i>Resleeving required - sleeve part no. 3066FA</i>	1974-81	75 x 74	81.00	775cc	CK201	B.O.D.	8635P81	\$160.00	3189XC	S553 CW20	W6576 Head Gasket \$59.46	
FZ07 NEW! 12.5:1 Comp. 4-Valve VTwin 689cc	2015	80 x 68.6	80.00	689cc			40134M08000	\$182.00	3150XG	S773 CW18		
European TDM 900 5-valve 12:1 Comp.	2000-12	92 x 67.5	92.00	1029cc			*10417M09200	B.O.D.	3622XR	S656 CW28		
Yamaha Star Bolt 10.5:1 Comp. ArmorGlide® skirt coat	2014-15	85 x 83	85.00	942cc	CK237	\$360.00	40115M08500	\$180.00	8500XX	S624 CW18		
FZR1000R 12:1 Comp. <i>Cylinder boring only</i>	1987-88	75 x 56	76.50	1029cc	*R1029	B.O.D.	*4453M07650	B.O.D.	3012XG	S560 CW18	W5482 Head Gasket \$90.56	
FZR1000 YZF1000 Thunderace 12:1 Comp. <i>Cylinder boring only</i>	1989-96 1997-98	75.5 x 56	77.00	1040cc	R1041	\$800.00	4487M07700	\$160.00	3032XG	S531 CW19	W5482 Head Gasket \$90.56 W6056 Optional Base Gasket \$31.64	
FZR1000 YZF1000 Thunderace 12:1 Comp. <i>Cylinder resleeving only</i>	1989-96 1997-98	75.5 x 56	78.00	1070cc	*R1070	B.O.D.	4487M07800	\$180.00	3071XG	S531 CW19	W5483 Head Gasket \$90.56 W6056 Optional Base Gasket \$31.64	
YZF-R1 FZ1 13:1 Comp. <i>Cylinder deglazing only</i>	1999-03 2001-05	74 x 58	74.00	998cc	CK122	\$775.00	4707M07400	\$160.00	2913XA	S532 CW17	W5934 Head Gasket \$90.56	
YZF-R1 13.5:1 Comp. <i>Cylinder deglazing only</i> ArmorGlide® skirt coat	2004-06	77 x 53.6	77.00	998cc	CK165	\$750.00	4857M07700	\$180.00	3032XG	S688 CW17	W6346 Optional Head Gasket \$87.09	
YZF-R1 13.5:1 Comp. <i>Cylinder deglazing only</i> ArmorGlide® skirt coat	2007-08	77 x 53.6	77.00	998cc	CK215	\$750.00	4986M07700	\$190.00	3032XG	S688 CW17	W6672 Optional Head Gasket \$87.09	
YZF-R1 13.5:1 Comp. <i>Cylinder boring and replating required.</i> ArmorGlide® skirt coat	2009-14	78 x 52.2	78.00	1025cc	CK231	\$750.00	40033M07800	\$180.00	3071XG	S688 CW17		
Yamaha Road Star 10.5:1 Comp. <i>Cylinder req's. deglazing</i> ArmorGlide® skirt coat	1999-03	95 x 113	95.00	1602cc	CK177	\$400.00	4878M09500 Front 4879M09500 Rear	\$180.00	9500XY	W5590 CW18	W6367 \$72.48	
XS1100 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	71.5 x 68.6	74.00	1179cc	K1179	\$675.00	4069M07400	\$160.00	2913XC	S523 CW17	W2723 Head Gasket \$56.05	

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha**
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Yamaha											
XS1100 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	71.5 x 68.6	74.50	1196cc	*K1196	B.O.D.	4069M07450	\$160.00	2933XC	S523 CW17	W2723 Head Gasket \$56.05
FJ1100 FJ1200 XJR1200 12:1 Comp. <i>Cylinder boring only for FJ1100.</i> <i>Drop-in kit for FJ1200.</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	77.00	1188cc			*4344M07700	B.O.D.	3032XC	S278 CW18	W5706 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3015FA Optional Sleeve \$99.95
FJ1100 FJ1200 XJR1200 10.25:1 Comp. <i>Cylinder boring only for FJ1200</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	78.00	1219cc	K12191	\$725.00	4552M07800	\$160.00	3071XG	S278 CW18	W5585 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3015FA Optional Sleeve \$99.95
FJ1100 FJ1200 XJR1200 10.25:1 Comp. <i>Resleeving and crankcase cleanup required for FJ1100</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	78.00	1219cc	K1219	\$1050.00	4552M07800	\$160.00	3071XG	S278 CW18	W5585 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3015FA Optional Sleeve \$99.95
FJ1100 FJ1200 XJR1200 10.25:1 Comp. <i>Resleeving and crankcase cleanup required for FJ1100 & FJ1200.</i> <i>Cylinder block required for FJ1100.</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	79.00	1250cc	K1250	\$1075.00	4552M07900	\$160.00	3110XG	S278 CW18	W5586 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3032FA Optional Sleeve \$99.95
FJ1100 FJ1200 XJR1200 European XJR 1300 10.25:1 Comp. <i>Resleeving and crankcase cleanup required for FJ1100 & FJ1200.</i> <i>Cylinder block required for FJ1100.</i>	1985 1986-93 1995-99	FJ1100 74 x 63.8 ---- XJR & FJ1200 77 x 63.8	81.00	1314cc	K1314	\$1075.00	4552M08100	\$160.00	3189XG	S278 CW18	W5587 Spring Steel Head Gasket \$90.56 W5391 Fiber Base Gasket \$14.32 3032FA Optional Sleeve \$99.95
Road Star 10.5:1 Comp. <i>Cylinder deglazing only</i>	1999-03	95 x 113	95.00	1602cc	CK177	\$400.00	Front 4878M09500 Rear 4879M09500	\$180.00 \$180.00	9500XY	S655 W5590	W6367 Optional Head & Base Gasket 1999-07 \$72.48

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Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.