

Personal Water Craft • Arctic Cat • Kawasaki

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Arctic Cat											
650cc Twin Cylinder		76	639	76.00	0.31	632M07600	\$128.00	2992TD	S461	W5387	B1024
Barracuda 640	1994-95	x	652	76.50	0.81	632M07650		3012TD		\$51.84	\$18.09
Daytona 640	1993-95	71	661	77.00	1.31	632M07700		3032TD	CW20		
Monte Carlo 640	1994-97										
Montego 640	1994-97			76.00	0.31	WK1084	\$313.05				
Montego Deluxe 640	1994-97			76.50	0.81	WK1085					
Tigershark 640	1993			77.00	1.31	WK1086					
TS 640	1998-99										
TSL 640	1998										
<i>Note: *0.31 not standard • Replacement must be bored.</i>											
900cc Triple Cylinder		76.5	896	76.50	STD	2349M07650	\$118.00	3012TDW	S512	W5591	B1024
Monte Carlo 900	1996	x	998	80.50	4.00	2349M08050	\$128.00	3169TD		\$92.24	\$18.09
Tigershark 900	1995	65							CW20		
<i>Nikasil Bore - Cylinder sleeving required for 76.5 & 80.5mm bore.</i>											
				76.50	STD	WK1093	\$418.68				
				80.00	4.00	WK1127	\$460.98				
1000cc Triple Cylinder		81	1000	81.00	STD	2394M08100	\$118.00	3189KD	S539	W5591	
Daytona 1000	1997	x	1100	85.00	4.00	718M08500	\$152.00	3347KD		\$87.85	
Monte Carlo 1000	1997	64.6							CW22		
<i>Nikasil Bore - Cylinder sleeving required for 85mm bore</i>											
				81.00	STD	WK1216	\$459.83				
				85.00	4.00	WK1217	\$548.56				
Kawasaki											
300cc Single Cylinder		76	295	76.00	STD	549M07600	\$118.00	2292TD	S513	W5291	B1022
300 SX	1987-91	x	299	76.50	0.50	549M07650		3012TD		\$28.55	\$16.96
JS300	1986-88	64.9	303	77.00	1.00	549M07700		3032TD	CW18		
			307	77.50	1.50	549M07750	\$128.00	3051TD			
			311	78.00	2.00	549M07800		3071TD			
				76.00	STD	WK1026	\$146.55				
				76.50	0.50	WK1027					
				77.00	1.00	WK1028					
				77.50	1.50	WK1029	\$156.55				
				78.00	2.00	WK1030					
440cc Twin Cylinder		68	442	68.50	0.50	2084M06850	\$118.00	2697CD	S259	W5293	B1021
JS440	1976-92	x	449	69.00	1.00	2084M06900		2717CD		\$39.29	\$16.96
		60	455	69.50	1.50	2084M06950	\$128.00	2736CD	CW16		
				68.50	0.50	WK1002	\$259.64				
				69.00	1.00	WK1003					
				69.50	1.50	WK1004	\$279.88				
475cc Big Bore Kit Twin Cylinder		71	475	71.00	STD	423M07100	\$142.00	2795CD	S259	W5294	B1021
JS440	1976-92	x	481	71.50	0.50	423M07150		2815CD		\$39.29	\$16.96
		60	488	72.00	1.00	423M07200		2835CD	CW16		
<i>Aluminum Cylinder only Cylinder sleeving required</i>											
			496	72.50	1.50	423M07250	\$152.00	2854CD			
			502	73.00	2.00	423M07300		2874CD			
				71.50	0.50	WK1007	\$319.81				
				72.00	1.00	WK1008					
				73.00	2.00	WK1010	\$342.81				
550cc Twin Cylinder		75	531	75.00	STD	516M07500	\$118.00	2953TC	S259	W5295	B1021
550SX	1989-91	x	537	75.50	0.50	516M07550		2973TC		\$41.92	\$16.96
JS550	1982-88	60	544	76.00	1.00	516M07600		2992TC	CW16		
			551	76.50	1.50	516M07650	\$128.00	3012TC			
			559	77.00	2.00	516M07700		3032TC			
<i>Crankcase cleanup required for 76.5 & 77mm bore</i>											
				75.00	STD	WK1011	\$275.65				
				75.50	0.50	WK1012					
				76.00	1.00	WK1013					
				76.50	1.50	WK1014	\$297.22				
				77.00	2.00	WK1015					

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Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag	
Kawasaki													
550cc Twin Cylinder 550 SX Cylinder Reed Crankcase cleanup required for 76.5 & 77mm bore	1992-95	75 x 60	531	75.00	STD	608M07500	\$118.00	2953TD	S259	W5296 \$50.02	B1021 \$16.96	Fuel Management	
			537	75.50	0.50	608M07550		2973TD				Cranks shafts	
			544	76.00	1.00	608M07600		2992TD	CW16			Valves Train	
			551	76.50	1.50	608M07650		3012TD				Clutch	
				75.00	STD	WK1045	\$284.99						
			75.50	0.50	WK1046								
			76.00	1.00	WK1047								
650cc Twin Cylinder 650 SX SC 650 TS 650 X-2 (650)	1987-93 1991-95 1989-96 1986-95	76 x 70	635	76.00	STD	549M07600	\$118.00	2992TD	S513	W5297 \$47.31	B1022 \$16.96	Top End:	
			643	76.50	0.50	549M07650		3012TD				Aprilia	
			657	77.00	1.00	549M07700		3032TD	CW18			Arctic Cat	
			660	77.50	1.50	549M07750		3051TD				BMW	
			668	78.00	2.00	549M07800		3071TD				Cagiva	
				76.00	STD	WK1016	\$287.23						
						76.50	0.50	WK1017					
			77.00	1.00	WK1018								
			77.50	1.50	WK1019	\$309.42							
			78.00	2.00	WK1020								
750cc Twin Cyl./Small Pin/20mm 750 SS 750 SX 750 ZXi ST 750 STS 750 Super Sport Xi 750 XiR 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 85.5mm bore.	1992-95 1992-95 1995 1993-95 1995 1993-95 1994	80 x 74	743	80.00	STD	813M08000	\$118.00	3150KD	S650	W6211 80-83mm \$85.00	W5503 85- 85.5mm \$56.93	B1023 \$18.09	Ducati
			752	80.50	0.50	813M08050		3169KD				Gas Gas	
			760	81.00	1.00	813M08100		3189KD	CW20			GM Speedway	
			771	81.50	1.50	813M08150	\$128.00	3207KD				Honda	
			779	82.00	2.00	813M08200		3228KD				Husaberg	
			795	83.00	3.00	813M08300		3268KD				Husqvarna	
			840	85.00	5.00	813M08500		3347KD				Jawa	
			849	85.50	5.50	813M08550		3367KD				Indian	
				80.00	STD	WK1059	\$339.38						
				80.50	0.50	WK1060							
				81.00	1.00	WK1061							
				81.50	1.50	WK1062	\$363.03						
				82.00	2.00	WK1063							
	83.00	3.00	WK1090										
	85.00	5.00	WK1091										
	85.50	5.50	WK1092										
750cc Twin Cyl./Big Pin/22mm 750 SS 750 STX 750 ZXi STS 750 Super Sport Xi 750 Xi Sport 750 Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore. Replaces 733 series with KD rings, stronger forging and stronger 22mm pin.	1996-97 1998 1996-97 1996-97 1996-97 1998-99	80 x 74	743	80.00	STD	809M08000	\$118.00	3150KD	S662	W6211 80-83mm \$80.95	W5779 84- 84.5mm \$49.83	B1030 \$18.09	Kawasaki
			752	80.50	0.50	809M08050		3169KD				KTM	
			760	81.00	1.00	809M08100		3189KD	CW22			Polini	
			771	81.50	1.50	809M08150	\$128.00	3207KD				Polaris	
			779	82.00	2.00	809M08200		3228KD				Rotax, ATK	
			795	83.00	3.00	809M08300		3268KD				Suzuki	
			820	84.00	4.00	809M08400		3307KD				Triumph	
			830	84.50	4.50	809M08450		3327KD				VOR	
				80.00	STD	WK1241	\$339.38						
				80.50	0.50	WK1242							
				81.00	1.00	WK1243							
				81.50	1.50	WK1244	\$363.03						
				82.00	2.00	WK1245							
	83.00	3.00	WK1261	\$327.86									
	84.00	4.00	WK1262										
	84.50	4.50	WK1263										
750cc Twin Cylinder/Race Part 750 SXi 750 SXi Pro Electra Coated Special boost hole & reed cut away	1995-96 1998-02	80 x 74	791	82.50	2.50	810M08250	\$182.00	8250KB	S640	W6211 1996-02 \$80.95	B1030 \$18.09	Yamaha	
			800	82.96	2.96	810M08296		8300KB				PWC	
									CW22				Sleeves
800cc 800 SX-R	2003-10	82 x 74	782	82.00	STD	837M08200	\$138.00	3228KD	S662	W6197 \$62.73	B1030 \$18.09	Rings	
			791	82.50	0.50	837M08250		3248KD				Accessories	
			800	82.96	0.96	837M08296	\$158.00	3268KD	CW22				

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.

• Individual pistons include: Rings, pins & clips.

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Kawasaki												
900cc Triple Cylinder 900 STS 900 STX 900 ZXi	2001-02 1997-06 1995-97	73 x 71	891 903 915 928	73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	659M07300 659M07350 659M07400 659M07450	\$138.00 \$158.00	2874CD 2894CD 2913CD 2933CD	S512 CW20	W5459 \$108.08	B1023 \$18.09	
				73.00 73.50 74.00 74.50	STD 0.50 1.00 1.50	WK1100 WK1101 WK1102 WK1103	\$488.62 \$532.86					
1100cc Triple cylinder/Big pin 1100 STX 1100 ZXi	1997-99 1996-03	80 x 71	1071 1083 1097 1106 1125 1151 1179 1193	80.00 80.50 81.00 81.50 82.00 83.00 84.00 84.50	STD 0.50 1.00 1.50 2.00 3.00 4.00 4.50	809M08000 809M08050 809M08100 809M08150 809M08200 809M08300 809M08400 809M08450	\$118.00 \$128.00	3150KD 3169KD 3189KD 3207KD 3228KD 3268KD 3307KD 3327KD	S662 CW22	W5522 80- 81.5mm \$116.17	W5780 82- 84.5mm \$99.75	B1030 \$18.09
<i>Crankcase cleanup and cylinder sleeving required for 83mm thru 84.5mm bore</i>												
<i>Replaces 733 series with KD rings, stronger forging and stronger 22mm pin</i>				80.00 80.50 81.00 81.50 82.00 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00 4.00	WK1246 WK1247 WK1248 WK1249 WK1250 WK1264 WK1265	\$506.93 \$544.23 \$527.81					
1200cc Triple cylinder Ultra 150 (1200)	1999-05	80 x 78	1176 1191	80.00 80.50	STD 0.50	749M08000 749M08050	\$128.00	3150TD 3169TD	S598	W5781 \$186.12	B1075 \$18.09	
<i>Cylinder sleeving or replating required for oversizes</i>				80.00 80.50	STD 0.50	WK1267 WK1268	\$586.88					
1500cc 4-cylinder Ultra 260 LX Ultra 260 X	2009-10 2009-10	83 x 69.2	1498	83.00	STD	40048M08300	\$159.00	8300XX	S624			
8.4:1 Stock comp. ArmorGlide® skirt coat									CW28			
1500cc 4-cylinder Ultra LX STX 15-F STX	2007-12 2004-12 2009-10	83 x 69.2	1498	83.00	STD	40052M08300	\$159.00	3268XG	S561			
10.6:1 Stock comp. ArmorGlide® skirt coat									CW21			
Polaris												
650cc Triple cylinder SL 650 SL 650 STD	1992-95 1995	65 x 65	647 665	65.00 66.00	STD 1.00	624M06500 624M06600	\$128.00	2559CD 2598CD	S280	W5325 \$70.42	B1014 \$18.09	
				65.00 66.00	STD 1.00	WK1064 WK1066	\$448.64		CW18			
700cc Twin cylinder Freedom 700 Hurricane 700 SL 700 SL 700 Deluxe SLH 700 SLT 700 SLTH 700 Virage 700	2002-04 1996-97 1996-97 1997 1998-01 1996-97 1998-99 2002-04	81 x 68	700 710 718 726 734	81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	700M08100 700M08150 700M08200 700M08250 700M08300	\$128.00 \$138.00	3189TD 3209TD 3228TD 3248TD 3268TD	S512 CW20	W5523 1996-00 \$54.17	B1039 \$18.09	
				81.00 81.50 82.00 82.50 83.00	STD 0.50 1.00 1.50 2.00	WK1137 WK1138 WK1139 WK1140 WK1141	\$309.70 \$332.47					

Personal Water Craft • Polaris

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
Polaris												
750cc Triple cylinder MSX 110 (750) MSX 150 (750) SL 750 SLT 750	2004 2003-04 1993-95 1994-95	69.75 x 65	744 755 766 777 783 795	69.75 70.25 70.75 71.25 71.50 72.00	STD 0.50 1.00 1.50 1.75 2.25	633M06975 633M07025 633M07075 633M07125 633M07150 633M07200	\$128.00 \$458.68	2746CD 2766CD 2786CD 2805CD 2815CD 2835CD	S343 CW18	W5385 W5436 69.75- 71.25 70.75mm -72mm 1992-96 1992-96 \$70.42 \$70.42	B1014 \$18.09	Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat
777cc Twin cylinder Octane 777 Virage i 777	2002-04 2002-04	84 x 70	775.8 785.1 794.4 799.1	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$152.00 \$182.00	8400KB 8450KB 8500KB 8525KB	S662 CW22			BMW Cagiva
777cc Twin cylinder Octane 777 Electra Coated <i>Special low dome race part - Head modifications required</i>	2002-04	85 x 70	794.4	85.00	1.00	812M08500	\$182.00	8500KB	S662 CW22			Can-Am Ducati Gas Gas
780cc Triple cylinder SL 780 SLT 780 SLX 780	1996-97 1996-97 1995-96	71.3 x 65	783 794	71.50 72.00	0.20 0.71	633M07150 633M07200	\$138.00 \$523.88 \$526.88	2815CD 2835CD	S343 CW18	W5555 \$102.64	B1014 \$18.09	GM Speedway Honda
785cc Triple cylinder PRO 785 SLX PRO 785 Nikasil Bore - Cylinder sleeving or replating required for oversizes.	1999-00 1997-98	69.7 x 68	779	69.70 69.70	STD STD	722M06970 WK1223	\$138.00 \$487.18	2746CD	S343 CW18	W5669 \$71.24	B1014 \$18.09	Husaberg Husqvarna Jawa
900cc Triple cylinder SL 900	1996-97	74.5 x 68	889 901 913	74.50 75.00 75.50	STD 0.50 1.00	687M07450 687M07500 687M07550	\$138.00 \$467.41	2933TD 2953TD 2973TD	S512 CW20	W5524 \$74.35	B1039 \$18.09	Indian Kawasaki KTM Polini
1050cc Triple cylinder SL 1050 SLTX 1050 SLX 1050 SLXH 1050	1997 1996-99 1999 1998	81 x 68	1051 1064 1077	81.00 81.50 82.00	STD 0.50 1.00	781M08100 781M08150 781M08200	\$182.00 \$569.65	8100LF 8150LF 8200LF	S512 CW20	W5525 \$74.35	B1039 \$18.09	Polaris Rotax, ATK Suzuki
1200cc Triple cylinder Genesis 1200 Genesis FFI 1200 Genesis Ficht 1200 Genesis i 1200 Pro 1200 SLTX-B (X-45) 1200 SLX 1200 Virage TX 1200 Virage TXI 1200	1999-02 1999-00 1999 2001-04 2000-01 1999 2000-01 2000-02 2001-02	84 x 70	1163.8 1177.7 1191.6 1198.7	84.00 84.50 85.00 85.25	STD 0.50 1.00 1.25	811M08400 811M08450 811M08500 811M08525	\$152.00 \$182.00	8400KB 8450KB 8500KB 8525KB	S539 CW22			Triumph VOR Yamaha PWC
1200cc Triple cylinder Pro 1200 MSX 140 H.O. (1200) Electra coated <i>Special low dome race part Head modifications required</i>	2000-01 2003-04	85 x 70	1191.6	85.00	1.00	812M08500	\$182.00	8500KB	S662 CW22			Sleeves Rings Accessories

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Sea-Doo

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing
Sea-Doo											
580cc Twin cylinder		76	580	76.00	STD	734M07600	\$142.00	2292TD	S477	W5450	B1003
Explorer 580	1993	x	588	76.50	0.50	734M07650		3012TD		\$85.30	\$16.96
GT 580	1990-91	64	595	77.00	1.00	734M07700		3032TD	CW18		
GTS 580	1992-96		602	77.50	1.50	734M07750	\$152.00	3051TD			
GTX 580	1992-93										
Sea-Doo 580	1988-89			76.00	STD	WK1251	\$376.93				
SI 580	1990			76.50	0.50	WK1252					
SP 580	1991-96			77.00	1.00	WK1253					
SPI 580	1991-96			77.50	1.50	WK1254	\$401.89				
SPX 580	1993										
ST 580	1990										
XP 580	1991-92										
Electra Coated											
650cc Twin cylinder		78	650	78.00	STD	663M07800	\$128.00	3071LK	S512	W5384	B1039
Explorer 650	1994-96	x	658	78.50	0.50	663M07850		3091LK		\$71.02	1995-96
GTX 650	1994-95	68	666	79.00	1.00	663M07900		3110LK	CW20		\$18.09
Speedster 650	1994-95		674	80.00	2.00	663M08000	\$138.00	3150LK			
Sportster 650	1995										
SPX 650	1994-95			78.00	STD	WK1116	\$342.90				
XP 650	1993-94			78.50	0.50	WK1117					
				79.00	1.00	WK1118					
				80.00	2.00	WK1119	\$367.29				
718cc Twin cylinder		82	718	82.00	STD	775M08200	\$152.00	8200LF	S461	W5460	B1071
Challenger 718	1998	x	726	82.50	0.50	775M08250		8250LF		\$71.02	\$18.09
Challenger 718	2000-01	68	735	83.00	1.00	775M08300		8300LF	CW20		
Explorer 718	1997 & 02		744	83.50	1.50	775M08350	\$182.00	8350LF			
GS 718	1997-01		754	84.00	2.00	775M08400		8400LF			
GSI 718	1997										
GTI 718	1996-05			82.00	STD	WK1295	\$366.90				
GTI 718 LE	2002-04			82.50	0.50	WK1296					
GTS 718	1997-01			83.00	1.00	WK1297					
HX 718	1995-97			83.50	1.50	WK1298	\$411.29				
SP 718	1997			84.00	2.00	WK1299					
Speedster 718	1996-97										
Speedster 718 SK	1999										
Sportster 1800 (718)	1998-99										
Sportster 718	1996-98										
Sportster 718 LT	2002										
SPX 718	1996										
XP 718	1995-97										
Stock Style Ring											
787cc Twin cylinder		82	780	82.00	STD	779M08200	\$152.00	8200LF	S461	W5556	B1072
3D Base 782	2005	x	785	82.10	0.10	779M08210		8210LF		1995-02	\$18.09
3D Premium 782	2005	74	791	82.50	0.50	779M08250		8250LF	CW20	\$75.09	
Challenger 1800 (782)	1997-99		801	83.00	1.00	779M08300		8300LF			
Challenger 782	1996-97		810	83.50	1.50	779M08350	\$182.00	8350LF			
GSX 782	1996-97		820	84.00	2.00	779M08400		8400LF			
GSX 782 RFI	1999-00										
GTI 782 LE	2005			82.00	STD	WK1300	\$370.97				
GTI 782 LE RFI	2003-05			82.10	0.10	WK1301					
GTI 782 RFI	2004-05			82.50	0.05	WK1302					
GTX 782	1996-99			83.00	1.00	WK1303					
GTX 782 RFI	1998-02			83.50	1.50	WK1304	\$415.36				
Speedster 782	1998-99			84.00	2.00	WK1305					
SPX 782	1997-99										
XP 782	1996-97										
XP-800 LTD (782)	1995 & 97										
Stock Style Ring											
**Must gap 8300LF rings											
*NA after stock											

Personal Water Craft • Sea-Doo • Wet-Jet

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
Sea-Doo												
787cc Twin cylinder 3D Base 782 3D Premium 782 Challenger 1800 (782) Challenger 782 GSX 782 GSX 782 RFI GTI 782 LE GTI 782 LE RFI GTI 782 RFI GTX 782 GTX 782 RFI Speedster 782 SPX 782 XP 782 XP-800 LTD (782) Electra Coated	2005 2005 1997-99 1996-97 1996-97 1999-00 2005 2003-05 2004-05 1996-99 1998-02 1998-99 1997-99 1996-97 1995 & 97	82 x 74	780 791 800	82.00 82.50 82.96	STD 0.50 0.96	778M08200 778M08250 778M08296	\$138.00	8200KB 8250KB 8300KB	S461 CW20	W5574 1995-02	B1072 \$18.09	Swag Electronics Fuel Management Crankshafts Valves Train Clutch Top End: Aprilia Arctic Cat BMW Cagiva Can-Am Ducati Gas Gas GM Speedway Honda Husaberg Husqvarna Jawa Indian Kawasaki KTM Polini Polaris Rotax, ATK Suzuki Triumph VOR Yamaha
950cc Twin cylinder 3D 950 DI GSX 950 LTD GTX 950 GTX 950 DI GTX 950 LTD LRV 950 LRV 950 DI RX 950 RX 950 DI RXX 950 Sportster 950 LE Sportster 950 LE DI VSP 950 LTD XP 950 XP 950 DI XP 950 LTD * Cylinder sleeving and crankcase cleanup required for 91mm bore. * Gaskets in kits do not fit DI models. Order DI parts individually.	2006-07 1997-99 2000-02 2000-03 1998-02 2000-01 2002-03 2000-02 2000-03 2001-02 2000-03 2004-05 1999-03 2000-02 2003-04 1998-03	88 x 78.2	951 960 971 982 993 1017	88.00 88.50 89.00 89.40 90.00 91.00	STD 0.50 1.00 1.40 2.00 3.00	716M08800 716M08850 716M08900 716M08940 716M09000 716M09100 WK1211 WK1212 WK1213 WK1214 WK1215 WK1282	\$138.00 \$152.00 \$410.00 \$440.46 \$447.05	3464KD 3484KD 3503KD 3520KD 3544KD 3584KD	S568 CW21	W5574 Carb (Not DI Models) 88-90mm \$107.38 W6250 DI Models 88-90mm \$157.35 W5782 Carb (Not DI Models) 91mm \$113.97	B1081 \$16.96	
RXP/RXP-X/RXT/RXT-X all RXP 215 RXP-X 255 RXT 255/260 RXT-X 255/260 8.4:1 Stock Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40038M10000 40038M10050 40038M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			KTM Polaris Rotax, ATK
RXP/RXP-X/RXT/RXT-X all RXP 215 RXP-X 255 RXT 255/260 RXT-X 255/260 10:1 Comp. ArmorGlide® skirt coat	2004-14	100 x 63.4	1500	100.00 100.50 101.00		40108M10000 40108M10050 40108M10100	\$189.00	3937XS 10050XS 10100XS	S626 W5860			Suzuki Triumph VOR Yamaha
Wet-Jet												
700cc Twin Cylinder Duo 700 Kraze 700 ZX 700 High Temperature	1995-96 1996-97 1996-97	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400 WK1323 WK1325 WK1327 WK1328	\$128.00 \$138.00 \$308.35 \$332.47	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5543 \$39.29	B1031 \$18.09	PWC Sleeves Rings Accessories

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	
Yamaha												
500cc Twin cylinder Wave Jammer 500 Wave Runner 500	1987-90 1987-92	72 x 61	496 504	72.00 72.50	STD 0.50	586M07200 586M07250	\$118.00	2835CD 2854CD	S478 CW20	W5235 \$68.52		
650cc Twin cylinder Super Jet 650 Wave Runner III 650 Wave Runner LX 650 Wave Runner VXR 650	1990-93 1990-96 1990-92 1991-95	77 x 68	633 641 649 658	77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	602M07700 602M07750 602M07800 602M07850	\$128.00 \$138.00	3032TD 3051TD 3071TD 3091TD	S423 CW20	W5300 \$51.67	B1023 \$18.09	
				77.00 77.50 78.00 78.50	STD 0.50 1.00 1.50	WK1040 WK1041 WK1042 WK1043	\$299.60 \$313.60					
701cc Twin cylinder FX-1 700 Super Jet 700 Wave Blaster 700 Wave Raider 700 Wave Raider 700 Deluxe Wave Runner III GP 700 Wave Runner PRO VXR 700 Wave Runner XL 700 Wave Venture 700 Wave Venture XL 700	1994-95 1994-10 1993-96 1994-98 1995-96 1994-97 1993-94 1999-04 1995-98 2002	81 x 68	701 710 718 726 735 753	81.00 81.50 82.00 82.50 83.00 84.00	STD 0.50 1.00 1.50 2.00 3.00	790M08100 790M08150 790M08200 790M08250 790M08300 790M08400	\$128.00 \$138.00 \$320.90 \$345.02 \$348.74	3189KD 3207KD 3228KD 3248KD 3268KD 3307KD	S631 CW20	W5494 81- 83mm \$51.84	W5495 84mm \$55.56	B1031 \$18.09
760cc Twin cylinder Wave Blaster 760 Wave Raider 760 Wave Runner II 760 Wave Venture 760	1996-00 1996-00 1996-00 1996-00	84 x 68	754 763 771 780 789	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3367KD 3386KD	S631 CW20	W5526 84- 85mm \$68.05	W5527 85.5- 86mm \$55.56	B1031 \$18.09
<i>Cylinder sleeving required for 85.5 & 86mm bore</i>				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1290 WK1291 WK1292 WK1293 WK1294	\$344.13 \$356.46					
784cc Twin cylinder Wave Runner GP 800 Wave Runner XL 800 Wave Runner XLT 800	1998-05 2000-01 2002-04	80 x 78	784 794 804	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00 \$386.23	3150KD 3189KD	S640 CW22	W5670 \$102.94	B1074 \$18.09	
<i>Ceramic Composite Bore</i>				80.00 81.00	STD 1.00	WK1306 WK1335						
1100cc Triple cylinder Wave Raider 1100 Wave Venture 1100	1995-96 1996-97	81 x 68	1051 1064 1077 1090	81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	791M08100 791M08150 791M08200 791M08250	\$138.00 \$158.00	3189KD 3207KD 3228KD 3248KD	S631 CW20	W5462 \$96.85	B1031 \$18.09	
				81.00 81.50 82.00 82.50	STD 0.50 1.00 1.50	WK1329 WK1330 WK1331 WK1332	\$525.43 \$574.53					
1200cc Triple cylinder Wave Runner GP 1200 Wave Runner SUV 1200 Wave Runner XL 1200	1997-99 1999-04 1998	84 x 68	1131 1142 1156 1169 1184	84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	757M08400 757M08450 757M08500 757M08550 757M08600	\$128.00 \$138.00	3307KD 3327KD 3347KD 3368KD 3386KD	S631 CW20	W5570 \$100.31	B1031 \$18.09	
				84.00 84.50 85.00 85.50 86.00	STD 0.50 1.00 1.50 2.00	WK1312 WK1313 WK1314 WK1315 WK1316	\$524.47 \$564.11					
1200cc Triple cylinder Wave Runner GP 1200 Wave Runner XL 1200	2000-02 1999-00	80 x 78	1176 1191 1206	80.00 81.00	STD 1.00	758M08000 758M08100	\$138.00	3150KD 3189KD	S640 CW22	W6314 \$193.76	B1074 \$18.09	
<i>Ceramic Composite Bore</i>												

Personal Water Craft • Yamaha

Model	Years	Bore x Stroke (mm)	Displ. (cc)	Bore Size (mm)	Over Sizes (mm)	Piston & WK Kit	Price Per Piston	Repl. Ring Set	Repl. Pin & Clips	Top End Gasket Kit	Top End Bearing	Swag
Yamaha												
1300cc GP1300R	2003-07	84 x 78		84.00	STD	867M08400	\$182.00	3307KD	S539		B1074 \$18.09	Electronics
1050cc 4-cylinder VX1050 Cruiser VX1050 Sport VX1050 Delux 11.4:1 Stock comp. ArmorGlide® skirt coat	2005-12	76 x 58	1052.6	76.00	STD	40051M07600	\$175.00	2992XG	S532 CW17			Fuel Management
1800cc 4-cylinder FX Cruiser FX SHO FZR FZS Stock comp. ArmorGlide® skirt coat	2008-12 2008-12 2009-12 2009-12	86 x 78	1812.7	86.00	STD	40049M08600	\$175.00	8600XX	S734 W5590			Crankshafts

PWC • Bottom End

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit	Swag
Arctic Cat								
650cc All models			B1024 \$18.09					Aprilia
900cc Tigershark Monte Carlo			B1024 \$18.09					Arctic Cat
Kawasaki								
300cc			B1022 \$16.96					BMW
440cc			B1021 \$16.96					Can-Am
475cc Big Bore Kit All models			B1021 \$16.96					Ducati
550cc All models	Thru 1990		B1021 \$16.96					Gas Gas
550cc All models	1991-96		B1021 \$16.96					GM Speedway
650cc All models	All years		B1022 \$16.96	B6063 \$33.02	B5003 SX 1987-04 (left) \$36.53		WPR150 \$91.91	Honda
750cc All models	Thru 1995		B1023 \$18.09	B6063 \$33.02				Husaberg
750cc All Models	1996-02		B1030 \$18.09	B6063 \$33.02			WPR151 20mm pin 1996 WPR152 22mm pin \$91.91	Husqvarna
800 SX-R	2003-04		B1030 \$18.09	B6063 \$33.02	B5003 (left) \$36.53		WPR152 \$91.91	Jawa
900cc All models	1995-06		B1023 \$18.09				WPR151 \$91.91	Indian
1100cc All models	1995-02		B1030 \$18.09					Kawasaki
1200cc Ultra 150	All years		B1075 \$18.09					KTM

WK kits include: Pistons, rings, pins, clips, top end gasket kit, & cylinders when applicable.
• Individual pistons include: Rings, pins & clips.

PWC • Bottom End *(continued)*

Model	Years	Bottom End Gasket Kit	Top End Bearing	Main Seal Kit	Main Bearing Kit	Wiseco Crankshaft	Wiseco Con. Rod Kit
Polaris							
650cc All models * NA after stock	1992-04		B1014 \$18.09				WPR153 MAG/ Center * WPR154 PTO \$94.49
700cc All models	All years		B1039 \$18.09				
780cc All models * NA after stock	All years		B1014 \$18.09				WPR153 MAG/Center * WPR154 PTO \$94.49
785cc SLX Pro	1997-01		B1014 \$18.09				
900cc All models			B1039 \$18.09				
1050cc All models			B1039 \$18.09				
Sea-Doo							
580cc All models	1988-96		B1003 \$16.96				
650cc All models	1993-96		B1039 1995-96 \$18.09	B6072 \$38.54			WPR147 thru 1997 \$91.91
718cc All models	1995-05		B1071 \$18.09	B6072 \$38.54			
780cc All models	All years		B1072 \$18.09				
785cc All models	All years		B1072 \$18.09	B6073 \$51.40			
950cc All models	1998-04			B6074 \$51.40	B5043 (left) \$26.95		
Wet-Jet							
700cc Duo ZX, Kraze	1995-97		B1031 \$18.09				
Yamaha							
650cc All models	All years	WB1004 \$51.45	B1023 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
SuperJet 650cc	1990-07	WB1004 \$51.45	B1023 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
701cc All models	All years	WB1000 \$84.44	B1031 \$18.09	B6064 \$38.54	BK5033 \$175.15		WPR143 \$91.91
760cc All models	All years	WB1004 \$51.45	B1031 \$18.09	B6064 \$38.54	B5035 \$146.87		WPR143 \$91.91
765cc Superjet 650	1990-07				BK5033 \$175.15		
784cc All 800's XL XLT GP	All years		B1074 \$18.09				
1100cc WaveRaider 100 WaveVenture	1995-97 1996-97		B1031 \$18.09	B6064 WR \$38.54	B5035 \$146.87		WPR143 \$91.91
1200cc GP1200 XL1200 SUV	1997-99 1998 All Years		B1031 \$18.09	B6065 GP&XL \$51.40 B6064 SUV \$38.54			WPR143 \$91.91
1200cc GP1200 XL1200	2000 and up 1999 and up		B1074 \$18.09	B6065 \$51.40			
1200cc SUV1200	1999-04				BK5033 \$175.15		

SLEEVES

PWC



Model	Years	LA Sleeve Part No.	Advanced Sleeve Part No.
Kawasaki			
1100cc All models	2001-04		3036FA \$129.95
Polaris			
785cc SLX Pro	1998-98	FL5342SL \$119.95	
Yamaha			
701cc Blaster Runner	1994-04		3054FA \$129.95
701cc Raider SuperJet	1995-08		3215FA \$149.95 NA after stock
760cc All models	1996-00	YA5304SL \$99.95	
784cc All 800's XL XLT GP	1998-04	YA5356SL \$109.95	3291FA \$129.95
1200cc GP1200 XL1200	1999-00		3286FA \$129.95

*CYLINDER TYPE CODE DESCRIPTIONS

- AC:** Original cylinder bore is alloy-chrome plated, nikasil, electrofused or boron composite. Cylinder must be bored to accept new sleeve.
- CS:** Original cylinder has cast-in liner in cylinder. Cylinder must be bored out to accept new sleeve. Cast-in liner will be bored completely out of cylinder. Do not try to push out the cast-in liner, cylinder damage may result.
- CI:** Original cylinder has cast-iron liner. Cylinder must be bored to accept new sleeve. Cast-in liner will not be completely removed. Sleeve is designed to insert into the iron lined cylinder.
- RS:** Original cylinder has a replacement sleeve. Heat cylinder to remove sleeve. Re-heat cylinder to install new cylinder sleeve.

Street Bikes



Model	Years	Sleeve Part #	Price
Honda			
CB750 2-Valve, Stock CB750F CB750K	1973-77 1969-78 1969-78	H15SL	\$119.95
CB750 4-Valve Overbore to 985cc	1979-82	H113SL	\$89.95
CB900F Overbore to 1063cc	1979-82	H113SL	\$89.95
CBR900 72-74mm Bore	1992-99	3005FA	\$99.95
CB1100 Stock Block	1982-84	H118SL	\$99.95
Kawasaki			
GPZ750 Ninja 750R ZN750 Ltd. KZ750	1980-85 1984-85 1980-85 1980-85	KA686SL	\$129.95
GPZ1100 GPZX1100 KZ900 KZ1000 KZ1000ST KZ1100 Z1R/Z2R Overbore to 1200cc	1981-84 1983-84 1973-77 1976-80 1976-80 1983-84 1983-84	KA629SL	\$69.95
KZ900 66mm Std. KZ1000ST 70mm Std. Z1R/Z2R 70-73mm bore	1973-77 1976-80 1977-80	KA627SL	\$89.95
GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1200-1260cc	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	3010FA or KA750SL	\$99.95 \$69.95
GPZ1100 KZ1000 KZ900 KZ1000ST KZ1100 Z1R/Z2R Overbore 1425cc Big Block only	1983-84 1976-80 1973-77 1976-80 1983-84 1977-80	KA773SL	\$69.95
Suzuki			
GS1000 GS1150 GPZX1100 GSX1100E Overbore 1175-1260cc	1980-83 1984-86 1983-84 1980-83	3010FA	\$99.95
GSXR1100 GSXR1100F Katana	1986-92 1988-92	3188FA	\$109.95
GS1100 Overbore 1463-1568cc	1980-83	3028FA	\$109.95
GSXR1100 Overbore 1192-1198cc	1993-98	3016FA	\$109.95
Triumph			
Bonneville T100	2001-03	W6194	\$169.95
Yamaha			
FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1188cc	1986-93 1995-98 1986-93 1995-98	3015FA	\$99.95
FJ1100 FJ1100 FJ1200 XJR1200 Overbore 1250-1314cc	1986-93 1995-98 1986-93 1995-98	3032FA	\$99.95

- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC**
- Sleeves
- Rings
- Accessories