

Motorcycle • 2-Stroke		Std. Bore x Stroke (mm)		Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Suzuki												
JR50	1978-06	41 X 37.8	41.00 41.50 42.00 42.50 43.00		PK1665 PK1666 PK1667	\$125.15	826M04100 826M04150 826M04200 826M04250 826M04300	\$88.00 \$92.00	1614CD 1634CD 1654CD 1674CD 1693CD	S563 CW12	W6207 \$21.33	B1000 \$15.82
RM60 Electrofusion Bore	2003	43 x 41.6	43.00 43.50 44.00 45.00		PK1506	\$129.42	648M04300 648M04350 648M04400 648M04500	\$88.00 \$92.00	1693CD 1713CD 1732CD 1772CD	S595 CW12	W5737 \$24.38	B1000 \$15.82
RM65 Electrofusion Bore	2003-05	44.5 x 41.6	44.50 45.00 46.50		PK1177 PK1178 PK1179	\$140.56 \$150.56	752M04450 752M04500 752M04650	\$98.00 \$108.00	1752CD 1772CD 1830CD	S595 CW12	44.5mm W5932 46.5mm W5889 \$25.60	B1043 \$16.96
RM65 Single Ring Electra Coated ArmorGlide® skirt coat	2003-05	44.5 x 41.6	44.50				861M04450	\$118.00	1752CSA	S595 CW12	W5932 \$25.60	B1043 \$16.96
DS80	1978-00	49 x 42	49.00 49.50 50.00 50.50 51.00				456M04900 456M04950 456M05000 456M05050 456M05100	\$108.00 \$118.00	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12		B1000 \$15.82
RM80	1977-81	49 x 42	49.00 49.50 50.00 50.50 51.00				456M04900 456M04950 456M05000 456M05050 456M05100	\$108.00 \$118.00	1929CD 1949CD 1969CD 1988CD 2008CD	S538 CW12		B1000 \$15.82
RM80	1983-85	49 x 44	49.00 49.50 50.00 50.50 51.00				497M04900 497M04950 497M05000 497M05050 497M05100	\$108.00 \$118.00	1929CD 1949CD 1969CD 1988CD 2008CD	S288 CW14	W4040 \$21.33	B1012 \$15.82
RM80	1986-87	47.5 x 46.8	47.50 48.00 48.50 49.00 49.50				542M04750 542M04800 542M04850 542M04900 542M04950	\$108.00 \$118.00	1869CS 1890CS 1909CS 1929CS 1949CS	S288 CW14	W4900 \$24.16	B1012 \$15.82
RM80	1989-90	47.5 x 46.8	47.50 48.00 48.50 49.00 49.50				579M04750 579M04800 579M04850 579M04900 579M04950	\$108.00 \$118.00	1869CS 1890CS 1909CS 1929CS 1949CS	S288 CW14	W5164 \$25.60	B1012 \$15.82
RM80 Pro-Lite® Power Valve must be modified for .030 and larger	1991-01	47.5 x 46.8	47.50 47.75 48.00 48.25 48.50 48.75 49.00 49.50		PK1521 PK1523 PK1525 PK1527 PK1528	\$139.42 \$149.42	645M04750 645M04775 645M04800 645M04825 645M04850 645M04875 645M04900 645M04950	\$98.00 \$108.00	1869CS 1879CS 1890CS 1900CS 1909CS 1920CS 1929CS 1949CS	S517 CW14	W5261 \$25.60	B1012 \$15.82
RM80 Pro-Lite® International Bore - Not available in the U.S.	1991-01	46.5 x 46.8	46.50				*670M04650	B.O.D.	1830CS	S517 CW14	W5261 \$25.60	B1012 \$15.82
RM85 Pro-Lite® Crankcase clearance required for 50mm bore and larger.	2002-15	48 x 46.8	48.00 48.50 49.00 50.00		PK1206 PK1207 PK1208 PK1209	\$142.25	806M04800 806M04850 806M04900 806M05000	\$98.00	1890CS 1909CS 1929CS 1969CS	S288 CW14	W5980 \$28.43	B1012 \$15.82
RM85 ArmorGlide® skirt coat Crankcase clearance required for 50mm bore and larger.	2002-15	48 x 46.8	52.00 53.00		PK1210 PK1838	\$182.25 \$192.09	806M05200 806M05300	\$138.00 \$148.00	2047CSA 2087CSA	S288 CW14	W5980 \$28.43	B1012 \$15.82

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Motorcycle • 2-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing	
Suzuki												
RM100 Electrofusion Bore	2003-05	52.5	52.50	PK1154 PK1155 PK1156	\$151.97	651M05250	\$102.00	2067CD	S288	52.5-53mm W5674	54.5mm W5675	B1006
		x	53.00			651M05300		2087CD				\$15.82
		45.8	54.50		\$167.67	651M05450	\$112.00	2146CD	CW14	\$34.15	\$39.85	
125DS 125TC 125TS RV125	1979-81	56	56.00			449M05600	\$128.00	2205CD	S395			B1018 \$15.82
	1970-78	x	56.50			449M05650		2224CD				
	1979-81	50	57.00			449M05700		2244CD	CW14			
	1977-73		57.50			449M05750	\$148.00	2264CD				
			58.00			449M05800		2284CD				
RM125	1977-80	54	54.00			432M05400	\$128.00	2126CD	S395			B1018 \$15.82
		x	54.50			432M05450		2146CD				
		54	55.00			432M05500		2165CD	CW14			
			55.50			432M05550	\$148.00	2185CD				
			56.00			432M05600		2205CD				
RM125	1981-84	54	54.00			511M05400	\$128.00	2126CD	S485	W4042 1983	W4043 1984	B1018 \$15.82
		x	54.50			511M05450		2146CD				
		54	55.00			511M05500		2165CD	CW14	\$24.16	\$29.86	
			55.50			511M05550	\$148.00	2185CD				
			56.00			511M05600		2205CD				
RM125	1985-86	54	54.00			519M05400	\$128.00	2126CD	S485	W4043 1985	W4901 1986	B1018 \$15.82
		X	54.50			519M05450		2146CD				
		54	55.00			519M05500		2165CD	CW14	\$29.86	\$35.57	
			55.50			519M05550	\$148.00	2185CD				
			56.00			519M05600		2205CD				
RM125 Pro-Lite®	1987	54	54.00			557M05400	\$128.00	2126CS	S288	W5127 \$35.57	B1018 \$15.82	
		x	55.00			557M05500		2165CS				
		54	56.00			557M05600	\$148.00	2205CS	CW14			
RM125 Pro-Lite®	1988	54	54.00			568M05400	\$128.00	2126CS	S467	W5127 \$35.57	B1013 \$16.96	
		x	55.00			568M05500		2165CS				
		54	56.00			568M05600	\$148.00	2205CS	CW15			
RM125 Pro-Lite® SCEM Composite	1989	54	54.00	PK1308	\$170.53	641M05400	\$118.00	2126CS	S467	W5165 \$35.57	B1013 \$16.96	
		x	54.50			641M05450		2146CS				
		54	55.00			641M05500		2165CS	CW15			
			55.50			641M05550		2185CS				
			56.00			641M05600		2205CS				
RM125 Pro-Lite® SCEM Composite	1990	54	54.00	PK1313	\$170.53	641M05400	\$118.00	2126CS	S467	W5316 \$35.57	B1013 \$16.96	
		x	54.50			641M05450		2146CS				
		54	55.00			641M05500		2165CS	CW15			
			55.50			641M05550		2185CS				
			56.00			641M05600		2205CS				
RM125 <i>INSPIRED BY RACERS CHOICE</i> Flat Top Conversion	1990-96	54	54.00	PK1774	\$167.24	755M05400	\$118.00	2126CS	S467	W6385 \$32.28	B1013 \$16.96	
		x	56.00			755M05600	\$142.00	2205CS				
		54.5						CW15				
<i>No intake window. Pinned on centerline.</i>												
RM125 Pro-Lite® SCEM Compositor	1991-96	54	54.00	PK1318 PK1319 PK1320 PK1321	\$167.24	641M05400	\$118.00	2126CS	S467	W6384 \$32.28	B1013 \$16.96	
		x	54.50			641M05450		2146CS				
		54	55.00			641M05500		2165CS	CW15			
			55.50			641M05550	\$142.00	2185CS				
			56.00			641M05600		2205CS				
RM125 Pro-Lite® SCEM Composite	1997-99	54	54.00	PK1137 PK1138 PK1139	\$167.24	641M05400	\$118.00	2126CS	S467	W6385 \$32.28	B1013 \$16.96	
		x	54.50			641M05450		2146CS				
		54	55.00			641M05500		2165CS	CW15			
			55.50			641M05550	\$142.00	2185CS				
			56.00			641M05600		2205CS				
RM125 Pro-Lite® SCEM Composite	2000-03	54	54.00	PK1180 PK1181 PK1182	\$167.24	754M05400	\$118.00	2126CS	S467	W6385 \$32.28	B1013 \$16.96	
		x	54.50			754M05450		2146CS				
		54.5	55.00			754M05500		2165CS	CW15			
			55.50			754M05550	\$142.00	2185CS				
			56.00			754M05600		2205CS				
				PK1184	\$191.24							

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 2-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Suzuki											
RM125 GP Style Electra Coated No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00			764M05400	\$142.00	2126CS	S632 CW15	W6385 \$32.28	B1013 \$16.96
RM125 Flat Top Conversion No intake window. Pinned on centerline.	2000-03	54 x 54.5	54.00 56.00	PK1774	\$167.24	755M05400 755M05600	\$118.00 \$142.00	2126CS 2205CS	S467 CW15	W6385 \$32.28	B1013 \$16.96
RM125 Pro-Lite® SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00	PK1377 PK1378	\$196.83	835M05400 835M05600	\$118.00	2126CS 2205CS	S632 CW15	W6254 \$61.87	B1013 \$16.96
RM125 GP Style Electra Coated ArmorGlide® coated skirt No intake window. Pinned on centerline. 58mm bore req's crank clearance. SCEM Cylinder	2004-10	54 x 54.5	54.00 56.00 58.00	PK1410 PK1411 PK1412	\$220.83 \$230.83	836M05400 836M05600 836M05800	\$152.00 \$162.00	2126CSA 2205CS 2284CSA	S632 CW15	W6254 \$61.87	B1013 \$16.96
PE175	1980-84	62 x 57	62.00 62.50 63.00 63.50 64.00			490M06200 490M06250 490M06300 490M06350 490M06400	\$128.00 \$148.00	2441CD 2461CD 2480CD 2500CD 2520CD	S255 CW16		B1008 \$16.96
DS185 TC185 TS185	1978-80 1974-77 1971-81	64 x 57	64.00 64.50 65.00 65.50			176M06400 176M06450 176M06500 176M06550	\$128.00 \$128.00 \$128.00 \$148.00	2520CD 2539CD 2559CD 2579CD	S256 CW16		B1008 \$16.96
DS250 RL250 TM250 TS250	1980 1974-75 1973-75 1973-81	70 x 64	70.00 70.50 71.00 71.50 72.00			380M07000 380M07050 380M07100 380M07150 380M07200	\$162.00 \$182.00	2756CD 2776CD 2795CD 2815CD 2835CD	S343 CW18		B1002 \$18.09
PE250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 405M06850 405M06900	\$162.00 \$182.00	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18		B1014 \$18.09
RM250 Double Ring	1977-81	67 x 70	67.00 67.50 68.00 68.50 69.00			405M06700 405M06750 405M06800 405M06850 405M06900	\$162.00 \$182.00	2638CD 2658CD 2677CD 2697CD 2717CD	S524 CW18	W5683 1977-80 \$32.73	B1014 \$18.09
RM250	1982-85	70 x 64	70.00 70.50 71.00 71.50 72.00			485M07000 485M07050 485M07100 485M07150 485M07200	\$162.00 \$182.00	2756CS 2776CS 2795CS 2815CS 2835CS	S343 CW18	W4045 1983 \$28.43 W4046 1984-85 \$38.42	B1014 \$18.09
RM250	1986	67 x 70	67.00 67.50 68.00 68.50			543M06700 543M06750 543M06800 543M06850	\$162.00 \$182.00	2638CS 2658CS 2677CS 2697CS	S524 CW18	W4902 \$38.42	B1014 \$18.09

Motorcycle • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing
Suzuki											
RM250 Pro-Lite® Boron Composite	1987-88	67	67.00			558M06700	\$162.00	2638CS	S459	W5129	B1014
		x	68.00			558M06800		2677CS		\$42.68	\$18.09
		70	69.00			558M06900	\$182.00	2717CS	CW18		
RM250 Pro-Lite® SCEM Cylinder	1989	67	67.00	PK1142	\$212.77	642M06700	\$152.00	2638CD	S459	W5166	B1014
		x	67.50	PK1143		642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00			642M06900	\$182.00	2717CD			
RM250 Pro-Lite® SCEM Cylinder	1990	67	67.00			642M06700	\$152.00	2638CD	S459	W5278	B1014
		x	67.50			642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00		642M06900	\$182.00	2717CD				
RM250 Pro-Lite® SCEM Cylinder	1991	67	67.00	PK1327	\$212.77	642M06700	\$152.00	2638CD	S459	W5262	B1014
		x	67.50	PK1329		642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00			642M06900	\$182.00	2717CD			
RM250 Pro-Lite® SCEM Cylinder	1992-93	67	67.00	PK1331	\$212.77	642M06700	\$152.00	2638CD	S459	W5664	B1014
		x	67.50			642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00			642M06900	\$182.00	2717CD			
RM250 Pro-Lite® SCEM Cylinder	1994-95	67	67.00	PK1335	\$212.77	642M06700	\$152.00	2638CD	S459	W5431	B1014
		x	67.50			642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00			642M06900	\$182.00	2717CD			
RM250 Pro-Lite® SCEM Cylinder	1996-97	66.4	66.40			681M06640	\$182.00	2614CD	S508	W5518	B1014
		x						CW18		\$49.82	\$18.09
RM250 Pro-Lite® Flat Top, Double Ring Nikasil Bore	1998	66.4	66.40			723M06640	\$152.00	2614CD	S508	W5518	B1014
		x	68.50			723M06850	\$182.00	2697CD	CW18	\$49.82	\$18.09
RM250 Pro-Lite® SCEM Cylinder	1999	66.4	66.40	PK1775	\$219.91	743M06640	\$152.00	2614CD	S508	W5741	B1014
		x							CW18		\$49.82
RM250 SCEM Cylinder	2000	66.4	66.40			756M06640	\$152.00	2614CD	S508	W5741	B1014
		x	68.50			756M06850	\$182.00	2697CD	CW18	\$49.82	\$18.09
RM250 SCEM Cylinder	2001-02	66.4	66.40	PK1551	\$225.61	756M06640	\$152.00	2614CD	S508	W5899	B1014
		x	68.50				756M06850	\$182.00	2697CD	CW18	\$55.52
RM250 Pro-Lite® SCEM Cylinder	2003-10	66.4	66.40	PK1211	\$191.61	823M06640	\$118.00	2614CD	S508	W6111	B1014
		x	67.00	PK1212		823M06700	\$152.00	2638CD		\$55.52	\$18.09
		72	67.50	PK1213		823M06750		2658CD	CW18		
RM250 300cc Big Bore <i>Cyl., cyl. head & powervalve modifications required. ArmorGlide® skirt coat</i>	2003-08	66.4	72.00			878M07200	\$192.00	2835CDA <i>Titanium nitride coated</i>	S508		B1014
		x						CW18			\$18.09
RMX250 Pro-Lite® SCEM Cylinder	1989-92	67	67.00	PK1142	\$212.77	642M06700	\$152.00	2638CD	S459	W5166	B1014
		x	67.50	PK1143		642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00			642M06900	\$182.00	2717CD			
RMX250 Pro-Lite® SCEM Cylinder	1993-99	67	67.00	PK1339	\$212.77	642M06700	\$152.00	2638CD	S459	W5529	B1014
		x	67.50			642M06750		2658CD		\$42.68	\$18.09
		70.8	68.00			642M06800		2677CD	CW18		
			69.00			642M06900	\$182.00	2717CD			

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

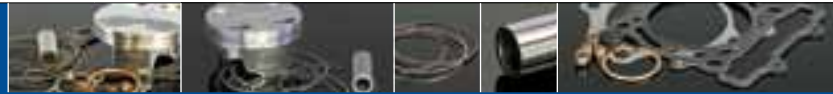
• Premium pump fuel required for high compression ratios up to 13.5:1.
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Motorcycle • 4-Stroke											
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Suzuki											
DRZ110 11:1 Comp.	2003-05	53 x 50.6	53.50 54.00 54.50 55.00			4875M05350 4875M05400 *4875M05450 *4875M05500	\$128.00 B.O.D. B.O.D.	2106XE 2126XE	S592 CW13	W6388 \$44.59	
DRZ125 11:1 High Comp.	2003-13	57 x 48.8	57.00 58.00 61.00			4815M05700 4815M05800 4815M06100	\$128.00 \$138.00	2244XE 2283XE 2402XA	S593 CW14	57-59mm W6209 \$33.67 61mm W6206 \$33.67	
DRZ250 11.5:1 Comp. Nikasil Bore	2001-07	73 x 59.6	73.00			4776M07300	\$162.00	2874XC	S475 CW19	W6106 \$35.89	
DRZ250 11.5:1 Comp. Nikasil Bore 300cc Big Bore - Must be resleeved with 3382FA	2001-07	73 x 59.6	80.00			4777M08000	\$182.00	8000XX	S475 CW19	W6107 \$41.28	
RM-Z250 13.1:1 Stock Comp.	2004-06	77 x 53.6	77.00 79.00	PK1237	\$251.59	4842M07700 4842M07900	\$184.00 \$220.00	7700YC 3110XG	S677 CW16	77mm W6255 \$67.96 79mm W6284	
RM-Z250 14.1:1 High Comp.	2004-06	77 x 53.6	77.00	PK1239	\$287.96	4843M07700	\$220.00	7700YC	S677 CW16	77mm W6255 \$67.96 79mm W6284	
RM-Z250 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2004-06	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16	W6675 \$69.96	
RM-Z250 13.4:1 Comp. ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00	PK1670	\$251.78	4921M07700	\$184.00	7700YC	S677 CW16	W6615 \$67.32	
RM-Z250 13.9:1 Comp. ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00	PK1671	\$287.32	4928M07700	\$220.00	7700YC	S677 CW16	W6615 \$67.32	
RM-Z250 13.9:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2007-09	77 x 53.6	77.00			RC849M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677C CW16	W6615 \$67.32	
RM-Z250 13.5:1 Comp. Big Bore Cylinder required ArmorGlide® skirt coat	2007-09	77 x 53.6	83.00			4983M08300	\$230.00	3268ZG	S677 CW16	W6676 \$66.62	
RM-Z250 13.4:1 Std. Comp.	2010-15	77 x 53.6	77.00	PK1877	\$238.90	40007M07700	\$184.00	7700YC	S677 CW16	W6885 \$54.90	
RM-Z250 13.9:1 High Comp.	2010-15	77 x 53.6	77.00	PK1878	\$274.90	40012M07700	\$220.00	7700YC	S677 CW16	W6885 \$54.90	
RM-Z250 13.9:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2010-15	77 x 53.6	77.00			RC888M07700	\$282.00	7700YCA <i>Titanium nitride coated</i>	S677C CW16	W6885 \$54.90	
DR350	1990-99	79 x 71.2	79.00 80.00 81.00 82.00 83.00	PK1673 PK1675	\$196.37 \$220.91	4576M07900 4576M08000 4576M08100 4576M08200 4576M08300	\$142.00 \$152.00	3110XG 3150XG 3189XG 3228XG 3268XG	S520 CW20	79-80mm W5280 \$41.73 81-83mm W5432 \$50.78	

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Motorcycle • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Suzuki										
DRZ400 12.2:1 Std Comp. ArmorGlide® skirt coat Nikasil Bore	2000-15	90 x 62.6	90.00 92.00	PK1659	\$252.80	4713M09000 4713M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$68.79
DRZ400 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2000-15	90 x 62.6	90.00 92.00	PK1661	\$261.72	4714M09000 4714M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 \$68.79
DRZ400 Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2000-14	90 x 62.6	94.50	PK1663	\$287.79	4795M09450	\$220.00	3720XP	S549 CW20	W6103 \$68.79
DRZ400 Big Bore Cylinder required 13.5:1 High Comp. ArmorGlide® skirt coat Nikasil Bore	2000-14	90 x 62.6	94.50	PK1664	\$294.37	4796M09450	\$220.00	3720XP	S549 CW20	W6103 \$68.79
RM-Z450 12:1 Comp. ArmorGlide® skirt coat	2005-07	95.5 x 62.8	95.50	PK1399	\$277.68	4869M09550	\$196.00	9550ZV	S682 CW19	W6416 \$81.68
RM-Z450 13:1 Comp. ArmorGlide® skirt coat	2005-07	95.5 x 62.8	95.50	PK1386	\$303.68	4870M09550	\$222.00	9550ZV	S682 CW19	W6416 \$81.68
RM-Z450 12.2:1 Stock Comp. ArmorGlide® skirt coat	2008-12	96 x 62.1	96.00	PK1860	\$268.10	4953M09600	\$196.00	9600ZV	S682 CW19	W6640 \$72.10
RM-Z450 13.2:1 High Comp. ArmorGlide® skirt coat	2008-12	96 x 62.1	96.00	PK1881	\$294.10	4954M09600	\$222.00	9600ZV	S682 CW19	W6640 \$72.10
RM-Z450 <i>Racers Choice</i> 13.7:1 High Comp. Boxed forging ArmorPlating™ DLC coated pin ArmorGlide® skirt coat	2008-12	96 x 62.1	96.00			RC884M09600	\$282.00	9600ZVA <i>Titanium nitride coated</i>	S682C CW19	W6640 \$72.10
RM-Z450 12.5:1 Stock Comp. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1891	\$268.10	40086M09600	\$196.00	9600ZV	S682 CW19	W6640 \$72.10
RM-Z450 13:1 Comp. ArmorGlide® skirt coat	2013-15	96 x 62.1	96.00	PK1893	\$294.10	40110M09600	\$222.00	9600ZV	S682 CW19	W6640 \$72.10
DR-SP600 Djebel +.040 Overbore	1985-89	94 x 85	95.00 96.00 97.00			4597M09500 4597M09600 4597M09700	\$196.00 \$222.00	3740XH 3780XH 3819XH	S551 CW23	
DR650	1990-95	95 x 90.4	95.00 96.00 97.00			4597M09500 4597M09600 4597M09700	\$196.00 \$222.00	3740XH 3780XH 3819XH	S551 CW23	

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

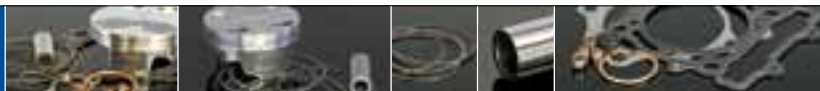
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

ATV • 2-Stroke															
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	Top End Bearing				
Suzuki															
LT50	1984-06	41 x 37.8	41.00	PK1665	\$125.15	826M04100	\$88.00	1614CD	S563	W6207	B1000				
			41.50	PK1666		826M04150		1634CD				\$21.33	\$15.82		
			42.00	PK1667		826M04200		1654CD							
			42.50			826M04250		1674CD							
			43.00			826M04300		1693CD							
				\$92.00											
LT80	1987-06	50 x 42	50.00	PK1099	\$133.82	673M05000	\$92.00	1969CD	S538	W5520	B1000				
			50.25	PK1100		673M05025		1979CD				\$27.91	\$15.82		
			50.50	PK1101		673M05050		1988CD							
			50.75			673M05075		1998CD							
			51.00	PK1103		673M05100		2008CD							
			51.50	PK1104		673M05150		2028CD							
			52.00	PK1105		673M05200		2047CD							
														\$143.63	
				\$102.00											
LT250R Quad Racer <i>Must use stock thrust washers</i>	1985-86	70 x 64.8	70.00	PK1529	\$215.46	534M07000	\$162.00	2756CD	S513	W5065	B1002				
			70.50	PK1530		534M07050		2776CD				\$38.42	\$18.09		
			71.00	PK1531		534M07100		2795CD							
			71.50	PK1532		534M07150		2815CD							
			72.00	PK1533		534M07200		2835CD							
				\$235.15											
LT250R Quad Racer <i>Must use stock thrust washers</i>	1987	67 x 70	67.00	PK1766	\$219.99	552M06700	\$162.00	2638CD	S513	W5148	B1002				
			67.50			552M06750		2658CD				\$39.90	\$18.09		
			68.00	PK1768		552M06800		2677CD							
			68.50			552M06850		2697CD							
			69.00	PK1770		552M06900		2717CD							
				\$239.99											
LT250R Quad Racer Pro-Lite®	1988-92	67 x 70	67.00	PK1534	\$209.72	571M06700	\$152.00	2638CD	S484	W5148	B1002				
			67.50	PK1535		571M06750		2658CD				\$39.90	\$18.09		
			67.75			571M06775		2668CD							
			68.00	PK1537		571M06800		2677CD							
			68.25			571M06825		2687CD							
			68.50	PK1539		571M06850		2697CD							
			69.00	PK1540		571M06900		2717CD							
														\$219.41	
LT500R Quad Racer Pro-Lite®	1987	86 x 86	86.00			561M08600	\$152.00	3386TD	S278	86-88mm 88.5-89.5mm W5084 W5472	B1002				
			86.50			561M08650		3405TD				\$42.68	\$18.09		
			87.00			561M08700		3425TD							
			87.50			561M08750		3445TD							
			88.00			561M08800		3465TD							
			88.50			561M08850		3484TD							
			89.00			561M08900		3504TD							
			89.50			561M08950		3524TD							
														\$162.00	
LT500R Quad Racer Pro-Lite®	1988-90	86 x 86	86.00			561M08600	\$152.00	3386TD	S278	86-88mm 88.5-89.5mm W5150 W5473	B1002				
			86.50			561M08650		3405TD				\$42.68	\$18.09		
			87.00			561M08700		3425TD							
			87.50			561M08750		3445TD							
			88.00			561M08800		3465TD							
			88.50			561M08850		3484TD							
			89.00			561M08900		3504TD							
			89.50			561M08950		3524TD							
														\$162.00	





ATV • 4-Stroke



Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit
Suzuki										
LT230 QuadSport 10.25:1 Comp.	1985-94	66 x 67	66.00 66.50 67.00 67.50 68.00	PK1005 PK1006 PK1007 PK1008 PK1009	\$172.20 \$185.05	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	\$138.00 \$152.00	2598XD 2618XD 2638XD 2658XD 2677XD	S259 CW16	W5066 \$43.89
LT4WD 250 QuadSport 10.25:1 Comp. • 4382M06600 fits LT250 4WD 1987-95 and LTF250 1989-96. 4-wheel model only. Will NOT fit LT250S (72mm) or LT250EF 1985-86 (68.5mm)	1987-95	66 x 67	66.00 66.50 67.00 67.50 68.00	PK1010 PK1011 PK1012 PK1013	\$177.22 \$190.07	4382M06600 4382M06650 4382M06700 4382M06750 4382M06800	\$138.00 \$152.00	2598XD 2618XD 2638XD 2658XD 2677XD	S259 CW16	W5896 \$48.91
LT300 4x4 King Quad 8.9:1 Comp.	1991-02	68.5 x 76	69.00 69.50			4673M06900 4673M06950	\$152.00	2717XC 2736XC	S533 CW17	W5743 \$46.95
LT-2400 12.2:1 Stock Comp. Nikasil Bore	2003-14	90 x 62.6	90.00 92.00	PK1659	\$252.80	4713M09000 4713M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 2000-07 \$68.79
LT-2400 13.5:1 High Comp.	2003-14	90 x 62.6	90.00 92.00	PK1661	\$261.72	4714M09000 4714M09200	\$182.00 \$202.00	35433XR 3622XR	S549 CW20	W5881 2000-07 \$68.79
LT-2400 Big Bore Cylinder required 12.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2003-14	94.5 x 62.6	94.50	PK1663	\$287.79	4795M09450	\$220.00	3720XP	S549 CW20	W6103 2000-08 \$68.79
LT-2400 Big Bore Cylinder required 13.5:1 Comp. ArmorGlide® skirt coat Nikasil Bore	2003-14	94.5 x 62.6	94.50	PK1664	\$294.37	4796M09450	\$220.00	3720XP	S549 CW20	W6103 2000-08 \$68.79
LT-R450 QuadRacer 11:7:1 Comp. ArmorGlide® skirt coat	2006-11	95.5 x 62.8	95.50 98.00	PK1423 PK1424	\$290.79 \$316.79	4911M09550 4911M09800	\$196.00 \$222.00	9550XS 3858XS	S682 CW19	95.5 mm W6571 98 mm W6572 \$94.79
LT-R450 13:1 High Comp. ArmorGlide® skirt coat	2006-11	95.5 x 62.8	95.50 98.00	PK1425 PK1426	\$316.79 \$334.79	4912M09550 4912M09800	\$222.00 \$250.00	9550XS 3858XS	S682 CW19	95.5 mm W6571 98 mm W6572 \$94.79
LT-R450 Racers Choice Strutted Forging ArmorPlating™ DLC coated pin 13.5:1 High Comp. ArmorGlide® skirt coat	2006-11	95.5 x 62.8	95.50			RC899M09550	\$282.00	9550XS	S682C CW19	W6571 \$94.79
LT-R450 11:7:1 Comp. ArmorGlide® skirt coat	2006-11	95.5 x 62.8	100.00			4985M10000	\$250.00	3937XS	S682 CW19	W6662 \$81.09
LT-V700F Twin Peaks 11.5:1 Comp.	2004-05	82 x 66	82.00 84.00			4896M08200 4896M08400	\$152.00	3228XC 3307XC	S641 CW20	82 mm W6162 84 mm W6409 \$132.00 \$132.00

- Swag
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- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

PK kits include: Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.
CK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
RGV250 Electra coated	1989-95	56 x 50.6	56.00	249.3cc			852M05600A	\$162.00	2205CD	S270 CW16	
T500 / Titan 10.25:1 Comp. Electra coated ArmorGlide® skirt coat <i>Requires 1 left and 1 right piston.</i>	1969-75	70 x 64	70.00 70.50 71.00 71.50 72.00	493cc 500cc 506cc 514cc 521cc			876MR07000 876ML07000 876MR07050 876ML07050 876MR07100 876ML07100 876MR07150 876ML07150 876MR07200 876ML07200	\$142.00 \$152.00	2756CD 2776CD 2795CD 2815CD 2835CD	S524 CW18	
GSXR600 11.2:1 Comp.	1997-00	65.5 x 44.5	65.50	600cc			4705M06550	\$160.00	25787XA	S571 CW15	W5893 Spring Steel Head Gasket \$90.56 W6059 Optional Base Gasket \$31.64
GSXR600 11.8:1 Comp. <i>Cylinder boring and replating required</i>	1997-00	65.50 x 44.5	67.50	640cc			4706M06750	\$160.00	2658XA	S571 CW15	W5685 Spring Steel Head Gasket \$90.56 W6059 Optional Base Gasket \$31.64
GSXR600 13.3:1 Comp.	2001-03	67 x 42.5	67.00	599cc	CK130	\$675.00	4762M06700	\$160.00	2638XA	S394 CW14	W6096 Spring Steel Head Gasket \$90.56
GSXR600 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-03	67 x 42.5	69.00	636cc	CK148	\$750.00	4802M06900	\$160.00	2717XA	S394 CW14	W6009 Spring Steel Head Gasket \$90.56
GSXR600 13:1 Comp. ArmorGlide® skirt coat	2006-07	67 x 42.5	67.00	599cc	CK198	\$700.00	4960M06700	\$160.00	2638XA	S394 CW14	W6628 Optional Head Gasket \$79.45
GSXR600 13:1 Comp. ArmorGlide® skirt coat	2006-07	67 x 42.5	69.00	636cc	CK199	\$775.00	4960M06900	\$160.00	2717XA	S394 CW14	W6629 Optional Head Gasket \$79.45
GSXR600 ArmorGlide® skirt coat	2008-09 & 2011	67 x 42.5	67.00	617cc	CK236	\$700.00	40047M06700	\$160.00	2638XA	S394 CW14	
SV650X DL650 12.5:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	81.00	645cc	*CK113	B.O.D.	*4695M08100	B.O.D.	3189XC	S520 CW20	W5895 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75
SV650X DL650 12.5:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	83.00	677cc	CK180	\$430.00	4883M08300	\$160.00	3268XC	S520 CW20	W5861 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75
SV650X DL650 12:1 Comp. <i>Cylinder boring only</i>	1999-08 2007-09 & 2011	81 x 62.6	84.00	694cc	CK114	\$450.00	4696M08400	\$160.00	3307XC	S520 CW20	W5861 Spring Steel Head Gasket \$100.63 W6060 Optional Base Gasket \$34.75

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Street Bikes



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GT750 Water Buffalo 10.25:1 Comp. Electra coated Requires 2 left and 1 right piston. ArmorGlide® skirt coat	1972-77	70 x 64	70.00	739cc			876MR07000	\$142.00	2756CD	S524	
			70.50	750cc			876MLO7000		2776CD	CW18	
			71.00	760cc			876MR07050		2795CD		
			71.50	771cc			876MLO7100		2815CD		
			72.00	782cc			876MR07150	\$152.00	2835CD		
							876MLO7150				
							876MR07200				
							876MLO7200				
GS750 2-Valve 10.25:1 Comp. Cylinder boring only	1977-79	65 x 56.4	69.00	844cc	K844	\$675.00	4035M06900	\$160.00	2717XC	S259 CW16	W2487 CFM20 Head Gasket \$56.05 W6063 Optional Base Gasket \$14.32
GS750 4-Valve 10.25:1 Comp. Cylinder boring only. 1983 ED & ESD must use modified OEM Head Gasket.	1980-84	67 x 53	70.00	816cc	K816	\$700.00	4188M07000	\$160.00	2756XC	S555 CW18	W4937 CFM20 Head Gasket \$53.41 W6064 Optional Base Gasket \$14.32
GSXR750 13:1 Comp. Cylinder boring only Use OEM Head Gasket.	1986-87	70 x 48.7	71.00	771cc	R771	\$620.00	4376M07100	\$160.00	2795XA	S537 CW18	W4937 CFM20 Head Gasket \$53.41 W6064 Optional Base Gasket \$14.32
GSXR750 GSXR750F Katana 13:1 Comp. Cylinder boring only	1988-89 1989-97	73 x 44.7	74.00	771cc	*R775 Gaskets not in kit	B.O.D.	4449M07400	\$160.00	2913XA	S531 CW19	W6214 Optional Spring Steel Head Gasket \$90.56
GSXR750 GSXR750F Katana 12:1 Comp. Cylinder boring only	1988-89 1989-97	73 x 44.7	76.00	813cc			*4789M07600	B.O.D.	2992XG	S531 CW19	W6023 Spring Steel Head Gasket \$90.56
GSXR750 Oil/Air Cooled Models 11:1 Comp. Cylinder boring only	1990-91	70 x 48.7	71.00	771cc	R787 Gaskets not in kit	\$700.00	4503M07100	\$160.00	2795XA	S537 CW18	W5705 Optional Spring Steel Head Gasket \$90.56
GSXR750 12:1 Comp.	1996-99	72 x 46	72.00	748cc	*K749	B.O.D.	4663M07200	\$180.00	2835XA	S554 CW16	W5575 Spring Steel Head Gasket \$90.56 W6061 Optional Base Gasket \$31.64
GSXR750 12.2:1 Comp.	2000-03	72 x 46	72.00	749cc			*4699M07200	B.O.D.	2835XA	S571 CW15	W6010 Spring Steel Head Gasket \$90.56
GSXR750 12.9:1 Comp. Cylinder boring and replating required	2000-03	72 x 46	75.00	813cc			*4712M07500	B.O.D.	2935XG	S571 CW15	W6011 Spring Steel Head Gasket \$90.56
GS1000 2-Valve 10.25:1 Comp. Cylinder boring only	1978-81	70 x 64.8	73.00	1085cc	K1085	\$700.00	4064M07300	\$160.00	2874XC	S555 CW18	W2711 CFM20 Head Gasket \$56.05 W6065 Optional Base Gasket \$34.75 FL654SL Optional Sleeve \$67.53

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Suzuki												
GS1000 2-Valve 10.25:1 Comp. <i>Cylinder boring only</i>	1978-81	70 x 64.8	73.50	1100cc	K1100	\$700.00	4066M07350	\$160.00	2894XC	S278 CW18	W2711 CFM20 Head Gasket \$56.05 W6065 Optional Base Gasket \$34.75 FL654SL Optional Sleeve \$67.53	
TL1000R 4-Valve Twin Cylinder 12:1 Comp.	1998-03	98 x 66	98.00	996cc	*CK112	B.O.D.	4704M09800	\$210.00	3858XS	S550 CW22	W5888 Spring Steel Head Gasket \$90.56 W6066 Optional Base Gasket \$40.95	
GSXR1000 Turbo 9.8:1 Comp. ArmorGlide® skirt coat	2001-04	73 x 59	73.00	988cc	CK235	\$725.00	40035M07300	\$160.00	2874XA	S769 CW16	W6033	
GSXR1000 13.5:1 Comp.	2001-04	73 x 59	73.00	988cc	CK134	\$775.00	4771M07300	\$180.00	2874XA	S554 Optional Tool Steel Pin: S680 CW16	W6033 Spring Steel Head Gasket \$90.56	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-04	73 x 59	75.00	1043cc			*4772M07500	B.O.D.	2953XG	S554 Optional Tool Steel Pin: S680 CW16	W6011 Spring Steel Head Gasket \$90.56	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i>	2001-04	73 x 59	76.00	1071cc	CK150	\$775.00	4819M07600	\$180.00	2992XG	S554 Optional Tool Steel Pin: S680 CW16	W6203 Spring Steel Head Gasket \$90.56	
GSXR1000 13.5:1 Comp. <i>Rings not included</i> ArmorGlide® skirt coat	2005-08	73.40 x 59	73.40	998cc	CK190	\$650.00	4910M07340	\$160.00	Use OEM	S571 CW15	W6011 Optional Spring Steel Head Gasket \$90.56	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i> ArmorGlide® skirt coat	2005-08	73.40 x 59	75.00	1043cc	CK191	\$775.00	4910M07500	\$180.00	2953XG	S571 CW15	W6011 Optional Spring Steel Head Gasket \$90.56	
GSXR1000 13.5:1 Comp. <i>Cylinder boring and replating required</i> ArmorGlide® skirt coat	2005-08	73.40 x 59	76.00	1071cc	CK192	\$775.00	4910M07600	\$180.00	2992XG	S571 CW15	W6203 Optional Spring Steel Head Gasket \$90.56	
GSXR1000 13.8:1 Comp. ArmorGlide® skirt coat	2009, 11	74.50 x 57.3	74.50	999cc	CK218	\$725.00	40005M07450	\$180.00	2933XA	S571 CW15	W6798 Optional Spring Steel Head Gasket \$77.85	
GSXR1100 12:1 Comp. <i>Cylinder boring only</i>	1986-88	76 x 58	78.00	1109cc	R1109	\$800.00	4435M07800	\$160.00	3071XG	S520 CW20	W5169 Spring Steel Head Gasket \$90.56 W6067 Optional Base Gasket \$34.75	

*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GSXR1100 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i> <i>Must use Big Block</i>	1986-88	76 x 58	83.00	1255cc	*P1255	B.O.D.	*4744M08300	B.O.D.	3268XG	S520 CW20	W5832 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95
GSXR1100 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i> <i>Must use Big Block</i>	1986-88	76 x 58	85.00	1317cc			*4745M08500	B.O.D.	3347XC	S520 CW20	W5481 Copper Head Gasket \$64.53 W6069 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95
GSXR1100 GSXR1100F Katana 12:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	80.00	1186cc	R1186	\$775.00	4614M08000	\$180.00	3150XG	S520 CW20	W5477 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3083FA Optional Sleeve \$85.44
GSXR1100 GSXR1100F Katana 13:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	80.50	1201cc			*4610M08050	B.O.D.	3169XC	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3083FA Optional Sleeve \$85.44
GSXR1100 GSXR1100F Katana 12:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	81.00	1216cc	R1216	\$775.00	4617M08100	\$180.00	3189XG	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3083FA Optional Sleeve \$85.44
GSXR1100 GSXR1100F Katana 13.5:1 Comp. <i>Cylinder boring only</i>	1989-92 1988-92	78 x 59	83.00	1277cc			*4744M08300	B.O.D.	3268XG	S520 CW20	W5832 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95

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Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

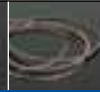
- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Street Bikes												
Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit	
Suzuki												
GSXR1100 GSXR1100F Katana 13.5:1 Comp. <i>Resleeving & crankcase cleanup required - Not recommended for street use.</i>	1989-92	78	85.00	1340cc			*4745M08500	B.O.D.	3347XC	S520	CW20	W5481 Copper Head Gasket \$64.53 W6069 Optional Base Gasket \$34.75 3188FA Optional Sleeve \$109.95
	1988-92	x 59										
<i>Must use Big Block</i>												
GSXR1100 12:1 Comp.	1993-98	77 x 60	77.00	1117cc	*R1117	B.O.D.	*4543M07700	B.O.D.	3032XG	S520	CW20	W5479 Spring Steel Head Gasket \$90.56 W6070 Optional Base Gasket \$34.75
GS1100 GSX1100E 10.25:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	74.00	1134cc	K1133	\$725.00	4178M07400	\$160.00	2913XC	S555	CW18	W3925 MLS (Multi-layered Steel) Head Gasket \$83.73 W5371 Fiber Base Gasket \$14.32
GS1100 GSX1100E 10.25:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	75.00	1166cc	K1168	\$725.00	4193M07500	\$160.00	2953XG	S555	CW18	W3925 MLS (Multi-layered Steel) Head Gasket \$83.73 W5371 Fiber Base Gasket \$14.32
GS1100 GSX1100E <i>Race use only</i> 13.5:1 Comp. <i>Cylinder boring only</i>	1980-83	72 x 66	75.00	1166cc			4176M07500	\$190.00	2953XG	S555	CW18	W2945 Spring Steel Head Gasket \$64.53 FL692SL Optional Sleeve \$67.52
GS1100 GSX1100E <i>Race use only</i> 13:1 Comp. <i>Resleeving, crankcase cleanup, and W3716-1 block required.</i>	1980-83	72 x 66	83.00	1428cc			4252M08300	\$190.00	3268XG	S556	CW18	W5950 Copper Head Gasket \$64.53 KA773SL Optional Sleeve \$69.95
GS1150 10.25:1 Comp. <i>Cylinder boring only</i>	1983-86	76 x 66	77.00	1197cc	*K1199	B.O.D.	*4345M07600	B.O.D.	2992XG	S520	CW20	W3927 MLS (Multi-layered Steel) Head Gasket \$83.73 W5375 Fiber Base Gasket \$14.32
GS1150 10.25:1 Comp. <i>Cylinder boring only</i>	1983-86	74 x 66	77.00	1229cc	K1229	\$750.00	4345M07700	\$160.00	3032XG	S520	CW20	W3928 MLS (Multi-layered Steel) Head Gasket \$83.73 W5375 Fiber Base Gasket \$14.32

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Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki**
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GSF1200SX Bandit 11:1 Comp. <i>Cylinder boring only</i>	1996-05	79 x 59	81.00	1216cc	CK101	\$815.00	4683M08100	\$180.00	3189XG	S520 CW20	W5536 Spring Steel Head Gasket \$90.56 W6068 Optional Base Gasket \$34.75
GSX1300R Hayabusa 13:1 Comp.	1999-07	81 x 63	81.00	1298cc	CK104	\$670.00	4690M08100	\$150.00	3189XG	S520 Optional Tool Steel Pin: S698 CW20	W6028 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 12:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	83.00	1363cc	CK105	\$670.00	4692M08300	\$150.00	3268XG	S520 Optional Tool Steel Pin: S698 CW20	W5784 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 12:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	84.00	1396cc	CK121	\$675.00	4746M08400	\$160.00	3307XC	S520 Optional Tool Steel Pin: S698 CW20	W5976 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 13.5:1 Comp. <i>Cylinder boring and replating required</i>	1999-07	81 x 63	85.00	1429cc	CK171	\$675.00	4864M08500	\$160.00	3346XR	S549 Optional Tool Steel Pin: S698 CW20	W6357 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Flat Top conversion 13.5:1 <i>Cylinder boring and replating required</i>	1999-07	81 x 63	84.00	1396cc	CK181	\$675.00	4892M08400	\$160.00	3307XC	S520 Optional Tool Steel Pin: S698 CW20	W5976 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Turbo Applications 9.5:1 Comp. <i>Must use cylinder spacer</i>	1999-07	81 x 63	81.00	1298cc	CK163	\$675.00	4856M08100	\$150.00	3189XG	S698 CW20	W6028 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20
GSX1300R Hayabusa Turbo Applications 10.0:1 Comp. <i>Cylinder boring and replating required</i> <i>Must use cylinder spacer</i>	1999-07	81 x 63	83.00	1363cc	CK164	\$675.00	4856M08300	\$150.00	3268XG	S698 CW20	W5784 Spring Steel Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20

Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Displ.	Top End Kit	Kit Price	Wiseco Piston	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Gasket Kit
Suzuki											
GSX1300R Hayabusa 13.5:1 Comp. ArmorGlide® skirt coat	2008-14	81 x 65	81.00	1340cc	CK203	\$575.00 Base gasket not in kit	4965M08100	\$150.00	3189XG	S600 CW18	W6028 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 13.5:1 Comp. Cylinder boring and replating required ArmorGlide® skirt coat	2008-14	81 x 65	83.00	1407cc	CK204	\$575.00 Base gasket not in kit	4965M08300	\$150.00	8300XX	S600 CW18	W5784 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa 13.5:1 Comp. Cylinder boring and replating required ArmorGlide® skirt coat	2008-14	81 x 65	84.00	1441cc	CK205	\$575.00 Base gasket not in kit	4965M08400	\$160.00	8400XX	S600 CW18	W5976 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Flat Top conversion Cylinder boring and replating required ArmorGlide® skirt coat	2008-14	81 x 65	84.00	1441cc	CK210	\$575.00 Base gasket not in kit	4969M08400	\$150.00	8400XX	S665 CW18	W5976 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64
GSX1300R Hayabusa Turbo Applications 9.5:1 Comp. Must use cylinder spacer ArmorGlide® skirt coat	2008-14	81 x 65	81.00	1340cc	CK208	\$575.00 Base gasket not in kit	4968M08100	\$150.00	8100XX	S621 CW18	W6028 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20
GSX1300R Hayabusa Turbo Applications 9.5:1 Cylinder boring and replating required. Must use cylinder spacer. ArmorGlide® skirt coat	2008-14	81 x 65	83.00	1407cc	CK209	\$575.00 Base gasket not in kit	4968M08300	\$150.00	8300XX	S621 CW18	W5784 Head Gasket \$90.56 W6071 Optional Base Gasket \$31.64 W6342 Cylinder Spacer \$33.20

Model	Years	Std. Bore x Stroke (mm)	Bore (mm)	Top End Kit	Price Per Kit	Piston (rings, pin & clips)	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Complete Top End Gasket Kit	
Triumph											
Triumph Bonneville T-100, America Speedmaster 904cc 10.5:1 Comp.	2001-10 2002-10 2003-10 2000-05	86 x 68	92.00	CK149	\$825.00	4817M09200	\$180.00	3622XR	S660 CW19	W6193 \$111.88	
VOR											
500 11.8:1 Stock Comp. ArmorGlide® skirt coat	2000-02	95 x 71	95.00			*10886M09500	B.O.D.	9500ZV	S675 CW20		
530 11.5:1 Stock Comp. ArmorGlide® skirt coat	2000-05	97 x 71	97.00			*10885M09700	B.O.D.	9700ZS	S675 CW20		

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