

Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Arctic Cat											
650cc Twin Cylinder		76	639	76.00	0.31	632M07600	\$128.00	2992TD	S461	W5387	B1024
Barracuda 640	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
Daytona 640	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
Monte Carlo 640	1994-97										
Montego 640	1994-97			76.00	0.31	WK1084	\$313.05				
Montego Deluxe 640	1994-97			76.50	0.81	WK1085					
Tigershark 640	1993			77.00	1.31	WK1086					
TS 640	1998-99										
TSL 640	1998										
<i>Note: *0.31 not standard • Replacement must be bored.</i>											
900cc Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$118.00	3012TDW	S512	W5591	B1024
Monte Carlo 900	1996	x	998	80.50	4.00	2349M08050	\$128.00	3169TD		\$92.24	\$18.09
Tigershark 900	1995	65							CW20		
<i>Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.</i>											
				76.50	STD	WK1093	\$418.68				
				80.00	4.00	WK1127	\$460.98				
1000cc Triple Cylinder		81	1000	81.00	STD	2394M08100	\$118.00	3189KD	S539	W5591	
Daytona 1000	1997	x	1100	85.00	4.00	718M08500	\$152.00	3347KD		\$87.85	
Monte Carlo 1000	1997	64.6							CW22		
<i>Nikasil Bore - Cylinder sleeving required for 85mm bore</i>											
				81.00	STD	WK1216	\$459.83				
				85.00	4.00	WK1217	\$548.56				
Kawasaki											
300cc Single Cylinder		76	295	76.00	STD	549M07600	\$118.00	2292TD	S513	W5291	B1022
300 SX	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
JS300	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$128.00	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$146.55				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$156.55				
				78.00	2.00	WK1030					
440cc Twin Cylinder		68	442	68.50	0.50	2084M06850	\$118.00	2697CD	S259	W5293	B1021
JS440	1976-92	x	449	69.00	1.00	2084M06900		2717CD		\$39.29	\$16.96
		60	455	69.50	1.50	2084M06950	\$128.00	2736CD	CW16		
				68.50	0.50	WK1002	\$259.64				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$279.88				
475cc Big Bore Kit Twin Cylinder		71	475	71.00	STD	423M07100	\$142.00	2795CD	S259	W5294	B1021
JS440	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
<i>Aluminum Cylinder only Cylinder sleeving required</i>											
			496	72.50	1.50	423M07250	\$152.00	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.50	0.50	WK1007	\$319.81				
				72.00	1.00	WK1008					
				73.00	2.00	WK1010	\$342.81				
550cc Twin Cylinder		75	531	75.00	STD	516M07500	\$118.00	2953TC	S259	W5295	B1021
550SX	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
JS550	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$128.00	3012TC			
			559	77.00	2.00	516M07700		3032TC			
<i>Crankcase cleanup required for 76.5 & 77mm bore</i>											
				75.00	STD	WK1011	\$275.65				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$297.22				
				77.00	2.00	WK1015					