

| Motorcycle • 2-Stroke  |                    |                               |              |                |                  |                                   |                        |                   |                         |                                   |                    |         |
|--|--------------------|-------------------------------|--------------|----------------|------------------|-----------------------------------|------------------------|-------------------|-------------------------|-----------------------------------|--------------------|---------|
| Model  | Years              | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Top End<br>Kit | Price<br>Per Kit | Piston<br>(rings, pin<br>& clips) | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit | Top End<br>Bearing |         |
| <b>Honda</b>   |                    |                               |              |                |                  |                                   |                        |                   |                         |                                   |                    |         |
| <b>CR80R</b>   | 1980-82            | 49.5                          | 49.50        |                |                  | 450M04950                         | \$108.00               | 1949CD            | S538                    | W5657                             | B1015              |         |
|  |                    | x                             | 50.00        |                |                  | 450M05000                         |                        | 1969CD            |                         | \$22.34                           | \$15.82            |         |
|  |                    | 41.4                          | 50.50        |                |                  | 450M05050                         |                        | 1988CD            | CW12                    |                                   |                    |         |
|  |                    |                               | 51.00        |                |                  | 450M05100                         | \$118.00               | 2008CD            |                         |                                   |                    |         |
|  |                    |                               | 51.50        |                |                  | 450M05150                         |                        | 2028CD            |                         |                                   |                    |         |
| <b>CR80R</b>   | 1983               | 49.5                          | 50.00        |                |                  | 493M05000                         | \$108.00               | 1969CD            | S538                    | W4022                             | B1015              |         |
|  |                    | x                             | 50.50        |                |                  | *493M05050                        | B.O.D.                 | 1988CD            |                         | \$22.34                           | \$15.82            |         |
|  |                    | 41.4                          | 51.00        |                |                  | 493M05100                         | \$108.00               | 2008CD            | CW12                    |                                   |                    |         |
|  |                    |                               | 51.50        |                |                  | 493M05150                         | \$118.00               | 2028CD            |                         |                                   |                    |         |
|  |                    |                               |              |                |                  |                                   |                        |                   |                         |                                   |                    |         |
| <b>CR80R</b>   | 1984               | 49.5                          | 50.00        |                |                  | 509M05000                         | \$108.00               | 1969CD            | S538                    | W4023                             | B1015              |         |
|  |                    | x                             | 50.50        |                |                  | 509M05050                         |                        | 1988CD            |                         | \$22.34                           | \$15.82            |         |
|  |                    | 41.4                          | 51.00        |                |                  | 509M05100                         | \$118.00               | 2008CD            | CW12                    |                                   |                    |         |
|  |                    |                               |              |                |                  |                                   |                        |                   |                         |                                   |                    |         |
|  |                    |                               |              |                |                  |                                   |                        |                   |                         |                                   |                    |         |
| <b>CR80R</b><br>Pro-Lite®<br>International Bore - Not<br>available in the U.S. | 1986-02            | 46                            | 46.00        |                |                  | 668M04600                         | \$98.00                | 1810CS            | S517                    | W5221 W6136                       | B1012              |         |
|  |                    | x                             |              |                |                  |                                   |                        |                   | CW14                    | 1986-91 1992-02                   | \$29.86 \$27.91    | \$15.82 |
| <b>CR80R</b><br>GP Style<br>Electra Coated                                     | 1986-02            | 47                            | 47.00        |                |                  | 798M04700                         | \$108.00               | 1850CS            | S517                    | W5221 W6136                       | B1012              |         |
|  |                    | x                             |              |                |                  |                                   |                        |                   | CW14                    | 1986-91 1992-02                   | \$29.86 \$27.91    | \$15.82 |
| <b>CR80R</b><br>Pro-Lite®<br>Nikasil Bore                                      | 1986-91            | 47                            | 47.00        | PK1146         | \$143.68         | 643M04700                         | \$98.00                | 1850CS            | S517                    | W5221                             | B1012              |         |
|  |                    | x                             | 47.50        |                |                  | 643M04750                         |                        | 1869CS            |                         | \$29.86                           | \$15.82            |         |
|  |                    | 47.8                          | 48.00        | PK1148         |                  | 643M04800                         |                        | 1890CS            | CW14                    |                                   |                    |         |
|  |                    |                               | 49.00        |                |                  | 643M04900                         | \$108.00               | 1929CS            |                         |                                   |                    |         |
| <b>CR80R</b><br>Pro-Lite®<br>Nikasil Bore                                      | 1992-02            | 47                            | 47.00        | PK1269         | \$141.73         | 643M04700                         | \$98.00                | 1850CS            | S517                    | 47-48mm 49mm                      | B1012              |         |
|  |                    | x                             | 47.50        | PK1270         |                  | 643M04750                         |                        | 1869CS            |                         | W6136 W5356                       | \$15.82            |         |
|  |                    | 47.8                          | 48.00        | PK1271         |                  | 643M04800                         |                        | 1890CS            | CW14                    | \$27.91 \$27.91                   |                    |         |
|  |                    |                               | 49.00        | PK1272         | \$151.73         | 643M04900                         | \$108.00               | 1929CS            |                         |                                   |                    |         |
| <b>CR80R</b><br>Supermini  | 1993-03<br>2003-06 | 52                            | 52.00        | PK1185         | \$181.73         | 766M05200                         | \$138.00               | 2047CS            | S288                    | W5973                             | B1012              |         |
|  |                    | x                             |              |                |                  |                                   |                        |                   | CW14                    | \$27.91                           | \$15.82            |         |
|  |                    | 47.8                          |              |                |                  |                                   |                        |                   |                         |                                   |                    |         |
| <b>CR85R</b><br>Pro-Lite®<br>Nikasil Bore                                      | 2003-07            | 47.5                          | 47.50        | PK1214         | \$125.91         | 833M04750                         | \$98.00                | 1869CS            | S517                    | 47-48mm 50.5mm                    | B1080              |         |
|  |                    | X                             | 48.00        | PK1215         |                  | 833M04800                         |                        | 1890CS            |                         | W6136 W5973                       | \$16.96            |         |
|  |                    | 47.8                          | 48.50        | PK1216         |                  | 833M04850                         |                        | 1909CS            | CW14                    | 48.5-50mm                         |                    |         |
|  |                    |                               | 49.50        | PK1217         | \$135.91         | 833M04950                         | \$108.00               | 1949CS            |                         | W5356                             |                    |         |
|  |                    |                               | 50.50        | PK1218         |                  | 833M05050                         |                        | 1988CS            |                         | \$27.91                           |                    |         |
| <b>CR85R</b><br>GP Style<br>Electra Coated                                     | 2003-07            | 47.5                          | 47.50        |                |                  | 838M04750                         | \$108.00               | 1869CS            | S517                    | W6136                             | B1080              |         |
|  |                    | X                             |              |                |                  |                                   |                        |                   | CW14                    | 2003-06                           | \$16.96            |         |
|  |                    | 47.8                          |              |                |                  |                                   |                        |                   |                         | \$27.91                           |                    |         |

\*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead time.





# Motorcycle • 2-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

Top End:

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

Honda

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

## Honda

| Model  | Years                      | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm)                              | Top End<br>Kit                       | Price<br>Per Kit     | Piston<br>(rings, pin<br>& clips)                             | Price<br>Per<br>Piston | Repl.<br>Ring Set                              | Repl.<br>Pin &<br>Clips                                | Complete<br>Top End<br>Gasket Kit   | Top End<br>Bearing |
|--|----------------------------|-------------------------------|---|--------------------------------------|----------------------|---|------------------------|--|--|---|--------------------|
| <b>MT125</b><br><b>CR125M</b>  | 1973-78<br>1973-78<br>1979 | 56<br>x<br>50                 | 56.00<br>56.50<br>57.00<br>57.50<br>58.00 |                                      |                      | 339M05600<br>339M05650<br>339M05700<br>339M05750<br>339M05800 | \$128.00<br>\$148.00   | 2205CD<br>2224CD<br>2244CD<br>2264CD<br>2284CD | S394<br><br>CW14                                       | W5725<br>\$32.77  | B1018<br>\$15.82   |
| <b>CR125R</b><br>Chrome Bore - Standard  | 1979                       | 56<br>x<br>50                 | 56.00<br>56.50<br>57.00<br>57.50          |                                      |                      | 430M05600<br>448M05650<br>448M05700<br>448M05750              | \$128.00<br>\$148.00   | 2205CDM<br>2224CD<br>2244CD<br>2264CD          | S394<br><i>Pin not<br/>included</i><br>CW14            | W5680<br>\$29.86  | B1018<br>\$15.82   |
| <b>CR125R</b>  | 1980-84                    | 55.5<br>x<br>50               | 55.50<br>56.00<br>56.50<br>57.00<br>57.50 |                                      |                      | 448M05550<br>448M05600<br>448M05650<br>448M05700<br>448M05750 | \$128.00<br>\$148.00   | 2185CD<br>2205CD<br>2224CD<br>2244CD<br>2264CD | S394<br><i>Piston<br/>pin not<br/>included</i><br>CW14 | W5680 (1979-80)<br>\$29.86<br>W4025 W4027<br>1983 1984<br>\$24.16 \$35.57 | B1018<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®   | 1985-86                    | 54<br>x<br>54                 | 54.00<br>54.50<br>55.00<br>55.50<br>56.00 |                                      |                      | 518M05400<br>518M05450<br>518M05500<br>518M05550<br>518M05600 | \$128.00<br>\$148.00   | 2126CD<br>2146CD<br>2165CD<br>2185CD<br>2205CD | S485<br><br>CW14                                       | W4027 W4894<br>1985 1986<br>\$35.57 \$35.57                               | B1006<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®<br><br><i>Modify Power Valve for .040 and<br/>longer</i>  | 1987                       | 54<br>x<br>54                 | 54.00<br>54.50<br>55.00<br>55.50<br>56.00 | PK1656                               | \$183.67             | 553M05400<br>553M05450<br>553M05500<br>553M05550<br>553M05600 | \$128.00<br>\$148.00   | 2126CS<br>2146CS<br>2165CS<br>2185CS<br>2205CS | S288<br><br>CW14                                       | W5270<br>\$39.85  | B1018<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®<br><br><i>1989 model - Nikasil Bore</i>   | 1988-89                    | 54<br>x<br>54.5               | 54.00<br>54.50<br>55.00<br>55.50<br>56.00 | PK1717                               | \$183.67             | 564M05400<br>564M05450<br>564M05500<br>564M05550<br>564M05600 | \$128.00<br>\$148.00   | 2126CS<br>2146CS<br>2165CS<br>2185CS<br>2205CS | S467<br><br>CW15                                       | W5270<br>\$39.85  | B1001<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®<br>Nikasil Bore   | 1990-91                    | 54<br>x<br>54.5               | 54.00<br>54.50<br>55.00                   |                                      |                      | 595M05400<br>595M05450<br>595M05500                           | \$118.00               | 2126CS<br>2146CS<br>2165CS                     | S467<br><br>CW15                                       | W5318<br>\$39.85  | B1001<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®<br>Nikasil Bore   | 1992-97                    | 54<br>x<br>54.5               | 54.00<br>54.50<br>55.00<br>56.00          | PK1164<br>PK1165<br>PK1166<br>PK1167 | \$171.77<br>\$195.77 | 676M05400<br>676M05450<br>676M05500<br>676M05600              | \$118.00<br>\$142.00   | 2126CS<br>2146CS<br>2165CS<br>2205CS           | S467<br><br>CW15                                       | 54-55mm 56mm<br>W5318 W5964<br>\$39.85                                    | B1001<br>\$15.82   |
| <b>CR125R</b><br><i>MEMBER OF<br/>Racers Choice GP Style</i><br>Electra Coated<br>ArmorGlide® skirt coat<br>• No intake window.<br>• Pinned on centerline.<br>• Longer skirt than stock.<br>Nikasil Bore | 1995-97                    | 54<br>x<br>54.5               | 54.00<br>56.00                            | PK1575                               | \$205.77             | 762M05400<br>762M05600  | \$152.00<br>\$162.00   | 2126CSA<br>2205CS                              | S632<br><br>CW15                                       | 54mm 56mm<br>W5318 W5964<br>\$39.85                                       | B1001<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®<br>Nikasil Bore   | 1998-99                    | 54<br>x<br>54.5               | 54.00<br>54.50<br>55.00<br>56.00          | PK1253<br>PK1254<br>PK1255<br>PK1256 | \$173.67<br>\$197.67 | 676M05400<br>676M05450<br>676M05500<br>676M05600              | \$118.00<br>\$142.00   | 2126CS<br>2146CS<br>2165CS<br>2205CS           | S467<br><br>CW15                                       | 54-55mm 56mm<br>W5684 W5965<br>\$39.85                                    | B1001<br>\$15.82   |
| <b>CR125R</b><br><i>MEMBER OF<br/>Racers Choice GP Style</i><br>Electra Coated<br>ArmorGlide® skirt coat<br>• No intake window.<br>• Pinned on centerline.<br>• Longer skirt than stock.<br>Nikasil Bore | 1998-99                    | 54<br>x<br>54.5               | 54.00<br>56.00                            | PK1577                               | \$205.67             | 762M05400<br>762M05600  | \$152.00<br>\$162.00   | 2126CSA<br>2205CS                              | S632<br><br>CW15                                       | 54mm 56mm<br>W5684 W5965<br>\$39.85                                       | B1001<br>\$15.82   |
| <b>CR125R</b><br>Pro-Lite®<br>Nikasil Bore   | 2000                       | 54<br>x<br>54.5               | 54.00<br>54.50<br>55.00<br>56.00          | PK1257<br>PK1260                     | \$176.50<br>\$204.81 | 676M05400<br>676M05450<br>676M05500<br>676M05600              | \$118.00<br>\$142.00   | 2126CS<br>2146CS<br>2165CS<br>2205CS           | S467<br><br>CW15                                       | 54-55mm 56mm<br>W5847 W5966<br>\$42.68 \$46.99                            | B1001<br>\$15.82   |

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.  
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

| Motorcycle • 2-Stroke  |         | Std. Bore x Stroke (mm) |       | Bore (mm) | Top End Kit | Price Per Kit | Piston (rings, pin & clips) | Price Per Piston | Repl. Ring Set                  | Repl. Pin & Clips | Complete Top End Gasket Kit | Top End Bearing |
|--|---------|-------------------------|-------|-----------|-------------|---------------|-----------------------------|------------------|---------------------------------|-------------------|-----------------------------|-----------------|
| <b>Honda</b>   |         |                         |       |           |             |               |                             |                  |                                 |                   |                             |                 |
| <b>GP Style</b><br><b>CR125R</b><br>Electra Coated<br>ArmorGlide® skirt coat<br>• No intake window.<br>• Pinned on centerline.<br>• Longer skirt than stock.<br>Nikasil Bore | 2000-02 | 54                      | 54.00 | 54.00     | PK1579      | \$214.82      | 762M05400                   | \$152.00         | 2126CSA                         | S632              | 54mm 56mm                   | B1001           |
|  |         |                         | x     | 56.00     | PK1580      | \$224.82      | 762M05600                   | \$162.00         | 2205CS                          | CW15              | W6020 W5903                 | \$15.82         |
|  |         |                         | 54.5  | 56.00     |             |               |                             |                  | CSA are titanium nitride coated |                   | \$42.68                     |                 |
| <b>CR125R</b><br>Pro-Lite®<br>Nikasil Bore   | 2001-02 | 54                      | 54.00 | 54.00     | PK1261      | \$176.50      | 676M05400                   | \$118.00         | 2126CS                          | S467              | 54-55mm 56mm                | B1001           |
|  |         | x                       | 54.50 | 54.50     | PK1262      |               | 676M05450                   |                  | 2146CS                          |                   | W6020 W5903                 | \$15.82         |
|  |         | 54.5                    | 55.00 | 55.00     | PK1263      |               | 676M05500                   |                  | 2165CS                          |                   | \$42.68                     |                 |
|  |         |                         | 56.00 | 56.00     | PK1264      | \$200.50      | 676M05600                   | \$142.00         | 2205CS                          | CW15              |                             |                 |
| <b>GP Style</b><br><b>CR125R</b><br>Electra Coated<br>ArmorGlide® skirt coat<br>• No intake window.<br>• Pinned on centerline.<br>• Longer skirt than stock.<br>Nikasil Bore | 2003    | 54                      | 54.00 | 54.00     | PK1581      | \$214.82      | 762M05400                   | \$152.00         | 2126CSA                         | S632              | 54mm 56mm                   | B1001           |
|  |         | x                       | 56.00 | 56.00     | PK1582      | \$224.82      | 762M05600                   | \$162.00         | 2205CS                          | CW15              | W6104 W6127                 | \$15.82         |
|  |         |                         | 54.5  | 56.00     |             |               |                             |                  | CSA are titanium nitride coated |                   | \$47.00                     |                 |
| <b>CR125R</b><br>Pro-Lite®<br>Nikasil Bore   | 2003    | 54                      | 54.00 | 54.00     | PK1265      | \$180.82      | 676M05400                   | \$118.00         | 2126CS                          | S467              | 54-55mm 56mm                | B1001           |
|  |         | x                       | 54.50 | 54.50     |             |               | 676M05450                   |                  | 2146CS                          |                   | W6104 W6127                 | \$15.82         |
|  |         | 54.5                    | 55.00 | 55.00     | PK1268      | \$204.82      | 676M05500                   | \$142.00         | 2165CS                          | CW15              | \$47.00 \$47.00             |                 |
|  |         | 56.00                   | 56.00 |           |             | 676M05600     | \$142.00                    | 2205CS           |                                 |                   |                             |                 |
| <b>CR125R</b><br>Pro-Lite®   | 2004    | 54                      | 54.00 | 54.00     |             |               | 840M05400                   | \$118.00         | 2126CS                          | S632              | W6104                       | B1001           |
|  |         | x                       | 54.5  | 54.5      |             |               |                             |                  |                                 | CW15              | \$47.00                     | \$15.82         |
| <b>GP Style</b><br><b>CR125R</b><br>Electra Coated<br>ArmorGlide® skirt coat<br>Nikasil Bore   | 2004    | 54                      | 54.00 | 54.00     | PK1394      | \$214.82      | 841M05400                   | \$152.00         | 2126CSA                         | S632              | 54mm 56mm                   | B1001           |
|  |         | x                       | 56.00 | 56.00     | PK1395      | \$224.82      | 841M05600                   | \$162.00         | 2205CS                          |                   | W6104 W6127                 | \$15.82         |
|  |         | 54.5                    | 57.00 | 57.00     | PK1449      | \$229.19      | 841M05700                   |                  | 2244CS                          | CW15              | \$47.00 \$47.00             |                 |
|  |         |                         |       |           |             |               |                             |                  | CSA are titanium nitride coated |                   | 57mm W6619                  | \$51.37         |
| <b>CR125R</b><br>Pro-Lite®   | 2005-07 | 54                      | 54.00 | 54.00     | PK1393      | \$182.73      | 859M05400                   | \$118.00         | 2126CS                          | S632              | W6350                       | B1001           |
|  |         | x                       | 54.5  | 54.5      |             |               |                             |                  |                                 | CW15              | \$48.91                     | \$15.82         |
| <b>GP Style</b><br><b>CR125R</b><br>Electra Coated<br>ArmorGlide® skirt coat<br>Nikasil Bore   | 2005-07 | 54                      | 54.00 | 54.00     | PK1396      | \$216.73      | 841M05400                   | \$152.00         | 2126CSA                         | S632              | 54mm 56-57mm                | B1001           |
|  |         | x                       | 56.00 | 56.00     | PK1398      | \$229.19      | 841M05600                   | \$162.00         | 2205CS                          |                   | W6350 W6389                 | \$15.82         |
|  |         | 54.5                    | 57.00 | 57.00     |             |               | 841M05700                   |                  | 2244CS                          | CW15              | \$48.91 \$51.37             |                 |
|  |         |                         |       |           |             |               |                             |                  | CSA are titanium nitride coated |                   |                             |                 |
| <b>CR250M</b>  | 1973-74 | 70                      | 70.00 | 70.00     |             |               | 337M07000                   | \$162.00         | 2756CD                          | S343              | W6149                       | B1003           |
|  |         | x                       | 71.00 | 71.00     |             |               | 337M07100                   |                  | 2795CD                          |                   | \$28.43                     | \$16.96         |
|  |         | 64.4                    |       |           |             |               |                             |                  | Piston pin not included         | CW18              |                             |                 |
| <b>CR250M</b><br>MT, MR  | 1975-77 | 70                      | 70.00 | 70.00     |             |               | 338M07000                   | \$162.00         | 2756CD                          | S343              | W5558                       | B1003           |
|  | 1975-77 | x                       | 70.50 | 70.50     |             |               | 338M07050                   |                  | 2776CD                          |                   | MT, MR                      | \$16.96         |
|  |         | 64.4                    | 71.00 | 71.00     |             |               | 338M07100                   |                  | 2795CD                          | CW18              | \$28.43                     |                 |
|  |         |                         | 71.50 | 71.50     |             |               | 338M07150                   | \$182.00         | 2815CD                          |                   |                             |                 |
|  |         |                         | 72.00 | 72.00     |             |               | 338M07200                   |                  | 2835CD                          |                   |                             |                 |
| <b>CR250R</b><br>Chrome Bore<br><br>2756 CDM rings required for Standard Chrome Bore   | 1978-80 | 70                      | 70.00 | 70.00     |             |               | 431M07000                   | \$162.00         | 2756CD                          | S343              | W5658                       | B1003           |
|  |         | x                       | 70.25 | 70.25     | PK1454      | \$208.73      | 431M07025                   |                  | 2766CD                          |                   | \$29.77                     | \$16.96         |
|  |         | 64.4                    | 70.50 | 70.50     |             |               | 431M07050                   |                  | 2776CD                          | CW18              |                             |                 |
|  |         |                         | 70.75 | 70.75     | PK1456      | \$208.73      | 431M07075                   |                  | 2786CD                          |                   |                             |                 |
|  |         |                         | 71.00 | 71.00     | PK1456      | \$208.73      | 431M07100                   |                  | 2795CD                          |                   |                             |                 |
|  |         |                         | 71.25 | 71.25     |             |               | 431M07125                   | \$182.00         | 2805CD                          |                   |                             |                 |
|  |         |                         | 71.50 | 71.50     | PK1458      | \$228.73      | 431M07150                   |                  | 2815CD                          |                   |                             |                 |
|  |         |                         | 72.00 | 72.00     |             |               | 431M07200                   |                  | 2835CD                          |                   |                             |                 |



# Motorcycle • 2-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

**Top End:**

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

**Honda**

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

Rings

Accessories

## Honda

| Model   | Years           | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Top End<br>Kit | Price<br>Per Kit                               | Piston<br>(rings, pin<br>& clips) | Price<br>Per<br>Piston | Repl.<br>Ring Set             | Repl.<br>Pin &<br>Clips                                | Complete<br>Top End<br>Gasket Kit | Top End<br>Bearing |         |       |
|---|-----------------|-------------------------------|--------------|----------------|--|-----------------------------------|------------------------|-------------------------------|--|-----------------------------------|--------------------|---------|-------|
| <b>CR250R</b>   | 1981-83         | 66<br>x<br>72                 | 66.00        |                |  | 466M06600                         | \$162.00               | 2598CD                        | S257<br><i>Piston<br/>pin not<br/>included</i><br>CW18 | W4028                             | W4772              | B1003   |       |
|   |                 |                               | 66.50        |                |  | 466M06650                         | \$182.00               | 2618CD                        |  | 1981-82                           | 1983               | \$16.96 |       |
|   |                 |                               | 67.00        |                |  | 466M06700                         |                        | 2638CD                        |  | \$28.43                           |                    |         |       |
|   |                 |                               | 67.50        |                |  | 466M06750                         |                        | 2658CD                        |  |                                   |                    |         |       |
|   |                 |                               | 68.00        |                |  | 466M06800                         |                        | 2677CD                        |  |                                   |                    |         |       |
| <b>CR250R</b><br>Pro-Lite®  | 1984-85         | 66<br>x<br>72                 | 66.00        |                |  | 526M06600                         | \$162.00               | 2598CD                        | S511<br>CW18   | W4773                             | W4029              | B1003   |       |
|   |                 |                               | 66.25        |                |  | 526M06625                         | 2608CD                 | 1984                          |  | 1985                              | \$16.96            |         |       |
|   |                 |                               | 66.50        |                |  | 526M06650                         | 2618CD                 | \$26.58                       |  | \$39.85                           |                    |         |       |
|   |                 |                               | 66.75        |                |  | 526M06675                         | 2628CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 67.00        |                |  | 526M06700                         | 2638CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 67.25        |                |  | 526M06725                         | 2648CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 67.50        |                |  | 526M06750                         | 2658CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.00        |                |  | 526M06800                         | 2677CD                 |                               |  |                                   |                    |         |       |
| <b>CR250R</b><br>Pro-Lite®<br>Nikasil Bore                              | 1986-89         | 66.4<br>x<br>72               | 66.40        |                | PK1243<br>PK1244<br>PK1245                     | \$211.64                          | 614M06640              | \$152.00                      | 2614CD   | S508<br>CW18                      | W4895              | B1003   |       |
|   |                 |                               | 67.00        |                |  | 614M06700                         | 2638CD                 | \$42.68                       | \$16.96  |                                   |                    |         |       |
|   |                 |                               | 67.50        |                |  | 614M06750                         | 2658CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.00        |                |  | 614M06800                         | 2677CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.50        |                |  | 614M06850                         | 2697CD                 |                               |  |                                   |                    |         |       |
| <b>CR250R</b><br>Pro-Lite®<br>Nikasil Bore                              | 1990-91         | 66.4<br>x<br>72               | 66.40        |                | PK1248   | \$211.64                          | 614M06640              | \$152.00                      | 2614CD   | S508<br>CW18                      | W5271              | B1003   |       |
|   |                 |                               | 67.00        |                |  | 614M06700                         | 2638CD                 | \$42.68                       | \$16.96  |                                   |                    |         |       |
|   |                 |                               | 67.50        |                |  | 614M06750                         | 2658CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.00        |                |  | 614M06800                         | 2677CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.50        |                |  | 614M06850                         | 2697CD                 |                               |  |                                   |                    |         |       |
| <b>CR250R</b><br>Pro-Lite®<br>Nikasil Bore                              | 1992-96         | 66.4<br>x<br>72               | 66.40        |                | PK1128<br>PK1129                               | \$208.86                          | 614M06640              | \$152.00                      | 2614CD   | S508<br>CW18                      | W5319              | B1003   |       |
|   |                 |                               | 67.00        |                |  | 614M06700                         | 2638CD                 | \$39.90                       | \$16.96  |                                   |                    |         |       |
|   |                 |                               | 68.50        |                |  | 614M06750                         | 2658CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.00        |                |  | 614M06800                         | 2677CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.50        |                |  | 614M06850                         | 2697CD                 |                               |  |                                   |                    |         |       |
| <b>CR250R</b><br>Pro-Lite®<br>Nikasil Bore                              | 1997-01         | 66.4<br>x<br>72               | 66.40        |                | PK1168<br>PK1169<br>PK1170<br>PK1171<br>PK1172 | \$208.86                          | 702M06640              | \$152.00                      | 2614CD   | S508<br>CW18                      | W5319              | B1003   |       |
|   |                 |                               | 67.00        |                |  | 702M06700                         | 2638CD                 | \$39.90                       | \$16.96  |                                   |                    |         |       |
|   |                 |                               | 67.50        |                |  | 702M06750                         | 2658CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.00        |                |  | 702M06800                         | 2677CD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 68.50        |                |  | 702M06850                         | 2697CD                 |                               |  |                                   |                    |         |       |
| <b>CR250R</b><br>Single Ring  | 1997-01         | 66.4<br>x<br>72               | 66.40        |                | PK1594   | \$208.86                          | 768M06640              | \$152.00                      | 2614CS   | S508<br>CW18                      | W5319              | B1003   |       |
|   |                 |                               |              |                |  |                                   |                        | \$39.90                       | \$16.96  |                                   |                    |         |       |
| <b>CR250R</b><br>Pro-Lite®<br>Nikasil Bore                              | 2002-04         | 66.4<br>x<br>72               | 66.40        |                | PK1195<br>PK1196<br>PK1197                     | \$218.70                          | 801M06640              | \$152.00                      | 2614CD   | S508<br>CW18                      | 66.4-67.5mm        | 68.5mm  | B1003 |
|   |                 |                               | 67.50        |                |  | 801M06750                         | 2658CD                 | W5982                         | W6157  |                                   | \$16.96            |         |       |
|   |                 |                               | 68.50        |                |  | 801M06850                         | 2697CD                 | \$49.34                       | \$49.34  |                                   |                    |         |       |
| <b>CR250R</b><br>Single Ring  | 2002-04         | 64.4<br>x<br>72               | 66.40        |                |  |                                   | 802M06640              | \$182.00                      | 2614CS   | S508<br>CW18                      | W5982              | B1003   |       |
|   |                 |                               |              |                |  |                                   |                        | \$49.34                       | \$16.96  |                                   |                    |         |       |
| <b>CR250R</b><br>GP Style<br>Electra Coated<br>ArmorGlide® skirt coated | 2005-07         | 66.4<br>x<br>72               | 66.40        |                | PK1381   | \$261.87                          | 860M06640              | \$192.00                      | 2614CSA  | S508<br>CW18                      | W6351              | B1003   |       |
|   |                 |                               |              |                |  |                                   |                        | Titanium<br>nitride<br>coated | \$52.91  |                                   | \$16.96            |         |       |
| <b>CR480R</b><br><b>CR500</b><br>Armor Glide® Skirt Coating             | 1982-83<br>1984 | 89<br>x<br>76                 | 89.00        |                | PK1583<br>PK1584                               | \$241.00                          | 871M08900              | \$192.00                      | 3503KD   | S512<br>CW20                      | W6646              | B1004   |       |
|   |                 |                               | 89.50        |                |  | 871M08950                         | 3520KD                 | \$49.02                       | \$19.22  |                                   |                    |         |       |
|   |                 |                               | 90.00        |                |  | 871M09000                         | 3544KD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 90.50        |                |  | 871M09050                         | 3564KD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 91.00        |                |  | 871M09100                         | 3584KD                 |                               |  |                                   |                    |         |       |
| <b>CR500</b><br>Armor Glide® Skirt Coating                              | 1985-88         | 89<br>x<br>79                 | 89.00        |                | PK1477<br>PK1479                               | \$235.90                          | 871M08900              | \$192.00                      | 3503KD   | S512<br>CW20                      | W4896              | B1004   |       |
|   |                 |                               | 89.50        |                |  | 871M08950                         | 3520KD                 | \$43.90                       | \$19.22  |                                   |                    |         |       |
|   |                 |                               | 90.00        |                |  | 871M09000                         | 3544KD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 90.50        |                |  | 871M09050                         | 3564KD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 91.00        |                |  | 871M09100                         | 3584KD                 |                               |  |                                   |                    |         |       |
| <b>CR500</b><br>Armor Glide® Skirt Coating                              | 1989-01         | 89<br>x<br>79                 | 89.00        |                | PK1486<br>PK1488<br>PK1490<br>PK1491<br>PK1492 | \$238.99                          | 871M08900              | \$192.00                      | 3503KD   | S512<br>CW20                      | W5223              | B1004   |       |
|   |                 |                               | 89.50        |                |  | 871M08950                         | 3520KD                 | \$46.99                       | \$19.22  |                                   |                    |         |       |
|   |                 |                               | 90.00        |                |  | 871M09000                         | 3544KD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 90.50        |                |  | 871M09050                         | 3564KD                 |                               |  |                                   |                    |         |       |
|   |                 |                               | 91.00        |                |  | 871M09100                         | 3584KD                 |                               |  |                                   |                    |         |       |

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.  
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

| Motorcycle • 4-Stroke  |                    |                         |   |                                      |                      |  |                      |  |                      |                             |  |
|--|--------------------|-------------------------|---|--------------------------------------|----------------------|--|----------------------|--|----------------------|-----------------------------|--|
| Model  | Years              | Std. Bore x Stroke (mm) | Bore (mm)                                 | Top End Kit                          | Price Per Kit        | Piston (rings, pin & clips)  | Price Per Piston     | Repl. Ring Set                                 | Repl. Pin & Clips    | Complete Top End Gasket Kit |  |
| <b>Honda</b>   |                    |                         |   |                                      |                      |  |                      |  |                      |                             |  |
| <b>Z50R</b><br>11:1 Comp.  | 1982-87            | 39<br>x<br>41.4         | 39.00<br>39.50<br>40.50<br>41.00          |                                      |                      | 4828M03900<br>4828M03950<br>4828M04050<br>4828M04100               | \$92.00<br>\$102.00  | 3900XZ<br>3950XZ<br>4050XZ<br>4100XZ           | S671<br>CW13         | 39mm<br>W6159<br>\$29.86    | 39.5-41mm<br>W6160<br>\$25.97            |
| <b>XR50</b><br><b>CRF50F</b><br>11:1 Comp.   | 1988-08<br>2004-13 | 39<br>x<br>41.4         | 39.00<br>39.50<br>40.00<br>40.50<br>41.00 | PK1854<br>PK1855                     | \$116.13<br>\$112.24 | 4798M03900<br>4798M03950<br>4798M04000<br>4798M04050<br>4798M04100 | \$92.00<br>\$102.00  | 3900XZ<br>3950XZ<br>4000XZ<br>4050XZ<br>4100XZ | S671<br>CW13<br>CW13 | 39mm<br>W6159<br>\$29.86    | 39.5-41mm<br>W6160<br>\$25.97<br>\$25.97 |
| <b>XR70</b><br><b>CRF70F</b><br>10.5:1 Comp.   | 1997-03<br>2004-12 | 47<br>x<br>41.4         | 47.00<br>47.50<br>48.00<br>48.50          | PK1729<br>PK1730<br>PK1731           | \$131.58             | 4880M04700<br>4880M04750<br>4880M04800<br>*4880M04850              | \$112.00<br>B.O.D.   | 1850XE<br>1870XE<br>1890XE<br>1909XE           | S592<br>CW13         | W6364<br>1997-08<br>\$27.20 |  |
| <b>XR80</b><br>9.7:1 Comp.   | 1979-91            | 47.5<br>x<br>45         | 48.00<br>48.50<br>49.00<br>49.50          | PK1277<br>PK1278<br>PK1279<br>PK1280 | \$140.77<br>\$152.42 | 4665M04800<br>4665M04850<br>4665M04900<br>4665M04950               | \$128.00<br>\$138.00 | 1890XE<br>1909XE<br>1929XE<br>1949XE           | S592<br>CW13         | W5732<br>\$24.16            |  |
| <b>XR80</b><br><b>CRF80F</b><br>9.7:1 Comp.  | 1992-03<br>2004-13 | 47.5<br>x<br>45         | 48.00<br>48.50<br>49.00<br>49.50          | PK1225<br>PK1226<br>PK1227<br>PK1228 | \$141.90<br>\$153.55 | 4665M04800<br>4665M04850<br>4665M04900<br>4665M04950               | \$128.00<br>\$138.00 | 1890XE<br>1909XE<br>1929XE<br>1949XE           | S592<br>CW13         | W5748<br>2004-08<br>\$25.29 |  |
| <b>XR100</b><br><b>XR100R</b><br>9.4:1 Comp.<br><i>Cyl. boring req'd for oversizes</i>                                 | 1981-84<br>1985-91 | 53<br>x<br>45           | 53.50<br>54.00<br>54.50<br>55.00          | PK1273<br>PK1274<br>PK1275<br>PK1276 | \$143.63<br>\$155.28 | 4666M05350<br>4666M05400<br>4666M05450<br>4666M05500               | \$128.00<br>\$138.00 | 2106XE<br>2126XE<br>2146XE<br>2165XE           | S593<br>CW14         | W5733<br>\$27.02            |  |
| <b>XR100</b><br><b>CRF100F</b><br>12:1 Comp.<br><i>58mm Big Bore - Cylinder sleeving required</i>                      | 1985-03<br>2004-13 | 58<br>x<br>45           | 58.00                                     |                                      |                      | 4773M05800   | \$138.00             | 2283XE   | S485<br>CW14         | W6155<br>1985-91<br>\$29.86 | W6137<br>1992-08                         |
| <b>XR100</b><br><b>CRF100F</b><br>9.4:1 Comp.  | 1992-03<br>2004-13 | 53<br>x<br>45           | 53.50<br>54.00<br>54.50<br>55.00          | PK1229<br>PK1230<br>PK1232           | \$180.25<br>\$191.90 | 4666M05350<br>4666M05400<br>4666M05450<br>4666M05500               | \$128.00<br>\$138.00 | 2106XE<br>2126XE<br>2146XE<br>2165XE           | S593<br>CW14         | W5749<br>1992-08<br>\$63.64 |  |
| <b>CRF110F</b><br>10.25:1 Comp.<br>ArmorGlide® skirt coat  | 2013-15            | 50<br>x<br>55.6         | 50.00                                     |                                      |                      | 40083M05000  | \$128.00             | 1969XE   | S592<br>CW13         |                             |  |
| <b>CRF110F</b><br>11:1 Comp.<br>ArmorGlide® skirt coat   | 2013-15            | 50<br>x<br>55.6         | 52.00                                     |                                      |                      | 40098M05200  | \$138.00             | 2047XE   | S592<br>CW13         |                             |  |
| <b>CRF125F</b><br>10:1 Comp.<br>ArmorGlide® skirt coat   | 2014-15            | 52.4<br>x<br>57.9       | 53.50                                     |                                      |                      | 40118M05350  | \$128.00             | 2106XE   | S538<br>CW12         |                             |  |
| <b>CRF150F</b> <b>NEW!</b><br>12:1 High Comp.<br>ArmorGlide® skirt coat  | 2003-15            | 57.3<br>x<br>57.8       | 57.50<br>58.00<br>58.50                   |                                      |                      | 40132M05750<br>40132M05800<br>40132M05850                          | \$128.00             | 2264XE<br>2283XE<br>2303XE                     | S588<br>CW14         |                             |  |
| <b>CRF150R</b><br>11.7:1 Comp.<br><i>Cyl. boring &amp; replating req'd for oversizes</i>                               | 2007-09            | 66<br>x<br>43.7         | 66.00<br>68.00                            | PK1427<br>PK1428                     | \$244.76<br>\$260.25 | 4915M06600<br>4915M06800   | \$164.00<br>\$184.00 | 6600YF<br>2677XA                               | S737<br>CW14         | 66mm<br>W6589<br>\$89.96    | 68mm<br>W6590                            |
| <b>CRF150R</b><br>66mm = 12.2:1 Comp.<br>68mm = 12.4:1 Comp.<br><i>Cyl. boring &amp; replating req'd for oversizes</i> | 2007-09            | 66<br>x<br>43.7         | 66.00<br>68.00                            | PK1429<br>PK1430                     | \$277.28<br>\$277.28 | 4924M06600<br>4924M06800   | \$184.00<br>\$220.00 | 6600YF<br>2677XA                               | S737<br>CW14         | 66mm<br>W6589<br>\$89.96    | 68mm<br>W6590                            |
| <b>CRF150R</b> <b>Racers Choice</b><br>12.4:1 High Comp.<br>ArmorPlating™<br>ArmorGlide® skirt coat                    | 2007-09            | 66<br>x<br>43.7         | 66.00                                     |                                      |                      | RC818M06600  | \$282.00             | 6600YFA<br><i>Titanium nitride coated</i>      | S737<br>CW14         | W6589<br>\$89.96            |  |
| <b>CRF150R</b><br>11.7:1 Comp.   | 2012-15            | 66<br>x<br>43.7         | 66.00                                     |                                      |                      | 40065M06600  | \$164.00             | 6600YF   | S737<br>CW14         | W6589<br>\$89.96            |  |

\*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.

# Motorcycle • 4-Stroke



Swag

Electronics

Fuel Management

Crankshafts

Valves Train

Clutch

**Top End:**

Aprilia

Arctic Cat

BMW

Cagiva

Can-Am

Ducati

Gas Gas

GM Speedway

**Honda**

Husaberg

Husqvarna

Jawa

Indian

Kawasaki

KTM

Polini

Polaris

Rotax, ATK

Suzuki

Triumph

VOR

Yamaha

PWC

Sleeves

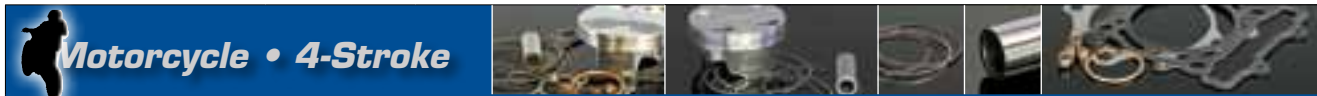
Rings

Accessories

| Model   | Years               | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Top End<br>Kit | Price<br>Per Kit | Piston<br>(rings, pin<br>& clips) | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit |
|---|---------------------|-------------------------------|--------------|----------------|------------------|-----------------------------------|------------------------|-------------------|-------------------------|-----------------------------------|
| <b>Honda</b>  |                     |                               |              |                |                  |                                   |                        |                   |                         |                                   |
| XR/XL185 + .100 Big bore<br>10:1 Comp.  | 1986-91             | 65.5                          | 65.50        | PK1120         | \$170.70         | 4156M06550                        | \$138.00               | 2579XC            | S522                    | W5660                             |
|   |                     | x                             | 66.00        | PK1121         |                  | 4156M06600                        |                        | 2598XC            |                         | \$29.86                           |
|   |                     | 57.8                          | 66.50        | PK1122         | \$184.78         | 4156M06650                        |                        | 2618XC            | CW15                    |                                   |
|   |                     |                               | 67.00        | PK1123         |                  | 4156M06700                        | \$152.00               | 2638XC            |                         |                                   |
| XR/XL185 + .100 Big bore<br>10:1 Comp.  | 1992-02             | 65.5                          | 65.50        | PK1124         | \$170.70         | 4156M06550                        | \$138.00               | 2579XC            | S522                    | W5661                             |
|   |                     | x                             | 66.00        | PK1125         |                  | 4156M06600                        |                        | 2598XC            |                         | \$29.86                           |
|   |                     | 57.8                          | 66.50        | PK1126         | \$184.78         | 4156M06650                        |                        | 2618XC            | CW15                    |                                   |
|   |                     |                               | 67.00        | PK1127         |                  | 4156M06700                        | \$152.00               | 2638XC            |                         |                                   |
| XR200<br>10:1 Comp.   | 1980-83,<br>1992-02 | 65.5                          | 65.50        | PK1116         | \$170.70         | 4156M06550                        | \$138.00               | 2579XC            | S522                    | W5659                             |
|   |                     | x                             | 66.00        | PK1117         |                  | 4156M06600                        |                        | 2598XC            |                         | W5661                             |
|   |                     | 57.8                          | 66.50        | PK1118         | \$184.78         | 4156M06650                        |                        | 2618XC            | CW15                    | 1980-83                           |
|   |                     |                               | 67.00        |                |                  | 4156M06700                        | \$152.00               | 2638XC            |                         | 1992-02                           |
|   |                     |                               |              |                |                  |                                   |                        |                   |                         | \$29.86                           |
| CRF230F<br>11:1 Comp.   | 2003-15             | 65.5<br>x<br>66.2             | 65.50        |                |                  | 4816M06550                        | \$138.00               | 25787XA           | S632                    |                                   |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW15                    |                                   |
| XL250<br>XR250<br>10:1 Comp.  | 1979-83             | 74                            | 74.00        |                |                  | 4171M07400                        | \$162.00               | 2913XC            | S376                    |                                   |
|   |                     | x                             | 74.50        |                |                  | 4171M07450                        |                        | 2933XC            |                         |                                   |
|   |                     | 57.8                          | 75.00        |                |                  | 4171M07500                        |                        | 2953XC            | CW19                    |                                   |
|   |                     |                               | 75.50        |                |                  | 4171M07550                        | \$182.00               | 2973XC            |                         |                                   |
|   |                     |                               | 76.00        |                |                  | 4171M07600                        |                        | 2992XC            |                         |                                   |
| XR250<br>XL250 Radial Head<br>10.5:1 Comp.  | 1984-85<br>1984-87  | 75                            | 75.00        |                |                  | 4329M07500                        | \$162.00               | 2953XG            | S523                    |                                   |
|   |                     | x                             | 75.50        |                |                  | 4329M07550                        |                        | 2973XG            |                         |                                   |
|   |                     | 56.5                          | 76.00        |                |                  | 4329M07600                        |                        | 2992XG            | CW17                    |                                   |
| XR250<br>XR250L<br>10.5:1 Comp.   | 1986-04<br>1991-96  | 73                            | 73.00        | PK1219         | \$204.15         | 4466M07300                        | \$162.00               | 2874XC            | S533                    | 73-74mm                           |
|   |                     | x                             | 73.50        | PK1220         |                  | 4466M07350                        |                        | 2894XC            |                         | W5424                             |
|   |                     | 59.5                          | 74.00        | PK1221         |                  | 4466M07400                        |                        | 2913XC            | S523                    | 75-78mm                           |
|   |                     |                               | 75.50        |                |                  | 4466M07550                        | \$182.00               | 2973XC            |                         | 77-78mm                           |
|   |                     |                               | 77.00        |                |                  | 4466M07700                        |                        | 3032XC            |                         |                                   |
|   |                     |                               | 78.00        | PK1224         |                  | 4466M07800                        |                        | 3071XC            | CW17                    |                                   |
| CRF250L 249.6cc<br>11.5:1 Comp.<br>ArmorGlide® skirt coat                               | 2013-14             | 76<br>x<br>55                 | 76.00        |                |                  | 40069M07600                       | \$190.00               | 2992XG            | S688                    | W6927                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW17                    | \$56.95                           |
| CRF250L 263cc<br>11.5:1 Comp.<br>ArmorGlide® skirt coat<br>Sleeving req'd for oversizes | 2013-14             | 78<br>x<br>55                 | 78.00        |                |                  | 40069M07800                       | \$190.00               | 3071XG            | S688                    | W6927                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW17                    | \$56.95                           |
| CRF250L 283.5cc<br>12:1 Comp.<br>ArmorGlide® skirt coat<br>Sleeving req'd for oversizes | 2013-14             | 78<br>x<br>55                 | 81.00        |                |                  | 40070M08100                       | \$230.00               | 3089XG            | S688                    | W6927                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW17                    | \$56.95                           |
| CRF250X<br>12.9:1 Stock Comp.<br>ArmorGlide® skirt coat                                 | 2004-15             | 78<br>x<br>52.2               | 78.00        | PK1236         | \$266.55         | 4829M07800                        | \$184.00               | 7800YB            | S686                    | W6239                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW16                    | \$82.55                           |
| CRF250X<br>13.5:1 High Comp.<br>ArmorGlide® skirt coat                                  | 2004-15             | 78<br>x<br>52.2               | 78.00        | PK1240         | \$302.55         | 4852M07800                        | \$220.00               | 7800YB            | S686                    | W6239                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW16                    | \$82.55                           |
| CRF250R<br>12.9:1 Stock Comp.<br>ArmorGlide® skirt coat                                 | 2004-07             | 78<br>x<br>52.2               | 78.00        | PK1236         | \$266.55         | 4829M07800                        | \$184.00               | 7800YB            | S686                    | W6239                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW16                    | \$82.55                           |
| CRF250R<br>13.5:1 High Comp.<br>ArmorGlide® skirt coat                                  | 2004-07             | 78<br>x<br>52.2               | 78.00        | PK1240         | \$302.55         | 4852M07800                        | \$220.00               | 7800YB            | S686                    | W6239                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW16                    | \$82.55                           |
| CRF250R<br>13.1:1 Stock Comp.<br>ArmorGlide® skirt coat                                 | 2008-09             | 78<br>x<br>52.2               | 78.00        | PK1858         | \$266.55         | 4949M07800                        | \$184.00               | 7800YB            | S686                    | W6239                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW16                    | \$82.55                           |
| CRF250R<br>13.6:1 High Comp.<br>ArmorGlide® skirt coat                                  | 2008-09             | 78<br>x<br>52.2               | 78.00        | PK1859         | \$302.55         | 4972M07800                        | \$220.00               | 7800YB            | S686                    | W6239                             |
|   |                     |                               |              |                |                  |                                   |                        |                   | CW16                    | 2008<br>\$82.55                   |

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.  
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



| Model   | Years   | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm)                              | Top End<br>Kit                                 | Price<br>Per Kit             | Piston<br>(rings, pin<br>& clips)                                  | Price<br>Per<br>Piston       | Repl.<br>Ring Set                              | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit                              |
|---|---------|-------------------------------|---|--|------------------------------|--|------------------------------|--|-------------------------|--|
| <b>Honda</b>  |         |                               |   |  |                              |  |                              |  |                         |  |
| <b>CRF250R</b> <small>Racers Choice</small><br>14:1 High Comp.<br>Boxed forging<br>ArmorPlating™<br>DLC coated pin<br>ArmorGlide® skirt coat                                      | 2008-09 | 78<br>x<br>52.2               | 78.00                                     |  |                              | RC854M07800  | \$282.00                     | 7800YBA<br><br><i>Titanium nitride coated</i>  | S686C<br><br>CW16       | W6239<br>\$82.55   |
| <b>CRF250R</b><br><b>CRF250X</b><br>13.5:1 Comp.<br><b>Big Bore Cylinder required</b><br>ArmorGlide® skirt coat   | 2004-09 | 78<br>x<br>52.2               | 82.00                                     |  |                              | 4984M08200   | \$220.00                     | 3228ZG   | S677<br><br>CW16        | W6674<br>\$84.62   |
| <b>CRF250R</b><br>13.2:1 Stock Comp.<br>ArmorGlide® skirt coat  | 2010-13 | 76.8<br>x<br>53.8             | 76.80                                     | PK1874   | \$235.63                     | 40003M07680  | \$184.00                     | 7680MC   | S686<br><br>CW16        | W6805<br>\$51.63   |
| <b>CRF250R</b><br>14.2:1 High Comp.<br>ArmorGlide® skirt coat   | 2010-13 | 76.8<br>x<br>53.8             | 76.80                                     | PK1875   | \$289.64                     | 40004M07680  | \$220.00                     | 7680MC   | S686<br><br>CW16        | W6805<br>\$51.63   |
| <b>CRF250R</b><br>13.5:1 High Comp.<br><b>264cc Big Bore</b><br>ArmorGlide® skirt coat<br><i>Cyl. boring and replating req'd</i>  | 2010-13 | 76.8<br>x<br>53.8             | 79.00                                     |  |                              | 40011M07900  | \$230.00                     | 7900YBX  | S686<br><br>CW16        | W6882<br>\$51.63   |
| <b>CRF250R</b> <small>Racers Choice</small><br>14.5:1 High Comp.<br>Boxed forging<br>ArmorPlating™<br>DLC coated pin<br>ArmorGlide® skirt coat                                    | 2010-15 | 76.8<br>x<br>53.8             | 76.80                                     |  |                              | RC878M07680  | \$282.00                     | 7680MCA<br><br><i>Titanium nitride coated</i>  | S686C<br><br>CW16       | W6805<br>\$51.63   |
| <b>CRF250R</b><br>+2mm Long Rod conversion<br>Maximum compression<br>Boxed forging<br>ArmorPlating™<br>ArmorGlide® skirt coat   | 2010-15 | 76.8<br>x<br>53.8             | 76.80                                     |  |                              | 40120M07680  | \$282.00                     | 7680MCA<br><br><i>Titanium nitride coated</i>  | TBA<br><br>CW15         | W6805<br>\$51.63   |
| <b>CRF250R</b><br>13.5:1 Stock Comp.<br>ArmorGlide® skirt coat  | 2014-15 | 76.8<br>x<br>53.8             | 76.80                                     | PK1892   | \$235.63                     | 40114M07680  | \$184.00                     | 7680MC   | S686<br><br>CW16        | W6805<br>\$51.63   |
| <b>CRF250R</b> <small>NEW!</small><br>14:1 High Comp.<br>ArmorGlide® skirt coat   | 2014-15 | 76.8<br>x<br>53.8             | 76.80                                     | PK1913   | \$271.63                     | 40129M07680  | \$220.00                     | 7680MC   | S686<br><br>CW16        | W6805<br>\$51.63   |
| <b>XR350</b><br>Radial Head<br>10:1 Comp.<br><i>Will not fit XL models</i>  | 1983-84 | 84<br>x<br>61.3               | 84.00<br>84.50<br>85.00                   |  |                              | 4286M08400<br>4286M08450<br>4286M08500                             | \$152.00                     | 3307XC<br>3327XC<br>3347XC                     | S529<br><br>CW21        |  |
| <b>XR400</b><br>10:1 Comp.  | 1996-04 | 85<br>x<br>70                 | 85.00<br>85.50<br>86.00<br>87.00<br>88.00 | PK1031<br>PK1032<br>PK1033<br>PK1034<br>PK1035 | \$246.90<br><br><br>\$270.93 | 4606M08500<br>4606M08550<br>4606M08600<br>4606M08700<br>4606M08800 | \$162.00<br><br><br>\$182.00 | 3347XC<br>8550XX<br>3386XC<br>3425XC<br>3465XC | S520<br><br>CW20        | 85-86mm<br>W5514<br>\$80.96<br><br>87-88mm<br>W5942<br>\$89.06 |
| <b>XR400</b><br>11:1 High Comp.   | 1996-04 | 85<br>x<br>70                 | 85.00<br>85.50<br>86.00<br>87.00<br>88.00 | PK1036<br>PK1037<br>PK1038<br>PK1039<br>PK1040 | \$264.57<br><br><br>\$291.05 | 4628M08500<br>4628M08550<br>4628M08600<br>4628M08700<br>4628M08800 | \$182.00<br><br><br>\$202.00 | 3347XC<br>8550XX<br>3386XC<br>3425XC<br>3465XC | S520<br><br>CW20        | 85-86mm<br>W5514<br>\$80.96<br><br>87-88mm<br>W5942<br>\$89.06 |
| <b>XR400</b><br>440 Overbore<br>11:1 Comp.<br><i>Cylinder sleeving required</i>   | 1996-04 | 85<br>x<br>70                 | 89.00                                     | PK1041   | \$280.53                     | 4667M08900   | \$202.00                     | 3504XC   | S553<br><br>CW20        | W5942<br>\$89.06   |
| <b>XR400</b><br><b>440cc Big Bore Kit</b><br>12.5:1 High Comp.<br>Cylinder sleeving required.<br>• CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & sleeves. | 1996-04 | 85<br>x<br>70                 | 89.00                                     | CK140  | \$378.39                     | 4794M08900   | \$202.00                     | 8900XX   | S553<br><br>CW20        | W5942<br>\$89.06   |

# Motorcycle • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories





| Model   | Years   | Std. Bore x Stroke (mm) | Bore (mm)               | Top End Kit            | Price Per Kit | Piston (rings, pin & clips)             | Price Per Piston               | Repl. Ring Set                            | Repl. Pin & Clips | Complete Top End Gasket Kit                                |
|---|---------|-------------------------|-------------------------|------------------------|---------------|---|--------------------------------|---|-------------------|--|
| <b>Honda</b>  |         |                         |                         |                        |               |   |                                |   |                   |  |
| <b>CRF450R</b><br>11.5:1 Stock Comp.<br>ArmorGlide® skirt coat  | 2002-03 | 96 x 62.1               | 96.00                   | PK1355                 | \$279.15      | 4753M09600                              | \$190.00                       | 9600ZV                                    | S660<br>CW19      | W5974<br>\$89.15   |
| <b>CRF450R</b><br>12:1 Comp. (Std. for 2004)<br>ArmorGlide® skirt coat  | 2002-08 | 96 x 62.1               | 96.00                   | PK1365                 | \$285.65      | 4820M09600                              | \$196.00                       | 9600ZV                                    | S660<br>CW19      | W5974<br>\$89.15   |
| <b>CRF450R</b><br>12.5:1<br>ArmorGlide® skirt coat  | 2002-08 | 96 x 62.1               | 96.00<br>98.00<br>99.00 | PK1233                 | \$311.15      | 4755M09600<br>4755M09800<br>*4755M09900 | \$222.00<br>\$222.00<br>B.O.D. | 9600ZV<br>9800ZV<br>9900ZV                | S660<br>CW19      | 96mm W5974<br>98-99mm W5975<br>\$89.15<br>\$95.38          |
| <b>CRF450R</b><br>13:1 High Comp.<br>ArmorGlide® skirt coat   | 2002-08 | 96 x 62.1               | 96.00                   | PK1367<br>2002-06 only | \$311.15      | 4822M09600                              | \$222.00                       | 9600ZV                                    | S660<br>CW19      | W5974<br>2002-06<br>\$89.15<br>W6669<br>2007-08<br>\$83.64 |
| <b>CRF450R</b><br>13.5:1 High Comp.<br>ArmorGlide® skirt coat   | 2002-08 | 96 x 62.1               | 96.00                   | PK1388<br>2002-06 only | \$311.15      | 4823M09600                              | \$222.00                       | 9600ZV                                    | S660<br>CW19      | W5974<br>2002-06<br>\$89.15<br>W6669<br>2007-08<br>\$83.64 |
| <b>CRF450R</b> <small>MEMBER OF RACERS CHALLENGE</small><br>13.5:1 High Comp.<br>Boxed forging<br>ArmorPlating™<br>DLC coated pin<br>ArmorGlide® skirt coat | 2002-08 | 96 x 62.1               | 96.00                   |                        |               | RC813M09600                             | \$282.00                       | 9600ZVA<br><i>Titanium nitride coated</i> | S660C<br>CW19     | W5974<br>2002-06<br>\$89.15<br>W6669<br>2007-08<br>\$83.64 |
| <b>CRF450R</b><br>12.5:1 Comp.<br>ArmorGlide® skirt coat  | 2002-08 | 96 x 62.1               | 101.00                  |                        |               | 4890M10100                              | \$250.00                       | 10100ZS                                   | S660<br>CW19      | W6345<br>\$78.99   |
| <b>CRF450R</b><br>12.5:1 Stock Comp.<br>ArmorGlide® skirt coat  | 2009-12 | 96 x 62.1               | 96.00                   | PK1866                 | \$279.64      | 4978M09600                              | \$196.00                       | 9600ZV                                    | S682<br>CW19      | W6658<br>\$83.64   |
| <b>CRF450R</b><br>13:1 High Comp.<br>ArmorGlide® skirt coat   | 2009-12 | 96 x 62.1               | 96.00                   | PK1867                 | \$305.64      | 4979M09600                              | \$222.00                       | 9600ZV                                    | S682<br>CW19      | W6658<br>\$83.64   |
| <b>CRF450R</b> <small>MEMBER OF RACERS CHALLENGE</small><br>13.5:1 High Comp.<br>Boxed forging<br>ArmorPlating™<br>DLC coated pin<br>ArmorGlide® skirt coat | 2009-15 | 96 x 62.1               | 96.00                   |                        |               | RC877M09600                             | \$282.00                       | 9600ZVA<br><i>Titanium nitride coated</i> | S682C<br>CW19     | W6658<br>\$83.64   |
| <b>CRF450R</b> <small>MEMBER OF RACERS CHALLENGE</small><br>14:1 High Comp.<br>Boxed forging<br>ArmorPlating™<br>DLC coated pin<br>ArmorGlide® skirt coat   | 2009-15 | 96 x 62.1               | 96.00                   |                        |               | RC883M09600                             | \$282.00                       | 9600ZVA<br><i>Titanium nitride coated</i> | S682C<br>CW19     | W6658<br>\$83.64   |
| <b>CRF450R</b><br>12.5:1 Stock Compr.<br>ArmorGlide® skirt coat   | 2013-15 | 96 x 62.1               | 96.00                   | PK1887                 | \$305.64      | 40089M09600                             | \$196.00                       | 9600ZV                                    | S682<br>CW19      | W6658<br>\$83.64   |
| <b>CRF450R</b><br>13:1 High Comp.<br>ArmorGlide® skirt coat   | 2013-15 | 96 x 62.1               | 96.00                   | PK1888                 | \$305.64      | 40095M09600                             | \$222.00                       | 9600ZV                                    | S682<br>CW19      | W6658<br>\$83.64   |
| <b>CRF450X</b><br>11.5:1 Stock Comp.<br>ArmorGlide® skirt coat  | 2005-06 | 96 x 62.1               | 96.00                   | PK1356                 | \$278.65      | 4753M09600                              | \$190.00                       | 9600ZV                                    | S660<br>CW19      | W6445<br>\$88.65   |
| <b>CRF450X</b><br>12:1 Comp.<br>ArmorGlide® skirt coat  | 2005-15 | 96 x 62.1               | 96.00                   | PK1366                 | \$285.15      | 4820M09600                              | \$196.00                       | 9600ZV                                    | S660<br>CW19      | W6445<br>2005-08<br>\$88.65                                |

\*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

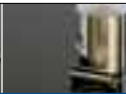
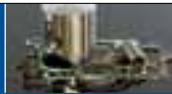


| Motorcycle • 4-Stroke  |                    |     |   |   |                      |  |                             |  |                         |                                      |                             |  |
|--|--------------------|--|---|---|----------------------|--|-----------------------------|--|-------------------------|--------------------------------------|-----------------------------|--|
| Model  | Years              | Std. Bore<br>x Stroke<br>(mm)  | Bore<br>(mm)                              | Top End<br>Kit                                  | Price<br>Per Kit     | Piston<br>(rings, pin<br>& clips)                                  | Price<br>Per<br>Piston      | Repl.<br>Ring Set                              | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit    |                             |  |
| <b>Honda</b>   |                    |  |   |   |                      |  |                             |  |                         |                                      |                             |  |
| <b>CRF450X</b><br>12.5:1 High Comp.<br>ArmorGlide® skirt coat  | 2005-15            | 96<br>x<br>62.1  | 96.00<br>98.00<br>99.00                   | <b>PK1352</b>                                   | \$307.38             | 4755M09600<br>4755M09800<br>*4755M09900                            | \$222.00<br>B.O.D.          | 9600ZV<br>9800ZV<br>9900ZV                     | S660<br>CW19            | 97mm<br>W6445<br>\$88.65             | 99mm<br>W6446<br>\$92.40    |  |
| <b>CRF450X</b><br>13:1 High Comp.<br>ArmorGlide® skirt coat  | 2005-15            | 96<br>x<br>62.1  | 96.00                                     | <b>PK1368</b>                                   | \$310.65             | 4822M09600   | \$222.00                    | 9600ZV   | S660<br>CW19            | W6445<br>\$88.65                     |                             |  |
| <b>CRF450X</b><br>13.5:1 High Comp.<br>ArmorGlide® skirt coat  | 2005-15            | 96<br>x<br>62.1  | 96.00                                     |   |                      | 4823M09600   | \$222.00                    | 9600ZV   | S660<br>CW19            | W6445<br>\$88.65                     |                             |  |
| <b>CRF450X</b><br><b>Big Bore Cylinder required</b><br>12.5:1 Comp.<br>ArmorGlide® skirt coat  | 2005-15            | 96<br>x<br>62.1  | 101.00                                    |   |                      | 4890M10100   | \$250.00                    | 10100ZS  | S660<br>CW19            | W6443<br>\$96.06                     |                             |  |
| <b>XR500</b><br><b>FT500</b><br>10.5:1 Comp.<br>Resleeving req'd for<br>95mm piston  | 1979-82<br>1982-84 | 89<br>x<br>80  | 89.00<br>89.50<br>90.00<br>90.93<br>95.00 |   |                      | 4117M08900<br>4117M08950<br>4117M09000<br>4117M09100<br>4117M09500 | \$196.00<br>\$222.00        | 3504XC<br>3524XC<br>3544XC<br>3580XC<br>3740XH | S527<br>CW21            | 89-91mm<br>W5426<br>\$32.73          | 95mm<br>W5427<br>\$35.57    |  |
| <b>XR500</b><br><b>FT500</b><br>12:1 Comp.   | 1979-82<br>1982-84 | 89<br>x<br>80  | 89.00<br>89.50<br>90.00                   |   |                      | 4163M08900<br>4163M08950<br>4163M09000                             | \$196.00                    | 3504XC<br>3524XC<br>3544XC                     | S527<br>CW21            | W5426<br>\$32.73                     |                             |  |
| <b>XR500</b><br>Radial Head<br>10.25:1 Comp.   | 1983-84            | 92<br>x<br>75  | 92.00<br>92.50<br>93.00                   |   |                      | 4330M09200<br>4330M09250<br>4330M09300                             | \$196.00                    | 3622XC<br>3642XC<br>3661XC                     | S419<br>CW22            | W5528<br>\$35.57                     |                             |  |
| <b>XL600</b><br>Radial Head<br>11:1 Comp.  | 1983-87            | 100<br>x<br>75   | 100.00<br>101.00<br>102.40                |   |                      | 4332M10000<br>4332M10100<br>4332M10241                             | \$196.00<br>\$222.00        | 3937XH<br>3977XH<br>4032GFX                    | S627<br>CW24            | W5428<br>\$35.57                     |                             |  |
| <b>XR600</b><br><b>XR600R</b><br>Radial Head<br>9:1 Comp.<br>1988-90 models - Nikasil Bore   | 1985-01            | 97<br>x<br>80  | 97.00<br>97.50<br>98.00<br>100.00         |   |                      | 4577M09700<br>4577M09750<br>*4577M09800<br>4577M10000              | \$196.00<br>BOD<br>\$222.00 | 3819XH<br>3839XH<br>3858XH<br>3937XH           | S627<br>CW24            | 97-98mm<br>W5429<br>1985-00          | 100mm<br>W5435<br>1985-00   |  |
| <b>XR600</b><br><b>XR600R</b><br>Radial Head<br>11:1 Comp.<br>1988-90 models - Nikasil Bore  | 1985-01            | 97<br>x<br>80  | 97.00<br>97.50<br>98.00<br>100.00         |   |                      | 4366M09700<br>4366M09750<br>4366M09800<br>4366M10000               | \$196.00<br>\$222.00        | 3819XH<br>3839XH<br>3858XH<br>3937XH           | S627<br>CW24            | 97-98mm<br>W5429<br>1985-00          | 100mm<br>W5435<br>1985-00   |  |
| <b>XR650C</b><br><b>XR650L</b><br>European Dominator, SLR650<br>8.7:1 Comp. (100-101mm)<br>9:1 Comp. (102.41mm)<br>Cyl. boring req'd for oversizes | 1993-99<br>1993-15 | 100<br>x<br>82   | 100.00<br>101.00<br>102.41                | <b>PK1742</b><br><b>PK1743</b><br><b>PK1744</b> | \$242.99<br>\$257.23 | 4562M10000<br>4562M10100<br>4562M10241                             | \$196.00<br>\$222.00        | 3937XH<br>10100XS<br>4032GFX                   | S627<br>CW24            | 100-101mm<br>W6231<br>\$41.48        | 102.4mm<br>W5430<br>\$35.57 |  |
| <b>XR650C</b><br><b>XR650L</b><br>10.5:1 High Comp.<br>ArmorGlide® skirt coat  | 1993-99<br>1993-15 | 100<br>x<br>82   | 100.00<br>101.00<br>102.41                |   |                      | 4989M10000<br>4989M10100<br>4989M10241                             | \$196.00<br>\$222.00        | 3937XS<br>10100XS<br>4032GFX                   | S627<br>CW24            | 100-101mm<br>W6231<br>\$41.48        | 102.4mm<br>W5430<br>\$35.57 |  |
| <b>XR650R</b><br>10:1 Stock Comp.<br>Will not fit XR650L   | 2000-07            | 100<br>x<br>82.6   | 100.00<br>102.40                          |   |                      | 4715M10000<br>4715M10240   | \$196.00<br>\$222.00        | 3937XS<br>4032GFX                              | S626<br>CW23            | 100mm<br>W5892<br>2000-05<br>\$42.68 | 102.4mm<br>W5891            |  |
| <b>XR650R</b><br>11:1 High Comp.<br>Will not fit XR650L  | 2000-07            | 100<br>x<br>82.6   | 100.00<br>102.40                          |   |                      | 4716M10000<br>4716M10240   | \$196.00<br>\$222.00        | 3937XS<br>4032GFX                              | S626<br>CW23            | 100mm<br>W5892<br>2000-05<br>\$42.68 | 102.4mm<br>W5891            |  |

\*Build On Demand item - Contact Wiseco for pricing, batch minimums, and lead times.



# ATV • 2-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

| Model   | Years           | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm)                                  | Top End<br>Kit | Price<br>Per Kit | Piston<br>(rings, pin<br>& clips) | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit | Top End<br>Bearing |      |         |         |
|---|-----------------|-------------------------------|---|----------------|------------------|-----------------------------------|------------------------|-------------------|-------------------------|-----------------------------------|--------------------|------|---------|---------|
| <b>Honda</b>  |                 |                               |   |                |                  |                                   |                        |                   |                         |                                   |                    |      |         |         |
| <b>FL250 Odyssey</b>  | 1977-84         | 70<br>x<br>64.4               | 70.00   |                |                  | 338M07000                         | \$162.00               | 2756CD            | S343                    | W5558                             | B1003              |      |         |         |
|   |                 |                               | 70.50   |                |                  | 338M07050                         |                        | 2776CD            |                         | \$28.43                           | \$16.96            |      |         |         |
|   |                 |                               | 71.00   |                |                  | 338M07100                         |                        | 2795CD            | CW18                    |                                   |                    |      |         |         |
|   |                 |                               | 71.50   |                |                  | 338M07150                         | \$182.00               | 2815CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 72.00   |                |                  | 338M07200                         |                        | 2835CD            |                         |                                   |                    |      |         |         |
| <b>ATC250R</b><br>Air Cooled<br>Three Wheeler                   | 1981-84         | 70<br>x<br>64.4               | 70.00   |                |                  | 431M07000                         | \$162.00               | 2756CD            | S343                    | W5048                             | B1003              |      |         |         |
|   |                 |                               | 70.25   |                |                  | 431M07025                         |                        | 2766CD            |                         | \$39.85                           | \$16.96            |      |         |         |
|   |                 |                               | 70.50   |                |                  | 431M07050                         |                        | 2776CD            | CW18                    |                                   |                    |      |         |         |
|   |                 |                               | 70.75   |                |                  | 431M07075                         |                        | 2786CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 71.00   |                |                  | 431M07100                         |                        | 2795CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 71.25   |                |                  | 431M07125                         | \$182.00               | 2805CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 71.50   |                |                  | 431M07150                         |                        | 2815CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 72.00   |                |                  | 431M07200                         |                        | 2835CD            |                         |                                   |                    |      |         |         |
| <b>ATC250R</b><br><b>TRX250R</b><br>Pro-Lite®<br>Liquid Cooled  | 1985-86<br>1986 | 66<br>x<br>72                 | 66.00   |                |                  | 526M06600                         | \$162.00               | 2598CD            | S511                    | 66-68mm 68.5-69.5mm               | B1003              |      |         |         |
|   |                 |                               | 66.25   |                |                  | 526M06625                         |                        | 2608CD            |                         | W5053 W5470                       | \$16.96            |      |         |         |
|   |                 |                               | 66.50   |                |                  | 526M06650                         |                        | 2618CD            | CW18                    |                                   | \$37.24            |      |         |         |
|   |                 |                               | 66.75   |                |                  | 526M06675                         |                        | 2628CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 67.00   |                |                  | 526M06700                         |                        | 2638CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 67.25   |                |                  | 526M06725                         | \$182.00               | 2648CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 67.50   |                |                  | 526M06750                         |                        | 2658CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 68.00   |                |                  | 526M06800                         |                        | 2677CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 68.50   |                |                  | 526M06850                         |                        | 2697CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 69.00   |                |                  | 526M06900                         |                        | 2717CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 69.50   |                |                  | 526M06950                         |                        | 2736CD            |                         |                                   |                    |      |         |         |
|   |                 |                               | <b>TRX250R</b><br>Pro-Lite®<br>Bridged Intake | 1987-89        | 66<br>x<br>72    | 66.00                             |                        |                   | 562M06600               | \$162.00                          | 2598CD             | S482 | W5053   | B1003   |
|   |                 |                               |   |                |                  | 66.25                             |                        |                   | 562M06625               |                                   | 2608CD             |      | \$37.24 | \$16.96 |
| 66.50   |                 |                               |   |                |                  | 562M06650                         |                        | 2618CD            | CW18                    |                                   |                    |      |         |         |
| 66.75   |                 |                               |   |                |                  | 562M06675                         |                        | 2628CD            |                         |                                   |                    |      |         |         |
| 67.00   |                 |                               |   |                |                  | 562M06700                         |                        | 2638CD            |                         |                                   |                    |      |         |         |
| 67.25   |                 |                               |   |                |                  | 562M06725                         | \$182.00               | 2648CD            |                         |                                   |                    |      |         |         |
| 67.50   |                 |                               |   |                |                  | 562M06750                         |                        | 2658CD            |                         |                                   |                    |      |         |         |
| 68.00   |                 |                               |   |                |                  | 562M06800                         |                        | 2677CD            |                         |                                   |                    |      |         |         |
| <b>FL350R Odyssey</b><br><i>Drop-in for original 342cc eng.</i> | 1984            | 80<br>x<br>72                 | 80.00   |                |                  | 533M08000                         | \$202.00               | 3150TD            | S257                    |                                   | B1003              |      |         |         |
|   |                 |                               | 80.50   |                |                  | 533M08050                         |                        | 3169TD            |                         |                                   | \$16.96            |      |         |         |
|   |                 |                               | 81.00   |                |                  | 533M08100                         |                        | 3189TD            | CW18                    |                                   |                    |      |         |         |
|   |                 |                               | 81.50   |                |                  | 533M08150                         | \$212.00               | 3209TD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 82.00   |                |                  | 533M08200                         |                        | 3228TD            |                         |                                   |                    |      |         |         |
| <b>FL350R Odyssey</b><br><i>Overbore kit for 329cc engine</i>   | 1985            | 78.5<br>x<br>72               | 80.00   |                |                  | 533M08000                         | \$202.00               | 3150TD            | S257                    | W5471                             | B1003              |      |         |         |
|   |                 |                               | 80.50   |                |                  | 533M08050                         |                        | 3169TD            |                         | \$35.57                           | \$16.96            |      |         |         |
|   |                 |                               | 81.00   |                |                  | 533M08100                         |                        | 3189TD            | CW18                    |                                   |                    |      |         |         |
|   |                 |                               | 81.50   |                |                  | 533M08150                         | \$212.00               | 3209TD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 82.00   |                |                  | 533M08200                         |                        | 3228TD            |                         |                                   |                    |      |         |         |
| <b>FL400R Pilot</b>   | 1989-90         | 80<br>x<br>79                 | 80.00   |                |                  | 577M08000                         | \$162.00               | 3150TD            | S512                    | W5163                             | B1023              |      |         |         |
|   |                 |                               | 80.50   |                |                  | 577M08050                         |                        | 3169TD            |                         | \$39.85                           | \$18.09            |      |         |         |
|   |                 |                               | 81.00   |                |                  | 577M08100                         |                        | 3189TD            | CW20                    |                                   |                    |      |         |         |
|   |                 |                               | 81.50   |                |                  | 577M08150                         | \$182.00               | 3209TD            |                         |                                   |                    |      |         |         |
|   |                 |                               | 82.00   |                |                  | 577M08200                         |                        | 3228TD            |                         |                                   |                    |      |         |         |

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.  
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.



## ATV • 4-Stroke



| Model  | Years                         | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Top End<br>Kit | Price<br>Per Kit | Piston<br>(rings, pin<br>& clips) | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit |
|--|-------------------------------|-------------------------------|--------------|----------------|------------------|-----------------------------------|------------------------|-------------------|-------------------------|-----------------------------------|
| <b>Honda</b>   |                               |                               |              |                |                  |                                   |                        |                   |                         |                                   |
| <b>ATC 185</b><br>+.080 Overbore<br>10.25:1 Comp.  | 1980-83                       | 65<br>x<br>57.8               | 65.00        | <b>PK1000</b>  | \$188.84         | 4362M06500                        | \$138.00               | 2559XC            | S522                    | W5056                             |
|  |                               |                               | 65.50        | <b>PK1001</b>  | \$189.17         | 4156M06550                        |                        | 2579XC            |                         | \$48.33                           |
|  |                               |                               | 66.00        | <b>PK1002</b>  |                  | 4156M06600                        |                        | 2598XC            | CW15                    |                                   |
|  |                               |                               | 66.50        | <b>PK1003</b>  | \$203.25         | 4156M06650                        |                        | 2618XC            |                         |                                   |
|  |                               |                               | 67.00        | <b>PK1004</b>  |                  | 4156M06700                        | \$152.00               |                   |                         |                                   |
| <b>ATC200 E, X, M, Big Red</b><br><b>ATC200S</b><br><b>TRX200</b><br>10.25:1 Comp.                             | 1981-85<br>1981-86<br>1981-85 | 65<br>x<br>57.8               | 65.00        | <b>PK1000</b>  | \$188.84         | 4362M06500                        | \$138.00               | 2559XC            | S522                    | W5056                             |
|  |                               |                               | 65.50        | <b>PK1001</b>  | \$189.17         | 4156M06550                        |                        | 2579XC            |                         | \$48.33                           |
|  |                               |                               | 66.00        | <b>PK1002</b>  |                  | 4156M06600                        |                        | 2598XC            | CW15                    |                                   |
|  |                               |                               | 66.50        | <b>PK1003</b>  | \$203.25         | 4156M06650                        |                        | 2618XC            |                         |                                   |
|  |                               |                               | 67.00        | <b>PK1004</b>  |                  | 4156M06700                        | \$152.00               | 2638XC            |                         |                                   |
| <b>ATC200 E, X, M, Big Red</b><br><b>ATC200S</b><br><b>TRX200</b><br>12:1 Comp.                                | 1981-85<br>1981-86<br>1981-85 | 65<br>x<br>57.8               | 65.00        |                |                  | 4289M06500                        | \$128.00               | 2559XC            | S522                    | W5056                             |
|  |                               |                               | 65.50        |                |                  | 4289M06550                        |                        | 2579XC            |                         | \$48.33                           |
|  |                               |                               | 66.00        |                |                  | 4289M06600                        |                        | 2598XC            | CW15                    |                                   |
|  |                               |                               | 67.00        |                |                  | 4289M06700                        | \$138.00               | 2638XC            |                         |                                   |
| <b>ATC200X</b><br><b>TRX200SX</b><br><b>Fat Cat 200</b><br>10.25:1 Comp.                                       | 1986-88<br>1986-88<br>1986-87 | 65<br>x<br>60                 | 65.00        |                |                  | 4394M06500                        | \$138.00               | 2559XC            | S522                    | W5663                             |
|  |                               |                               | 65.50        |                |                  | 4394M06550                        |                        | 2579XC            |                         | \$31.27                           |
|  |                               |                               | 66.00        |                |                  | 4394M06600                        |                        | 2598XC            | CW15                    |                                   |
| <b>ATC200X</b><br><b>TRX200SX</b><br><b>Fat Cat 200</b><br>12:1 Comp.  | 1986-88<br>1986-88<br>1986-87 | 65<br>x<br>60                 | 65.00        |                |                  | 4395M06550                        | \$152.00               | 2579XC            | S522                    | W5663                             |
|  |                               |                               | 66.00        |                |                  | 4395M06600                        |                        | 2598XC            |                         | \$31.27                           |
|  |                               |                               |              |                |                  |                                   |                        |                   | CW15                    |                                   |
| <b>TRX250X</b><br>4-valve<br>12:1 Comp.  | 1987-92                       | 74<br>x<br>57.3               | 74.00        | <b>PK1021</b>  | \$199.76         | 4440M07400                        | \$152.00               | 2913XC            | S523                    | W5463                             |
|  |                               |                               | 74.50        | <b>PK1022</b>  |                  | 4440M07450                        |                        | 2933XC            |                         | \$37.91                           |
|  |                               |                               | 75.00        | <b>PK1023</b>  |                  | 4440M07500                        |                        | 2953XC            | CW17                    |                                   |
|  |                               |                               | 75.50        |                |                  | 4440M07550                        | \$182.00               | 2973XC            |                         |                                   |
|  |                               |                               | 76.00        | <b>PK1025</b>  | \$215.93         | 4440M07600                        |                        | 2992XC            |                         |                                   |
| <b>TRX250 EX</b><br>10.5:1 Comp.<br>ArmorGlide® skirt coat   | 2001-08                       | 68.5<br>x<br>62.2             | 68.50        | <b>PK1439</b>  | \$214.13         | 4935M06850                        | \$152.00               | 2698XA            | S525                    | 69.5mm                            |
|  |                               |                               | 69.00        | <b>PK1440</b>  |                  | 4935M06900                        |                        | 2717XC            |                         | W6626                             |
|  |                               |                               | 69.50        | <b>PK1441</b>  |                  | 4935M06950                        |                        | 2736XC            | CW15                    | \$52.28                           |
| <b>TRX250 TE/TM/X Recon</b><br>ArmorGlide® skirt coat  | 2002-14                       | 68.5<br>x<br>62.2             | 68.50        |                |                  | 40061M06850                       | \$152.00               | 2698XA            | S525                    | W6626                             |
|  |                               |                               | 69.00        |                |                  | 40061M06900                       |                        | 2717XC            |                         | \$52.28                           |
|  |                               |                               | 69.50        |                |                  | 40061M06950                       |                        | 2736XC            | CW15                    |                                   |
| <b>TRX300</b><br>2-Valve<br>2WD & 4WD<br>10.25:1 Comp.   | 1988-00                       | 74<br>x<br>65.5               | 74.00        | <b>PK1042</b>  | \$195.62         | 4629M07400                        | \$152.00               | 2913XC            | S523                    | W5573                             |
|  |                               |                               | 74.50        | <b>PK1043</b>  |                  | 4629M07450                        |                        | 2933XC            |                         | \$45.97                           |
|  |                               |                               | 75.00        | <b>PK1044</b>  |                  | 4629M07500                        |                        | 2953XC            | CW17                    |                                   |
|  |                               |                               | 75.50        |                |                  | 4629M07550                        | \$182.00               | 2973XC            |                         |                                   |
|  |                               |                               | 76.00        | <b>PK1046</b>  | \$210.58         | 4629M07600                        |                        | 2992XC            |                         |                                   |
| <b>TRX300EX</b><br>4-Valve<br>11:1 Comp.   | 1992-08                       | 74<br>x<br>65.5               | 74.00        | <b>PK1026</b>  | \$187.85         | 4574M07400                        | \$152.00               | 2913XC            | S523                    | W5463                             |
|  |                               |                               | 74.50        | <b>PK1027</b>  |                  | 4574M07450                        |                        | 2933XC            |                         | \$37.91                           |
|  |                               |                               | 75.00        | <b>PK1028</b>  |                  | 4574M07500                        |                        | 2953XC            | CW17                    |                                   |
|  |                               |                               | 75.50        | <b>PK1029</b>  | \$202.85         | 4574M07550                        | \$182.00               | 2973XC            |                         |                                   |
|  |                               |                               | 76.00        | <b>PK1030</b>  |                  | 4574M07600                        |                        | 2993XC            |                         |                                   |
| <b>ATC350X</b><br><b>Foreman</b><br><b>TRX350</b><br>10.25:1 Comp.   | 1985-89<br>1985-89<br>1985-89 | 81<br>x<br>68                 | 81.00        | <b>PK1015</b>  | \$193.20         | 4393M08100                        | \$152.00               | 3189XG            | S529                    | W5559                             |
|  |                               |                               | 81.50        | <b>PK1016</b>  |                  | 4393M08150                        |                        | 3208XG            |                         | \$43.44                           |
|  |                               |                               | 82.00        | <b>PK1017</b>  |                  | 4393M08200                        |                        | 3228XG            | CW21                    |                                   |
| <b>ATC350X</b><br><b>Foreman</b><br><b>TRX350</b><br>12:1 Comp.  | 1985-89<br>1985-89<br>1985-89 | 81<br>x<br>68                 | 81.00        |                |                  | 4396M08100                        | \$182.00               | 3189XG            | S529                    | W5559                             |
|  |                               |                               | 81.50        |                |                  | 4396M08150                        |                        | 3208XG            |                         | \$43.44                           |
|  |                               |                               | 82.00        |                |                  | 4396M08200                        |                        | 3228XG            | CW21                    |                                   |
| <b>TRX350 ES-E</b><br><b>Rancher 4x4, 4x2</b><br>Stock Comp.<br>ArmorGlide® skirt coat                         | 2000-06                       | 78.5<br>x<br>68               | 78.50        | <b>PK1442</b>  | \$221.77         | 4933M07850                        | \$152.00               | 7850XX            | S557                    | 79mm                              |
|  |                               |                               | 79.00        | <b>PK1443</b>  |                  | 4933M07900                        |                        | 7900XX            |                         | W6627                             |
|  |                               |                               | 79.50        | <b>PK1444</b>  |                  | 4933M07950                        | \$182.00               | 7950XX            | CW17                    | \$55.83                           |
| <b>TRX400EX</b><br><b>TRX400X</b><br>10:1 Comp.  | 1999-08<br>2009-14            | 85<br>x<br>70                 | 85.00        | <b>PK1031</b>  | \$246.90         | 4606M08500                        | \$162.00               | 3347XC            | S520                    | 85-86mm                           |
|  |                               |                               | 85.50        | <b>PK1032</b>  |                  | 4606M08550                        |                        | 8550XX            |                         | 87-88mm                           |
|  |                               |                               | 86.00        | <b>PK1033</b>  |                  | 4606M08600                        |                        | 3386XC            | CW20                    | W5942                             |
|  |                               |                               | 87.00        | <b>PK1034</b>  | \$270.93         | 4606M08700                        | \$182.00               | 3425XC            |                         | \$80.96                           |
|  |                               |                               | 88.00        | <b>PK1035</b>  |                  | 4606M08800                        |                        | 3465XC            |                         | \$89.06                           |
| <b>TRX400EX</b><br><b>TRX400X</b><br>11:1 Comp.  | 1999-08<br>2009-14            | 85<br>x<br>70                 | 85.00        | <b>PK1036</b>  | \$264.57         | 4628M08500                        | \$182.00               | 3347XC            | S520                    | 85-86mm                           |
|  |                               |                               | 85.50        | <b>PK1037</b>  |                  | 4628M08550                        |                        | 8550XX            |                         | 87-88mm                           |
|  |                               |                               | 86.00        | <b>PK1038</b>  |                  | 4628M08600                        |                        | 3386XC            | CW20                    | W5942                             |
|  |                               |                               | 87.00        | <b>PK1039</b>  | \$291.05         | 4628M08700                        | \$202.00               | 3425XC            |                         | \$80.96                           |
|  |                               |                               | 88.00        | <b>PK1040</b>  |                  | 4628M08800                        |                        | 3465XC            |                         | \$89.06                           |
| <b>TRX400EX 440 Overbore</b><br><b>TRX400X 440 Overbore</b><br>11:1 Comp.<br><i>Cylinder sleeving required</i> | 1999-08<br>2009-14            | 85<br>x<br>70                 | 89.00        | <b>PK1041</b>  | \$280.53         | 4667M08900                        | \$202.00               | 3504XC            | S553                    | W5942                             |
|  |                               |                               |              |                |                  |                                   |                        |                   | CW20                    | \$89.06                           |



# ATV • 4-Stroke



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

| Model  | Years   | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm)   | Top End<br>Kit  | Price<br>Per Kit | Piston<br>(rings, pin<br>& clips) | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Complete<br>Top End<br>Gasket Kit |
|--|---------|-------------------------------|----------------|---|------------------|-----------------------------------|------------------------|-------------------|-------------------------|-----------------------------------|
| <b>Honda</b>   |         |                               |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX400EX</b><br><b>TRX400X</b><br>12.5:1 Comp.<br><b>440cc Big Bore Kit</b><br><br>• CK Kit includes: Piston, rings, piston pin, retainer clips, gaskets & sleeves. | 1999-08 | 85                            | 89.00          | <b>CK140</b>  | \$378.39         | 4794M08900                        | \$202.00               | 8900XX            | S553                    | W5942<br>\$89.06                  |
|  | 2009-14 | x<br>70                       |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX400 4x4 Foreman</b><br>8.2:1 Comp.   | 1995-03 | 86<br>x<br>68                 | 86.00<br>87.00 |   |                  | 4669M08600<br>4669M08700          | \$182.00               | 3386XC<br>3425XC  | S475<br>CW19            | W5736<br>\$46.31                  |
| <b>TRX420 Rancher</b><br>Std. Comp.<br>ArmorGlide® skirt coat<br>Sleeve req'd for 87.5-88.5mm  | 2007-15 | 86.5                          | 86.50          |   |                  | 40050M08650                       | \$152.00               | 8650XX            | S475                    |                                   |
|  |         | x                             | 87.00          |   |                  | 40050M08700                       |                        | 8700XX            |                         |                                   |
|  |         | 71.5                          | 87.50          |   |                  | 40050M08750                       |                        | 8750XX            |                         |                                   |
|  |         |                               | 88.00          |   |                  | 40050M08880                       |                        | 8800XX            |                         |                                   |
|  |         |                               | 88.50          |   |                  | 40050M08850                       |                        | 8850XX            |                         |                                   |
| <b>TRX450 Foreman S 4x4 ES</b><br>9.5:1 High Comp.   | 1998-04 | 90                            | 90.00          | <b>PK1589</b><br><b>PK1590</b><br><b>PK1591</b><br><b>PK1592</b><br><b>PK1593</b> | \$193.69         | 4825M09000                        | \$152.00               | 9000XX            | S660                    | W6371<br>\$56.23                  |
|  |         | x                             | 90.50          |   |                  | 4825M09050                        |                        | 9050XX            |                         |                                   |
|  |         | 68                            | 91.00          |   |                  | 4825M09100                        |                        | 9100XX            |                         |                                   |
|  |         |                               | 91.50          |   |                  | 4825M09150                        |                        | 9150XX            |                         |                                   |
|  |         |                               | 92.00          |   |                  | 4825M09200                        |                        | 9200XX            |                         |                                   |
| <b>TRX450R</b><br>10.5:1 Comp.<br>ArmorGlide® skirt coat   | 2004-05 | 94                            | 94.00          | <b>PK1066</b>   | \$290.71         | 4848M09400                        | \$196.00               | 3701XR            | S656                    | 94mm<br>W6282                     |
|  |         | x<br>64.8                     | 96.00          |   |                  | 4848M09600                        |                        | \$222.00          |                         |                                   |
| <b>TRX450R</b><br>11.5:1 High Comp.<br>ArmorGlide® skirt coat  | 2004-05 | 94                            | 94.00          | <b>PK1068</b>   | \$310.71         | 4849M09400                        | \$222.00               | 3701XR            | S656                    | 94mm<br>W6282                     |
|  |         | x<br>64.8                     |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX450R Big Bore</b><br>12.5:1 Comp.<br><b>Big Bore Cylinder required</b><br>ArmorGlide® skirt coat<br>Gas ported   | 2004-05 | 94                            | 99.00          |   | \$1037.43        | 4889M09900                        | \$250.00               | 9900XS            | S656                    | W6370<br>\$86.89                  |
|  |         | x<br>64.8                     |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX450R</b><br>13.1:1 Comp.<br>ArmorGlide® skirt coat<br>Gas ported   | 2004-05 | 94                            | 94.00          | <b>PK1070</b>   | \$322.71         | 4851M09400                        | \$222.00               | 3701XR            | S656                    | W6282<br>\$100.71                 |
|  |         | x<br>64.8                     |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX450R</b><br>12:1 Comp.<br>ArmorGlide® skirt coat   | 2006-14 | 96                            | 96.00          | <b>PK1413</b>   | \$292.06         | 4899M09600                        | \$196.00               | 9600XS            | S660                    | W6442<br>\$96.06                  |
|  |         | x<br>62                       |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX450R</b><br>13.5:1 Comp.<br>Gas ported<br>ArmorGlide® skirt coat   | 2006-14 | 96                            | 96.00          | <b>PK1414</b>   | \$318.06         | 4905M09600                        | \$222.00               | 9600XS            | S660                    | W6442<br>\$96.06                  |
|  |         | x<br>62                       |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX450R</b><br>12.5:1 Comp.<br>ArmorGlide® skirt coat   | 2006-14 | 96                            | 101.00         |   |                  | 4890M10100                        | \$250.00               | 10100ZS           | S660                    | W6443<br>\$96.06                  |
|  |         | x<br>62.1                     |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX450R</b><br><small>INSPIRED BY RACERS' CHOICE</small><br>Strutted Forging<br>ArmorPlating™<br>DLC coated pin<br>14:1 High Comp.<br>ArmorGlide® skirt coat        | 2006-14 | 96                            | 96.00          |   |                  | RC898M09600                       | \$282.00               | 9600ZVA           | S660C                   | W6442<br>\$96.06                  |
|  |         | x<br>62.1                     |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX650 Rincon</b><br>ArmorGlide® skirt coat<br>11:1 Comp.   | 2003-05 | 100                           | 100.00         |   |                  | 40067M10000                       | \$182.00               | 3937XS            | S626                    | W5860                             |
|  |         | x<br>62.6                     |                |   |                  |                                   |                        |                   |                         |                                   |
| <b>TRX680 Rincon</b><br>ArmorGlide® skirt coat<br>10:1 Comp.   | 2006-15 | 102                           | 102.00         |   |                  | 40066M10200                       | \$182.00               | 10200XS           | S724                    |                                   |
|  |         | x<br>82.6                     | 103.00         |   |                  | 40066M10300                       |                        | 10300XS           |                         |                                   |
| <b>TRX700XX</b><br>10.5:1 Comp.<br>ArmorGlide® skirt coat  | 2008-12 | 102                           | 102.00         |   |                  | 40075M10200                       | \$202.00               | 10200XS           | S657                    | W6926<br>\$98.95                  |
|  |         | x                             |                |   |                  | 40075M10300                       |                        | 10300XS           |                         |                                   |
|  |         | 84                            |                |   |                  | 40075M10400                       |                        | 10400XS           |                         |                                   |

**PK kits include:** Pistons, rings, pins, clips, top end gasket kit, & needle bearing when applicable.  
**CK kits include:** Pistons, rings, pins, clips, top end gasket kit, & cylinder/sleeve when applicable.  
 • Individual pistons include: Rings, pins & clips (unless noted otherwise).

• Premium pump fuel required for high compression ratios up to 13.5:1.  
 • Increased Octane (race fuel) required for comp. ratios over 13.5:1.

| <b>Street Bikes</b>  |                               |                               |              |         |                |              |                  |                        |                   |                         |                  |  |
|--|-------------------------------|-------------------------------|--------------|---------|----------------|--------------|------------------|------------------------|-------------------|-------------------------|------------------|--|
| Model  | Years                         | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Displ.  | Top End<br>Kit | Kit<br>Price | Wiseco<br>Piston | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Gasket Kit       |  |
| <b>Honda</b>   |                               |                               |              |         |                |              |                  |                        |                   |                         |                  |  |
| <b>RS125</b><br>Electra Coated<br>ArmorGlide® skirt coat<br><i>Vertical stake pinned</i> | 1995-03                       | 54<br>x<br>54.5               | 54.00        | 125cc   |                |              | 793M05400        | \$152.00               | 2126CS            | S632<br><br>CW15        |                  |  |
| <b>RS125 Flat Top</b><br>125cc<br>Electra Coated<br>ArmorGlide® skirt coat               | All years                     | 54<br>x<br>54.5               | 54.00        | 125cc   |                |              | *7881M05400      | B0D                    | 2126CS            | S668<br><br>CW15        |                  |  |
| <b>CBR250R/ABS</b><br>11.5:1 Comp.   | 2011-13                       | 76<br>x<br>55                 | 76.00        | 249.6cc |                |              | 40069M07600      | \$190.00               | 2992XG            | S668<br><br>CW17        |                  |  |
| <b>CBR250R/ABS</b><br>11.5:1 Comp.<br><i>Sleeving required<br/>for oversizes</i>         | 2011-13                       | 78<br>x<br>55                 | 78.00        | 263cc   |                |              | 40069M07800      | \$190.00               | 3071XG            | S668<br><br>CW17        |                  |  |
| <b>CBR250R/ABS</b><br>12:1 Comp.<br><i>Sleeving required<br/>for oversizes</i>           | 2011-13                       | 81<br>x<br>55                 | 81.00        | 283.5cc |                |              | 40070M08100      | \$230.00               | 3089XG            | S668<br><br>CW17        |                  |  |
| <b>CB350<br/>CL350</b><br>10.5:1 Comp.   | 1968-73                       | 64<br>x<br>50.6               | 65.00        | 336cc   |                |              | 40060M06500      | \$180.00               | 2559XC            | S522<br><br>CW15        |                  |  |
| <b>CB350<br/>CL350</b><br>10.5:1 Comp.   | 1968-73                       | 64<br>x<br>50.6               | 65.50        | 341cc   |                |              | 40060M06550      | \$180.00               | 2579XC            | S522<br><br>CW15        |                  |  |
| <b>CB350<br/>CL350</b><br>10.5:1 Comp.   | 1968-73                       | 64<br>x<br>50.6               | 66.00        | 346cc   |                |              | 40060M06600      | \$180.00               | 2598XC            | S522<br><br>CW15        |                  |  |
| <b>CB360<br/>CL360<br/>CJ360</b><br>10.5:1 Comp.   | 1974-76<br>1974-75<br>1976-77 | 67<br>x<br>50.6               | 67.50        | 362cc   |                |              | 40057M06750      | \$180.00               | 2658XC            | S256<br><br>CW16        |                  |  |
| <b>CB360<br/>CL360<br/>CJ360</b><br>10.5:1 Comp.   | 1974-76<br>1974-75<br>1976-77 | 67<br>x<br>50.6               | 68.00        | 368cc   |                |              | 40057M06800      | \$180.00               | 2677XC            | S256<br><br>CW16        |                  |  |
| <b>CB450<br/>CL450</b><br>10:1 Comp.   | 1965-74<br>1967-74            | 70<br>x<br>57.8               | 70.50        | 451cc   |                |              | 40058M07050      | \$180.00               | 2776XC            | S523<br><br>CW17        |                  |  |
| <b>CBR500</b> <b>NEW!</b><br>CB500X<br>12:1 Comp.  | 2013-14                       | 67<br>x<br>66.8               | 67.00        | 471cc   | CK238          | \$354.95     | 40130M06700      | \$160.00               | 2638XA            | S686<br><br>CW16        | W6941<br>\$34.95 |  |
| <b>CBR500</b> <b>NEW!</b><br>CB500X<br>12:1 Comp.  | 2013-14                       | 67<br>x<br>66.8               | 67.00        | 478cc   | CK239          | \$354.95     | 40130M06750      | \$160.00               | 2658XA            | S686<br><br>CW16        | W6941<br>\$34.95 |  |
| <b>CB450<br/>CL450</b><br>10:1 Comp.   | 1965-74<br>1967-74            | 67.5<br>x<br>57.8             | 71.00        | 458cc   |                |              | 40058M07100      | \$180.00               | 2795XC            | S523<br><br>CW17        |                  |  |
| <b>CB550K<br/>CL550F</b><br>10:1 Comp.   | 1974-78                       | 58.5<br>x<br>50.6             | 58.50        | 544cc   |                |              | 40059M05850      | \$180.00               | 2303XE            | S525<br><br>CW15        |                  |  |
| <b>CB550K<br/>CL550F</b><br>10:1 Comp.   | 1974-78                       | 59<br>x<br>50.6               | 59.00        | 553.5cc |                |              | 40059M05900      | \$180.00               | 2323XE            | S525<br><br>CW15        |                  |  |

\*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.



# Street Bikes



- Swag
- Electronics
- Fuel Management
- Crankshafts
- Valves Train
- Clutch
- Top End:**
- Aprilia
- Arctic Cat
- BMW
- Cagiva
- Can-Am
- Ducati
- Gas Gas
- GM Speedway
- Honda**
- Husaberg
- Husqvarna
- Jawa
- Indian
- Kawasaki
- KTM
- Polini
- Polaris
- Rotax, ATK
- Suzuki
- Triumph
- VOR
- Yamaha
- PWC
- Sleeves
- Rings
- Accessories

| Model   | Years              | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Displ. | Top End<br>Kit                               | Kit<br>Price | Wiseco<br>Piston | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Gasket Kit   |
|---|--------------------|-------------------------------|--------------|--------|--|--------------|------------------|------------------------|-------------------|-------------------------|--|
| <b>Honda</b>  |                    |                               |              |        |  |              |                  |                        |                   |                         |  |
| <b>CBR600 F2 &amp; F3</b><br><b>CBR600SF Hornet</b><br>13:1 Comp.<br><i>Cylinder boring only</i>  | 1990-98<br>1998-04 | 65<br>x<br>45.2               | 67.00        | 637cc  | <b>R637</b>                                  | \$750.00     | 4513M06700       | \$160.00               | 2638XA            | S532<br><br>CW17        | <b>W5475</b><br>Spring steel head gasket<br>\$90.56  |
| <b>CBR600 F4/Fi 4v</b><br>12.8:1 Comp.<br>ArmorGlide® skirt coat  | 1999-06            | 67<br>x<br>42.5               | 67.00        | 599cc  | <b>CK106</b>                                 | \$750.00     | 4698M06700       | \$160.00               | 2638XA            | S532<br><br>CW17        | <b>W5904</b><br>Head Gasket<br>\$90.56   |
| <b>CBR600RR</b><br>12.4:1 Comp.<br>ArmorGlide® skirt coat   | 2003-06            | 67<br>x<br>42.5               | 67.00        | 599cc  | <b>CK169</b><br>gaskets<br>not in kit        | \$700.00     | 4863M06700       | \$160.00               | 2638XA            | S686<br><br>CW16        | <b>W6365</b><br>Spring steel head<br>gasket - optional<br>\$90.56  |
| <b>CBR600RR</b><br>12.7:1 Comp.<br>ArmorGlide® skirt coat<br><i>Cyl. boring/replating req'd</i>   | 2003-06            | 67<br>x<br>42.5               | 68.00        | 618cc  | <b>CK170</b><br>gaskets<br>not in kit        | \$700.00     | 4863M06800       | \$160.00               | 2677XA            | S686<br><br>CW16        | <b>W6366</b><br>Spring steel head<br>gasket - optional<br>\$90.56  |
| <b>CBR600RR</b><br>12.9:1 Comp.<br>ArmorGlide® skirt coat<br><i>Cyl. boring/replating req'd</i>   | 2003-06            | 67<br>x<br>42.5               | 69.00        | 636cc  | <b>CK196</b><br>gaskets<br>not in kit        | \$700.00     | 4863M06900       | \$160.00               | 2717XA            | S686<br><br>CW16        | <b>W6366</b><br>Spring steel head<br>gasket - optional<br>\$90.56  |
| <b>CBR600RR</b><br>13.5:1<br>ArmorGlide® skirt coat   | 2007-15            | 67<br>x<br>42.5               | 67.00        | 599cc  | <b>CK222</b><br>gaskets<br>not in kit        | \$725.00     | 40008M06700      | \$160.00               | 2638XA            | S571<br><br>CW15        | <b>W6801</b><br>Spring steel head<br>gasket - optional<br>\$90.56  |
| <b>CBR600RR</b><br>13.5:1 Comp.<br>ArmorGlide® skirt coat<br><i>Cyl. boring/replating req'd</i>   | 2007-15            | 67<br>x<br>42.5               | 68.00        | 618cc  | <b>CK223</b><br>gaskets<br>not in kit        | \$725.00     | 40008M06800      | \$160.00               | 2677XA            | S571<br><br>CW15        | <b>W6801</b><br>Spring steel head<br>gasket - optional<br>\$90.56  |
| <b>CBR600RR</b><br>13.5:1 Comp.<br>ArmorGlide® skirt coat<br><i>Cyl. boring/replating req'd</i>   | 2007-15            | 67<br>x<br>42.5               | 69.00        | 636cc  | <b>CK224</b><br>gaskets<br>not in kit        | \$725.00     | 40008M06900      | \$160.00               | 2717XA            | S571<br><br>CW15        | <b>W6802</b><br>Spring steel head<br>gasket - optional<br>\$90.56  |
| <b>Hawk 650NT (Twin)</b><br>11:1 Comp.<br><i>Cylinder boring only.</i>  | 1989-91            | 77<br>x<br>66                 | 82.00        | 696cc  | <b>K696</b>                                  | \$400.00     | 4633M08200       | \$160.00               | 3228XG            | S520<br><br>CW20        | <b>W5577</b><br>Head & Base Gasket Kit.<br>\$56.05   |
| <b>CB750 F&amp;K Models</b><br>(2-valve)<br>10.25:1 Comp.<br><i>Cylinder boring only.</i>   | 1969-78            | 61<br>x<br>63                 | 65.00        | 836cc  | <b>K836</b><br>Base<br>gaskets<br>not in kit | \$675.00     | 4016M06500       | \$160.00               | 2559XC            | S522<br><br>CW15        | <b>W4934</b><br>CFM20 Head Gasket<br>\$56.05<br>Opt'l Sleeve: <b>H15SL</b><br>\$119.95<br>W6046<br>Opt'l Copper Base Gasket.<br>\$34.75        |
| <b>CB750</b><br>(4-valve)<br>10.25:1 Comp.<br><i>Cylinder boring only.</i>  | 1979-82            | 62<br>x<br>62                 | 65.00        | 823cc  | <b>K823</b><br>Base<br>gaskets<br>not in kit | \$675.00     | 4183M06500       | \$160.00               | 2559XC            | S522<br><br>CW15        | <b>W3932</b><br>CFM20 Head Gasket<br>\$56.05<br><b>W6047</b><br>Opt'l Copper Base Gasket<br>\$34.75  |
| <b>CB750</b><br>(4-valve)<br>10.25:1 Comp.<br><i>Cylinder boring and<br/>resleeving required.</i><br><br><i>Crankcase clean-up or<br/>boring may be required.</i> | 1979-82            | 62<br>x<br>62                 | 67.50        | 890cc  | <b>K985</b><br>Base<br>gaskets<br>not in kit | \$675.00     | 4218M06750       | \$160.00               | 2658XC            | S522<br><br>CW15        | <b>W3923</b><br>CFM20 Head Gasket.<br>\$56.05<br>Opt'l Sleeve: <b>H113SL</b><br>\$89.95<br><b>W6047</b><br>Opt'l Copper Base Gasket<br>\$34.75 |

**Kits include: Pistons, rings, pins, clips & Gaskets (unless listed as "Optional" in the far right column).**

- Premium pump fuel required for high compression ratios up to 13.5:1.
- Increased Octane (race fuel) required for comp. ratios over 13.5:1.

| <b>Street Bikes</b>   |                    |                               |              |        |   |              |                    |                        |                   |                         |   |
|---|--------------------|-------------------------------|--------------|--------|---|--------------|--------------------|------------------------|-------------------|-------------------------|---|
| Model   | Years              | Std. Bore<br>x Stroke<br>(mm) | Bore<br>(mm) | Displ. | Top End<br>Kit                                | Kit<br>Price | Wiseco<br>Piston   | Price<br>Per<br>Piston | Repl.<br>Ring Set | Repl.<br>Pin &<br>Clips | Gasket Kit  |
| <b>Honda</b>  |                    |                               |              |        |   |              |                    |                        |                   |                         |   |
| <b>CB900F</b><br>10.25:1 Comp.<br><i>Cylinder boring only.</i>                        | 1981-82            | 64.5<br>x<br>69               | 67.50        | 985cc  | <b>K985</b><br>Base<br>gaskets<br>not in kit  | \$675.00     | 4218M06750         | \$160.00               | 2658XC            | S522<br><br>CW15        | <b>W3923</b><br>CFM20 Head Gasket<br>\$56.05<br><b>W6047</b><br>Opt'l Copper Base Gasket<br>\$34.75   |
| <b>CB900RR</b><br>12:1 Comp.<br><i>Resleeving required.</i>                           | 1996-99            | 70<br>x<br>58                 | 73.00        | 970cc  | <b>R970</b>                                   | \$775.00     | 4609M07300         | \$170.00               | 2874XA            | S532<br><br>CW17        | <b>W5532</b><br>Spring Steel Head Gasket<br>\$90.56<br><b>3005FA</b><br>Opt'l Sleeve<br>\$99.95   |
| <b>CBR954RR</b><br>13.2:1 Comp.   | 2002-04            | 75<br>x<br>54                 | 75.00        | 954cc  | <b>CK161</b><br>gaskets<br>not in kit         | \$775.00     | 4855M07500         | \$190.00               | 2953XG            | S688<br><br>CW17        | <b>W6322</b><br>Spring Steel Head<br>Gasket - Optional<br>\$87.09   |
| <b>CBR954RR</b><br>13.5:1 Comp.<br><i>Cylinder boring and<br/>replating required.</i> | 2002-04            | 75<br>x<br>54                 | 76.00        | 980cc  | <b>CK162</b><br>gaskets<br>not in kit         | \$775.00     | 4855M07600         | \$190.00               | 2992XG            | S688<br><br>CW17        | <b>W6322</b><br>Optional - Spring Steel<br>Head Gasket<br>\$87.09   |
| <b>CBX1000</b><br>10.25:1 Comp.<br>1146.6cc   | 1979-82            | 67<br>x<br>53.4               | 67.50        | 1147cc |   |              | 4218M06750         | \$160.00               | 2658XC            | S522<br><br>CW15        |   |
| <b>CBR1000F</b><br><b>CBR1000 Big One</b><br>12:1 Comp.                               | 1987-91<br>1993-96 | 79<br>x<br>53.50              | 79.00        | 998cc  | <b>*R1049</b>                                 | B.O.D.       | <b>*4424M07900</b> | B.O.D.                 | 3110XG            | S520<br><br>CW20        | <b>W5177</b><br>Optional - CFM<br>Head Gasket<br>\$83.73  |
| <b>CBR1000RR</b><br>13.2:1 Comp.  | 2004-07            | 75<br>x<br>56.50              | 75.00        | 998cc  | <b>CK186</b><br>gaskets<br>not in kit         | \$775.00     | 4898M07500         | \$180.00               | 2953XG            | S686<br><br>CW17        | <b>W6387</b><br>Optional - MLS<br>Head Gasket<br>\$87.90  |
| <b>RVT1000R/RC51</b><br>12.7:1 Comp.  | 2000-06            | 100<br>x<br>63.6              | 100.00       | 999cc  | <b>*CK118</b>                                 | B.O.D.       | <b>*4742M10000</b> | B.O.D.                 | 3937XS            | S551<br><br>W5860       | Must use<br>OEM Head Gasket   |
| <b>CBR1000RR</b><br>13.5:1 Comp.<br>ArmorGlide® skirt coat                            | 2008-15            | 75<br>x<br>55.1               | 76           | 1025cc | <b>CK229</b>                                  | \$775.00     | 40034M07600        | \$180.00               | 2992XG            | S688<br><br>CW17        | <b>W6891</b><br>\$98.12   |
| <b>CBR1000RR</b><br>13.5:1 Comp.<br>ArmorGlide® skirt coat                            | 2008-15            | 75<br>x<br>55.1               | 78           | 1080cc | <b>CK230</b>                                  | \$775.00     | 40034M07800        | \$180.00               | 3071XG            | S688<br><br>CW17        |   |
| <b>CB1100F</b><br>10.25:1 Comp.<br><i>Cylinder boring only</i>                        | 1983               | 70<br>x<br>69                 | 72.00        | 1123cc | <b>K1123</b><br>Base<br>gaskets<br>not in kit | \$700.00     | 4294M07200         | \$160.00               | 2835XC            | S523<br><br>CW17        | <b>W3924</b><br>CFM20 Head Gasket<br>\$56.05<br><b>W6048</b><br>Opt'l Copper Base Gasket<br>\$34.75<br><b>H118SL</b><br>Opt'l Sleeve<br>\$99.95 |
| <b>CBR1100XX</b><br>11.0:1 Comp.<br><i>Cylinder boring only</i>                       | 1997-03            | 79<br>x<br>58                 | 81.00        | 1195cc | <b>CK100</b>                                  | \$830.00     | 4682M08100         | \$180.00               | 3189XG            | S376<br><br>CW19        | <b>W5783</b><br>Spring Steel Head Gasket<br>\$90.56   |
| <b>VTX1800</b><br>8:1 Comp.   | 2002-08            | 101<br>x<br>112               | 101mm        | 1795cc | <b>CK232</b>                                  | \$525.00     | 40042M10100        | \$190.00               | 10100XS           | S657<br><br>W6045       | <b>W6166</b><br>Head/Base Gasket<br>\$159.99  |

\*Build On Demand - Contact Wiseco for pricing, batch minimums, and lead times.