

## Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Arctic Cat</b>											
<b>650cc</b> Twin Cylinder		76	639	76.00	0.31	632M07600	\$128.00	2992TD	S461	W5387	B1024
<b>Barracuda 640</b>	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
<b>Daytona 640</b>	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
<b>Monte Carlo 640</b>	1994-97										
<b>Montego 640</b>	1994-97			76.00	0.31	WK1084	\$313.05				
<b>Montego Deluxe 640</b>	1994-97			76.50	0.81	WK1085					
<b>Tigershark 640</b>	1993			77.00	1.31	WK1086					
<b>TS 640</b>	1998-99										
<b>TSL 640</b>	1998										
<i>Note: *0.31 not standard • Replacement must be bored.</i>											
<b>900cc</b> Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$118.00	3012TDW	S512	W5591	B1024
<b>Monte Carlo 900</b>	1996	x	998	80.50	4.00	2349M08050	\$128.00	3169TD		\$92.24	\$18.09
<b>Tigershark 900</b>	1995	65							CW20		
<i>Nikasil Bore - Cylinder sleeving required for 76.5 &amp; 80.5mm bore.</i>											
				76.50	STD	WK1093	\$418.68				
				80.00	4.00	WK1127	\$460.98				
<b>1000cc</b> Triple Cylinder		81	1000	81.00	STD	2394M08100	\$118.00	3189KD	S539	W5591	
<b>Daytona 1000</b>	1997	x	1100	85.00	4.00	718M08500	\$152.00	3347KD		\$87.85	
<b>Monte Carlo 1000</b>	1997	64.6							CW22		
<i>Nikasil Bore - Cylinder sleeving required for 85mm bore</i>											
				81.00	STD	WK1216	\$459.83				
				85.00	4.00	WK1217	\$548.56				
<b>Kawasaki</b>											
<b>300cc</b> Single Cylinder		76	295	76.00	STD	549M07600	\$118.00	2292TD	S513	W5291	B1022
<b>300 SX</b>	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
<b>JS300</b>	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$128.00	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$146.55				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$156.55				
				78.00	2.00	WK1030					
<b>440cc</b> Twin Cylinder		68	442	68.50	0.50	2084M06850	\$118.00	2697CD	S259	W5293	B1021
<b>JS440</b>	1976-92	x	449	69.00	1.00	2084M06900		2717CD		\$39.29	\$16.96
		60	455	69.50	1.50	2084M06950	\$128.00	2736CD	CW16		
				68.50	0.50	WK1002	\$259.64				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$279.88				
<b>475cc Big Bore Kit</b> Twin Cylinder		71	475	71.00	STD	423M07100	\$142.00	2795CD	S259	W5294	B1021
<b>JS440</b>	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
<i>Aluminum Cylinder only Cylinder sleeving required</i>											
			496	72.50	1.50	423M07250	\$152.00	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.50	0.50	WK1007	\$319.81				
				72.00	1.00	WK1008					
				73.00	2.00	WK1010	\$342.81				
<b>550cc</b> Twin Cylinder		75	531	75.00	STD	516M07500	\$118.00	2953TC	S259	W5295	B1021
<b>550SX</b>	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
<b>JS550</b>	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$128.00	3012TC			
			559	77.00	2.00	516M07700		3032TC			
<i>Crankcase cleanup required for 76.5 &amp; 77mm bore</i>											
				75.00	STD	WK1011	\$275.65				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$297.22				
				77.00	2.00	WK1015					

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag		
<b>Kawasaki</b>														
<b>550cc</b> Twin Cylinder <b>550 SX</b>  Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75 x 60	531	75.00	STD	608M07500	\$118.00	2953TD	S259	W5296	B1021	Electronics		
			537	75.50	0.50	608M07550		2973TD		\$50.02	\$16.96	Fuel Management		
			544	76.00	1.00	608M07600		2992TD	CW16				Crankshafts	
			551	76.50	1.50	608M07650		3012TD					Valves Train	
				75.00	STD	WK1045	\$284.99							Clutch
			75.50	0.50	WK1046							<b>Top End:</b>		
			76.00	1.00	WK1047							Aprilia		
<b>650cc</b> Twin Cylinder <b>650 SX</b> <b>SC 650</b> <b>TS 650</b> <b>X-2 (650)</b>	1987-93 1991-95 1989-96 1986-95	76 x 70	635	76.00	STD	549M07600	\$118.00	2992TD	S513	W5297	B1022	Arctic Cat		
			643	76.50	0.50	549M07650		3012TD		\$47.31	\$16.96	BMW		
			657	77.00	1.00	549M07700		3032TD	CW18				Cagiva	
			660	77.50	1.50	549M07750		3051TD						Can-Am
			668	78.00	2.00	549M07800		3071TD						Ducati
				76.00	STD	WK1016	\$287.23							Gas Gas
				76.50	0.50	WK1017								GM Speedway
	77.00	1.00	WK1018								Honda			
	77.50	1.50	WK1019	\$309.42								Husaberg		
	78.00	2.00	WK1020									Husqvarna		
<b>750cc</b> Twin Cyl./Small Pin/20mm <b>750 SS</b> <b>750 SX</b> <b>750 ZXi</b> <b>ST 750</b> <b>STS 750</b> <b>Super Sport Xi 750</b> <b>XiR 750</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80 x 74	743	80.00	STD	813M08000	\$118.00	3150KD	S650	W6211	W5503	B1023		
			752	80.50	0.50	813M08050		3169KD		80-83mm	85-	\$18.09		
			760	81.00	1.00	813M08100		3189KD	CW20	\$85.00	85.5mm			
			771	81.50	1.50	813M08150	\$128.00	3207KD			\$56.93			
			779	82.00	2.00	813M08200		3228KD						
			795	83.00	3.00	813M08300		3268KD						
			840	85.00	5.00	813M08500		3347KD						
			849	85.50	5.50	813M08550		3367KD						
				80.00	STD	WK1059	\$339.38							
				80.50	0.50	WK1060								
				81.00	1.00	WK1061								
				81.50	1.50	WK1062	\$363.03							
				82.00	2.00	WK1063								
	83.00	3.00	WK1090											
	85.00	5.00	WK1091											
	85.50	5.50	WK1092											
<b>750cc</b> Twin Cyl./Big Pin/22mm <b>750 SS</b> <b>750 STX</b> <b>750 ZXi</b> <b>STS 750</b> <b>Super Sport Xi 750</b> <b>Xi Sport 750</b>  Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore.  Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80 x 74	743	80.00	STD	809M08000	\$118.00	3150KD	S662	W6211	W5779	B1030		
			752	80.50	0.50	809M08050		3169KD		80-83mm	84-	\$18.09		
			760	81.00	1.00	809M08100		3189KD	CW22	\$80.95	84.5mm			
			771	81.50	1.50	809M08150	\$128.00	3207KD			\$49.83			
			779	82.00	2.00	809M08200		3228KD						
			795	83.00	3.00	809M08300		3268KD						
			820	84.00	4.00	809M08400		3307KD						
			830	84.50	4.50	809M08450		3327KD						
				80.00	STD	WK1241	\$339.38							
				80.50	0.50	WK1242								
				81.00	1.00	WK1243								
				81.50	1.50	WK1244	\$363.03							
				82.00	2.00	WK1245								
	83.00	3.00	WK1261	\$327.86										
	84.00	4.00	WK1262											
	84.50	4.50	WK1263											
<b>750cc</b> Twin Cylinder/Race Part <b>750 SXi</b> <b>750 SXi Pro</b>  Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80 x 74	791	82.50	2.50	810M08250	\$182.00	8250KB	S640	W6211		B1030		
			800	82.96	2.96	810M08296		8300KB		1996-02		\$18.09		
									CW22	\$80.95				
<b>800cc</b> <b>800 SX-R</b>	2003-10	82 x 74	782	82.00	STD	837M08200	\$138.00	3228KD	S662	W6197	B1030	Yamaha		
			791	82.50	0.50	837M08250		3248KD		\$62.73	\$18.09	PWC		
			800	82.96	0.96	837M08296	\$158.00	3268KD	CW22				Sleeves	

**WK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

• Individual pistons include: Rings, pins & clips.

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing		
<b>Kawasaki</b>													
<b>900cc</b> Triple Cylinder <b>900 STS</b> <b>900 STX</b> <b>900 ZXi</b>		73	891	73.00	STD	659M07300	\$138.00	2874CD	S512	W5459	B1023		
	2001-02	x	903	73.50	0.50	659M07350		2894CD		\$108.08	\$18.09		
	1997-06	71	915	74.00	1.00	659M07400		2913CD	CW20				
	1995-97		928	74.50	1.50	659M07450	\$158.00	2933CD					
				73.00	STD	WK1100	\$488.62						
				73.50	0.50	WK1101							
<b>1100cc</b> Triple cylinder/Big pin <b>1100 STX</b> <b>1100 ZXi</b>  <i>Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore</i>  <i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i>		80	1071	80.00	STD	809M08000	\$118.00	3150KD	S662	W5522	W5780	B1030	
	1997-99	x	1083	80.50	0.50	809M08050		3169KD		80-	82-	\$18.09	
	1996-03	71	1097	81.00	1.00	809M08100		3189KD	CW22	81.5mm	84.5mm		
			1106	81.50	1.50	809M08150	\$128.00	3207KD			\$116.17	\$99.75	
			1125	82.00	2.00	809M08200		3228KD					
			1151	83.00	3.00	809M08300		3268KD					
			1179	84.00	4.00	809M08400		3307KD					
			1193	84.50	4.50	809M08450		3327KD					
				80.00	STD	WK1246	\$506.93						
				80.50	0.50	WK1247							
				81.00	1.00	WK1248							
				81.50	1.50	WK1249	\$544.23						
			82.00	2.00	WK1250	\$527.81							
			83.00	3.00	WK1264								
			84.00	4.00	WK1265								
<b>1200cc</b> Triple cylinder <b>Ultra 150 (1200)</b>  <i>Cylinder sleeving or replating required for oversizes</i>		80	1176	80.00	STD	749M08000	\$128.00	3150TD	S598	W5781	B1075		
	1999-05	x	1191	80.50	0.50	749M08050		3169TD		\$186.12	\$18.09		
		78		80.00	STD	WK1267	\$586.88						
			80.50	0.50	WK1268								
<b>1500cc</b> 4-cylinder <b>Ultra 260 LX</b> <b>Ultra 260 X</b> 8.4:1 Stock comp. ArmorGlide® skirt coat	2009-10	83	1498	83.00	STD	40048M08300	\$159.00	8300XX	S624				
	2009-10	x	69.2						CW28				
<b>1500cc</b> 4-cylinder <b>Ultra LX</b> <b>STX 15-F</b> <b>STX</b> 10.6:1 Stock comp. ArmorGlide® skirt coat	2007-12	83	1498	83.00	STD	40052M08300	\$159.00	3268XG	S561				
	2004-12	x	69.2						CW21				
	2009-10												
<b>Polaris</b>													
<b>650cc</b> Triple cylinder <b>SL 650</b> <b>SL 650 STD</b>		65	647	65.00	STD	624M06500	\$128.00	2559CD	S280	W5325	B1014		
	1992-95	x	665	66.00	1.00	624M06600		2598CD		\$70.42	\$18.09		
	1995	65		65.00	STD	WK1064	\$448.64		CW18				
				66.00	1.00	WK1066							
<b>700cc</b> Twin cylinder <b>Freedom 700</b> <b>Hurricane 700</b> <b>SL 700</b> <b>SL 700 Deluxe</b> <b>SLH 700</b> <b>SLT 700</b> <b>SLTH 700</b> <b>Virage 700</b>		81	700	81.00	STD	700M08100	\$128.00	3189TD	S512	W5523	B1039		
	2002-04	x	710	81.50	0.50	700M08150		3209TD		1996-00	\$18.09		
	1996-97	68	718	82.00	1.00	700M08200		3228TD	CW20	\$54.17			
	1996-97		726	82.50	1.50	700M08250	\$138.00	3248TD					
	1997		734	83.00	2.00	700M08300		3268TD					
	1998-01			81.00	STD	WK1137	\$309.70						
	1996-97			81.50	0.50	WK1138							
	1998-99			82.00	1.00	WK1139							
	2002-04			82.50	1.50	WK1140	\$332.47						
				83.00	2.00	WK1141							

# Personal Water Craft • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
<b>Polaris</b>												
<b>750cc</b> Triple cylinder <b>MSX 110 (750)</b> <b>MSX 150 (750)</b> <b>SL 750</b> <b>SLT 750</b>	2004 2003-04 1993-95 1994-95	69.75 x 65	744 755 766 777 783 795	69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	633M06975 633M07025 633M07075 633M07125 633M07150 633M07200	\$128.00      \$458.68	2746CD 2766CD 2786CD 2805CD 2815CD 2835CD	S343  CW18	W5385 W5436 69.75- 71.25 70.75mm -72mm 1992-96 1992-96 \$70.42 \$70.42	B1014 \$18.09	Fuel Management
<b>777cc</b> Twin cylinder <b>Octane 777</b> <b>Virage i 777</b>	2002-04 2002-04	84 x 70	775.8 785.1 794.4 799.1	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$152.00   \$182.00	8400KB 8450KB 8500KB 8525KB	S662  CW22			Electra Coated Special low dome race part - Head modifications required
<b>777cc</b> Twin cylinder <b>Octane 777</b>	2002-04	85 x 70	794.4	85.00	1.00	812M08500	\$182.00	8500KB	S662  CW22			Clutch
<b>780cc</b> Triple cylinder <b>SL 780</b> <b>SLT 780</b> <b>SLX 780</b>	1996-97 1996-97 1995-96	71.3 x 65	783 794	71.50 72.00	0.20 0.71	633M07150 633M07200	\$138.00   \$523.88 \$526.88	2815CD 2835CD	S343  CW18	W5555 \$102.64	B1014 \$18.09	Top End: Aprilia Arctic Cat
<b>785cc</b> Triple cylinder <b>PRO 785</b> <b>SLX PRO 785</b>	1999-00 1997-98	69.7 x 68	779	69.70 69.70	STD STD	722M06970 WK1223	\$138.00 \$487.18	2746CD	S343  CW18	W5669 \$71.24	B1014 \$18.09	BMW Cagiva
<b>900cc</b> Triple cylinder <b>SL 900</b>	1996-97	74.5 x 68	889 901 913	74.50 75.00 75.50	STD 0.50 1.00	687M07450 687M07500 687M07550	\$138.00   \$467.41	2933TD 2953TD 2973TD	S512  CW20	W5524 \$74.35	B1039 \$18.09	Can-Am Ducati Gas Gas
<b>1050cc</b> Triple cylinder <b>SL 1050</b> <b>SLTX 1050</b> <b>SLX 1050</b> <b>SLXH 1050</b>	1997 1996-99 1999 1998	81 x 68	1051 1064 1077	81.00 81.50 82.00	STD 0.50 1.00	781M08100 781M08150 781M08200	\$182.00   \$569.65	8100LF 8150LF 8200LF	S512  CW20	W5525 \$74.35	B1039 \$18.09	GM Speedway Honda Husaberg Husqvarna Jawa
<b>1200cc</b> Triple cylinder <b>Genesis 1200</b> <b>Genesis FFI 1200</b> <b>Genesis Ficht 1200</b> <b>Genesis i 1200</b> <b>Pro 1200</b> <b>SLTX-B (X-45) 1200</b> <b>SLX 1200</b> <b>Virage TX 1200</b> <b>Virage TXI 1200</b>	1999-02 1999-00 1999 2001-04 2000-01 1999 2000-01 2000-02 2001-02	84 x 70	1163.8 1177.7 1191.6 1198.7	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$152.00   \$182.00	8400KB 8450KB 8500KB 8525KB	S539  CW22			Indian Kawasaki KTM Polini
<b>1200cc</b> Triple cylinder <b>Pro 1200</b> <b>MSX 140 H.O. (1200)</b>	2000-01 2003-04	85 x 70	1191.6	85.00	1.00	812M08500	\$182.00	8500KB	S662  CW22			Polaris Rotax, ATK Suzuki Triumph VOR Yamaha PWC
Electra coated Special low dome race part Head modifications required												Sleeves Rings Accessories

**WK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.  
• Individual pistons include: Rings, pins & clips.

## Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
<b>Sea-Doo</b>											
<b>580cc</b> Twin cylinder		76	580	76.00	STD	734M07600	\$142.00	2292TD	S477	W5450	B1003
<b>Explorer 580</b>	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
<b>GT 580</b>	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
<b>GTS 580</b>	1992-96		602	77.50	1.50	734M07750	\$152.00	3051TD			
<b>GTX 580</b>	1992-93										
<b>Sea-Doo 580</b>	1988-89			76.00	STD	WK1251	\$376.93				
<b>SI 580</b>	1990			76.50	0.50	WK1252					
<b>SP 580</b>	1991-96			77.00	1.00	WK1253					
<b>SPI 580</b>	1991-96			77.50	1.50	WK1254	\$401.89				
<b>SPX 580</b>	1993										
<b>ST 580</b>	1990										
<b>XP 580</b>	1991-92										
Electra Coated											
<b>650cc</b> Twin cylinder		78	650	78.00	STD	663M07800	\$128.00	3071LK	S512	W5384	B1039
<b>Explorer 650</b>	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
<b>GTX 650</b>	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
<b>Speedster 650</b>	1994-95		674	80.00	2.00	663M08000	\$138.00	3150LK			
<b>Sportster 650</b>	1995										
<b>SPX 650</b>	1994-95			78.00	STD	WK1116	\$342.90				
<b>XP 650</b>	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$367.29				
<b>718cc</b> Twin cylinder		82	718	82.00	STD	775M08200	\$152.00	8200LF	S461	W5460	B1071
<b>Challenger 718</b>	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
<b>Challenger 718</b>	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
<b>Explorer 718</b>	1997 & 02		744	83.50	1.50	775M08350	\$182.00	8350LF			
<b>GS 718</b>	1997-01		754	84.00	2.00	775M08400		8400LF			
<b>GSI 718</b>	1997										
<b>GTI 718</b>	1996-05			82.00	STD	WK1295	\$366.90				
<b>GTI 718 LE</b>	2002-04			82.50	0.50	WK1296					
<b>GTS 718</b>	1997-01			83.00	1.00	WK1297					
<b>HX 718</b>	1995-97			83.50	1.50	WK1298	\$411.29				
<b>SP 718</b>	1997			84.00	2.00	WK1299					
<b>Speedster 718</b>	1996-97										
<b>Speedster 718 SK</b>	1999										
<b>Sportster 1800 (718)</b>	1998-99										
<b>Sportster 718</b>	1996-98										
<b>Sportster 718 LT</b>	2002										
<b>SPX 718</b>	1996										
<b>XP 718</b>	1995-97										
Stock Style Ring											
<b>787cc</b> Twin cylinder		82	780	82.00	STD	779M08200	\$152.00	8200LF	S461	W5556	B1072
<b>3D Base 782</b>	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
<b>3D Premium 782</b>	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
<b>Challenger 1800 (782)</b>	1997-99		801	83.00	1.00	779M08300		8300LF			
<b>Challenger 782</b>	1996-97		810	83.50	1.50	779M08350	\$182.00	8350LF			
<b>GSX 782</b>	1996-97		820	84.00	2.00	779M08400		8400LF			
<b>GSX 782 RFI</b>	1999-00										
<b>GTI 782 LE</b>	2005			82.00	STD	WK1300	\$370.97				
<b>GTI 782 LE RFI</b>	2003-05			82.10	0.10	WK1301					
<b>GTI 782 RFI</b>	2004-05			82.50	0.05	WK1302					
<b>GTX 782</b>	1996-99			83.00	1.00	WK1303					
<b>GTX 782 RFI</b>	1998-02			83.50	1.50	WK1304	\$415.36				
<b>Speedster 782</b>	1998-99			84.00	2.00	WK1305					
<b>SPX 782</b>	1997-99										
<b>XP 782</b>	1996-97										
<b>XP-800 LTD (782)</b>	1995 & 97										
Stock Style Ring											
**Must gap 8300LF rings											
*NA after stock											

# Personal Water Craft • Sea-Doo • Wet-Jet

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
<b>Sea-Doo</b>												
<b>787cc</b> Twin cylinder <b>3D Base 782</b> <b>3D Premium 782</b> <b>Challenger 1800 (782)</b> <b>Challenger 782</b> <b>GSX 782</b> <b>GSX 782 RFI</b> <b>GTI 782 LE</b> <b>GTI 782 LE RFI</b> <b>GTI 782 RFI</b> <b>GTX 782</b> <b>GTX 782 RFI</b> <b>Speedster 782</b> <b>SPX 782</b> <b>XP 782</b> <b>XP-800 LTD (782)</b> Electra Coated	2005 2005 1997-99 1996-97 1996-97 1999-00 2005 2003-05 2004-05 1996-99 1998-02 1998-99 1997-99 1996-97 1995 & 97	82 x 74	780 791 800	82.00 82.50 82.96	STD 0.50 0.96	778M08200 778M08250 778M08296	\$138.00	8200KB 8250KB 8300KB	S461 CW20	W5574 1995-02	B1072 \$18.09	Swag Electronics Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat BMW Cagiva Can-Am Ducati Gas Gas GM Speedway Honda Husaberg Husqvarna Jawa Indian Kawasaki KTM Polini Polaris Rotax, ATK Suzuki Triumph VOR Yamaha
<b>950cc</b> Twin cylinder <b>3D 950 DI</b> <b>GSX 950 LTD</b> <b>GTX 950</b> <b>GTX 950 DI</b> <b>GTX 950 LTD</b> <b>LRV 950</b> <b>LRV 950 DI</b> <b>RX 950</b> <b>RX 950 DI</b> <b>RXX 950</b> <b>Sportster 950 LE</b> <b>Sportster 950 LE DI</b> <b>VSP 950 LTD</b> <b>XP 950</b> <b>XP 950 DI</b> <b>XP 950 LTD</b> * Cylinder sleeving and crankcase cleanup required for 91mm bore. * Gaskets in kits do not fit DI models. Order DI parts individually.	2006-07 1997-99 2000-02 2000-03 1998-02 2000-01 2002-03 2000-02 2000-03 2001-02 2000-03 2004-05 1999-03 2000-02 2003-04 1998-03	88 x 78.2	951 960 971 982 993 1017	88.00 88.50 89.00 89.40 90.00 91.00	STD 0.50 1.00 1.40 2.00 3.00	716M08800 716M08850 716M08900 716M08940 716M09000 716M09100 WK1211 WK1212 WK1213 WK1214 WK1215 WK1282	\$138.00 \$152.00 \$410.00 \$440.46 \$447.05	3464KD 3484KD 3503KD 3520KD 3544KD 3584KD	S568 CW21	W5574 Carb (Not DI Models) 88-90mm \$107.38 W6250 DI Models 88-90mm \$157.35 W5782 Carb (Not DI Models) 91mm \$113.97	B1081 \$16.96	
<b>RXP/RXP-X/RXT/RXT-X all</b> <b>RXP 215</b> <b>RXP-X 255</b> <b>RXT 255/260</b> <b>RXT-X 255/260</b> 8.4:1 Stock Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40038M10000 40038M10050 40038M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			KTM Polaris Rotax, ATK
<b>RXP/RXP-X/RXT/RXT-X all</b> <b>RXP 215</b> <b>RXP-X 255</b> <b>RXT 255/260</b> <b>RXT-X 255/260</b> 10:1 Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40108M10000 40108M10050 40108M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			Suzuki Triumph VOR Yamaha
<b>Wet-Jet</b>												
<b>700cc</b> Twin Cylinder <b>Duo 700</b> <b>Kraze 700</b> <b>ZX 700</b> High Temperature	1995-96 1996-97 1996-97	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400 WK1323 WK1325 WK1327 WK1328	\$128.00 \$138.00 \$308.35 \$332.47	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5543 \$39.29	B1031 \$18.09	PWC Sleeves Rings Accessories

**WK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.  
• Individual pistons include: Rings, pins & clips.



## Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
<b>Yamaha</b>												
<b>500cc</b> Twin cylinder <b>Wave Jammer 500</b> <b>Wave Runner 500</b>	1987-90 1987-92	72 x 61	496 504	72.00 72.50	STD 0.50	586M07200 586M07250	\$118.00	2835CD 2854CD	S478 CW20	W5235 \$68.52		
<b>650cc</b> Twin cylinder <b>Super Jet 650</b> <b>Wave Runner III 650</b> <b>Wave Runner LX 650</b> <b>Wave Runner VXR 650</b>	1990-93 1990-96 1990-92 1991-95	77 x 68	633 641 649 658	77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	602M07700 602M07750 602M07800 602M07850	\$128.00 \$138.00	3032TD 3051TD 3071TD 3091TD	S423 CW20	W5300 \$51.67	B1023 \$18.09	
				77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	WK1040 WK1041 WK1042 WK1043	\$299.60 \$313.60					
<b>701cc</b> Twin cylinder <b>FX-1 700</b> <b>Super Jet 700</b> <b>Wave Blaster 700</b> <b>Wave Raider 700</b> <b>Wave Raider 700 Deluxe</b> <b>Wave Runner III GP 700</b> <b>Wave Runner PRO VXR 700</b> <b>Wave Runner XL 700</b> <b>Wave Venture 700</b> <b>Wave Venture XL 700</b>	1994-95 1994-10 1993-96 1994-98 1995-96 1994-97 1993-94 1999-04 1995-98 2002	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	\$128.00 \$138.00 \$320.90 \$345.02 \$348.74	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5494 81- 83mm \$51.84	W5495 84mm \$55.56	B1031 \$18.09
<b>760cc</b> Twin cylinder <b>Wave Blaster 760</b> <b>Wave Raider 760</b> <b>Wave Runner II 760</b> <b>Wave Venture 760</b>	1996-00 1996-00 1996-00 1996-00	84 x 68	754 763 771 780 789	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3367KD 3386KD	S631 CW20	W5526 84- 85mm \$68.05	W5527 85.5- 86mm \$55.56	B1031 \$18.09
Cylinder sleeving required for 85.5 & 86mm bore				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1290 WK1291 WK1292 WK1293 WK1294	\$344.13 \$356.46					
<b>784cc</b> Twin cylinder <b>Wave Runner GP 800</b> <b>Wave Runner XL 800</b> <b>Wave Runner XLT 800</b>	1998-05 2000-01 2002-04	80 x 78	784 794 804	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00 \$386.23	3150KD 3189KD	S640 CW22	W5670 \$102.94	B1074 \$18.09	
Ceramic Composite Bore				80.00 81.00	STD 1.00	WK1306 WK1335						
<b>1100cc</b> Triple cylinder <b>Wave Raider 1100</b> <b>Wave Venture 1100</b>	1995-96 1996-97	81 x 68	1051 1064 1077 1090	81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	791M08100 791M08150 791M08200 791M08250	\$138.00 \$158.00	3189KD 3207KD 3228KD 3248KD	S631 CW20	W5462 \$96.85	B1031 \$18.09	
				81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	WK1329 WK1330 WK1331 WK1332	\$525.43 \$574.53					
<b>1200cc</b> Triple cylinder <b>Wave Runner GP 1200</b> <b>Wave Runner SUV 1200</b> <b>Wave Runner XL 1200</b>	1997-99 1999-04 1998	84 x 68	1131 1142 1156 1169 1184	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3368KD 3386KD	S631 CW20	W5570 \$100.31	B1031 \$18.09	
				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1312 WK1313 WK1314 WK1315 WK1316	\$524.47 \$564.11					
<b>1200cc</b> Triple cylinder <b>Wave Runner GP 1200</b> <b>Wave Runner XL 1200</b>	2000-02 1999-00	80 x 78	1176 1191 1206	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00	3150KD 3189KD	S640 CW22	W6314 \$193.76	B1074 \$18.09	
Ceramic Composite Bore												

## Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
<b>Yamaha</b>												
<b>1300cc</b> <b>GP1300R</b>	2003-07	84 x 78		84.00	STD	867M08400	\$182.00	3307KD	S539		B1074 \$18.09	Electronics
<b>1050cc</b> 4-cylinder <b>VX1050 Cruiser</b> <b>VX1050 Sport</b> <b>VX1050 Delux</b> 11.4:1 Stock comp. ArmorGlide® skirt coat	2005-12	76 x 58	1052.6	76.00	STD	40051M07600	\$175.00	2992XG	S532 CW17			Fuel Management
<b>1800cc</b> 4-cylinder <b>FX Cruiser</b> <b>FX SHO</b> <b>FZR</b> <b>FZS</b> Stock comp. ArmorGlide® skirt coat	2008-12 2008-12 2009-12 2009-12	86 x 78	1812.7	86.00	STD	40049M08600	\$175.00	8600XX	S734 W5590			Crankshafts

## PWC • Bottom End

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit	Swag
<b>Arctic Cat</b>								
<b>650cc All models</b>			B1024 \$18.09					Fuel Management
<b>900cc</b> <b>Tigershark</b> <b>Monte Carlo</b>			B1024 \$18.09					Crankshafts
<b>Kawasaki</b>								
<b>300cc</b>			B1022 \$16.96					Valves Train
<b>440cc</b>			B1021 \$16.96					Clutch
<b>475cc Big Bore Kit All models</b>			B1021 \$16.96					<b>Top End:</b>
<b>550cc All models</b>	Thru 1990		B1021 \$16.96					Aprilia
<b>550cc All models</b>	1991-96		B1021 \$16.96					Arctic Cat
<b>650cc All models</b>	All years		B1022 \$16.96	B6063 \$33.02	B5003 SX 1987-04 (left) \$36.53		WPR150 \$91.91	BMW
<b>750cc All models</b>	Thru 1995		B1023 \$18.09	B6063 \$33.02				Cagiva
<b>750cc All Models</b>	1996-02		B1030 \$18.09	B6063 \$33.02			WPR151 20mm pin 1996 WPR152 22mm pin \$91.91	Can-Am
<b>800 SX-R</b>	2003-04		B1030 \$18.09	B6063 \$33.02	B5003 (left) \$36.53		WPR152 \$91.91	Ducati
<b>900cc All models</b>	1995-06		B1023 \$18.09				WPR151 \$91.91	Gas Gas
<b>1100cc All models</b>	1995-02		B1030 \$18.09					GM Speedway
<b>1200cc Ultra 150</b>	All years		B1075 \$18.09					Honda

**WK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.  
• Individual pistons include: Rings, pins & clips.



## PWC • Bottom End (continued)

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit
<b>Polaris</b>							
<b>650cc All models</b> * NA after stock	1992-04		<b>B1014</b> \$18.09				<b>WPR153</b> MAG/ Center * <b>WPR154</b> PTO \$94.49
<b>700cc All models</b>	All years		<b>B1039</b> \$18.09				
<b>780cc All models</b> * NA after stock	All years		<b>B1014</b> \$18.09				<b>WPR153</b> MAG/Center * <b>WPR154</b> PTO \$94.49
<b>785cc SLX Pro</b>	1997-01		<b>B1014</b> \$18.09				
<b>900cc All models</b>			<b>B1039</b> \$18.09				
<b>1050cc All models</b>			<b>B1039</b> \$18.09				
<b>Sea-Doo</b>							
<b>580cc All models</b>	1988-96		<b>B1003</b> \$16.96				
<b>650cc All models</b>	1993-96		<b>B1039</b> 1995-96 \$18.09	<b>B6072</b> \$38.54			<b>WPR147</b> thru 1997 \$91.91
<b>718cc All models</b>	1995-05		<b>B1071</b> \$18.09	<b>B6072</b> \$38.54			
<b>780cc All models</b>	All years		<b>B1072</b> \$18.09				
<b>785cc All models</b>	All years		<b>B1072</b> \$18.09	<b>B6073</b> \$51.40			
<b>950cc All models</b>	1998-04			<b>B6074</b> \$51.40	<b>B5043 (left)</b> \$26.95		
<b>Wet-Jet</b>							
<b>700cc Duo ZX, Kraze</b>	1995-97		<b>B1031</b> \$18.09				
<b>Yamaha</b>							
<b>650cc All models</b>	All years	<b>WB1004</b> \$51.45	<b>B1023</b> \$18.09	<b>B6064</b> \$38.54	<b>B5035</b> \$146.87		<b>WPR143</b> \$91.91
<b>SuperJet 650cc</b>	1990-07	<b>WB1004</b> \$51.45	<b>B1023</b> \$18.09	<b>B6064</b> \$38.54	<b>B5035</b> \$146.87		<b>WPR143</b> \$91.91
<b>701cc All models</b>	All years	<b>WB1000</b> \$84.44	<b>B1031</b> \$18.09	<b>B6064</b> \$38.54	<b>BK5033</b> \$175.15		<b>WPR143</b> \$91.91
<b>760cc All models</b>	All years	<b>WB1004</b> \$51.45	<b>B1031</b> \$18.09	<b>B6064</b> \$38.54	<b>B5035</b> \$146.87		<b>WPR143</b> \$91.91
<b>765cc Superjet 650</b>	1990-07				<b>BK5033</b> \$175.15		
<b>784cc All 800's XL XLT GP</b>	All years		<b>B1074</b> \$18.09				
<b>1100cc WaveRaider 100 WaveVenture</b>	1995-97 1996-97		<b>B1031</b> \$18.09	<b>B6064 WR</b> \$38.54	<b>B5035</b> \$146.87		<b>WPR143</b> \$91.91
<b>1200cc GP1200 XL1200 SUV</b>	1997-99 1998 All Years		<b>B1031</b> \$18.09	<b>B6065 GP&amp;XL</b> \$51.40 <b>B6064 SUV</b> \$38.54			<b>WPR143</b> \$91.91
<b>1200cc GP1200 XL1200</b>	2000 and up 1999 and up		<b>B1074</b> \$18.09	<b>B6065</b> \$51.40			
<b>1200cc SUV1200</b>	1999-04				<b>BK5033</b> \$175.15		

# SLEEVES

## PWC



Model	Years	LA Sleeve Part No.	Advanced Sleeve Part No.
<b>Kawasaki</b>			
<b>1100cc</b> All models	2001-04		3036FA \$129.95
<b>Polaris</b>			
<b>785cc SLX Pro</b>	1998-98	FL5342SL \$119.95	
<b>Yamaha</b>			
<b>701cc</b> Blaster Runner	1994-04		3054FA \$129.95
<b>701cc</b> Raider SuperJet	1995-08		3215FA \$149.95 NA after stock
<b>760cc</b> All models	1996-00	YA5304SL \$99.95	
<b>784cc</b> All 800's XL XLT GP	1998-04	YA5356SL \$109.95	3291FA \$129.95
<b>1200cc</b> GP1200 XL1200	1999-00		3286FA \$129.95

### \*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original cylinder has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original cylinder has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original cylinder has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

## Street Bikes



Model	Years	Sleeve Part #	Price
<b>Honda</b>			
<b>CB750</b> 2-Valve, Stock <b>CB750F</b> <b>CB750K</b>	1973-77 1969-78 1969-78	H15SL	\$119.95
<b>CB750</b> 4-Valve Overbore to 985cc	1979-82	H113SL	\$89.95
<b>CB900F</b> Overbore to 1063cc	1979-82	H113SL	\$89.95
<b>CBR900</b> 72-74mm Bore	1992-99	3005FA	\$99.95
<b>CB1100</b> Stock Block	1982-84	H118SL	\$99.95
<b>Kawasaki</b>			
<b>GPZ750</b> Ninja 750R <b>ZN750</b> Ltd. <b>KZ750</b>	1980-85 1984-85 1980-85 1980-85	KA686SL	\$129.95
<b>GPZ1100</b> <b>GPZX1100</b> <b>KZ900</b> <b>KZ1000</b> <b>KZ1000ST</b> <b>KZ1100</b> <b>Z1R/Z2R</b> Overbore to 1200cc	1981-84 1983-84 1973-77 1976-80 1976-80 1983-84 1983-84	KA629SL	\$69.95
<b>KZ900</b> 66mm Std. <b>KZ1000ST</b> 70mm Std. <b>Z1R/Z2R</b> 70-73mm bore	1973-77 1976-80 1977-80	KA627SL	\$89.95
<b>GPZ1100</b> <b>KZ1000</b> <b>KZ900</b> <b>KZ1000ST</b> <b>KZ1100</b> <b>Z1R/Z2R</b> Overbore 1200-1260cc	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	3010FA or KA750SL	\$99.95 \$69.95
<b>GPZ1100</b> <b>KZ1000</b> <b>KZ900</b> <b>KZ1000ST</b> <b>KZ1100</b> <b>Z1R/Z2R</b> Overbore 1425cc Big Block only	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	KA773SL	\$69.95
<b>Suzuki</b>			
<b>GS1000</b> <b>GS1150</b> <b>GPZX1100</b> <b>GSX1100E</b> Overbore 1175-1260cc	1980-83 1984-86 1983-84 1980-83	3010FA	\$99.95
<b>GSXR1100</b> <b>GSXR1100F Katana</b>	1986-92 1988-92	3188FA	\$109.95
<b>GS1100</b> Overbore 1463-1568cc	1980-83	3028FA	\$109.95
<b>GSXR1100</b> Overbore 1192-1198cc	1993-98	3016FA	\$109.95
<b>Triumph</b>			
<b>Bonneville T100</b>	2001-03	W6194	\$169.95
<b>Yamaha</b>			
<b>FJ1100</b> <b>FJ1100</b> <b>FJ1200</b> <b>XJR1200</b> Overbore 1188cc	1986-93 1995-98 1986-93 1995-98	3015FA	\$99.95
<b>FJ1100</b> <b>FJ1100</b> <b>FJ1200</b> <b>XJR1200</b> Overbore 1250-1314cc	1986-93 1995-98 1986-93 1995-98	3032FA	\$99.95

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC**
- Sleeves
- Rings
- Accessories